

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 6/26/26

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026

1 inch slump

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1300	7.74	2.57	43.8
26A	71-47	Presque Isle	450	2.68	2.57	15.2
2NS	63-115	Ray Rd.	1220	7.38	2.67	41.1
Total Wt			2970	17.80		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.8	100.0	100.0	99.5	0.5	0.5
3/4"	83.7	100.0	100.0	92.9	6.6	7.1
1/2"	38.0	98.9	100.0	72.7	20.2	27.3
3/8"	19.2	81.5	100.0	61.8	10.9	38.2
#4	3.9	16.9	96.0	43.7	18.1	56.3
#8	2.3	5.1	83.4	36.0	7.7	64.0
#16	2.1	2.0	64.9	27.9	8.2	72.1
#30	2.0	1.3	48.3	20.9	7.0	79.1
#50	2.0	1.1	25.0	11.3	9.6	88.7
#100	1.9	1.0	6.0	3.4	7.9	96.6
LBW	1.6	0.9	0.8	1.2	2.3	98.8

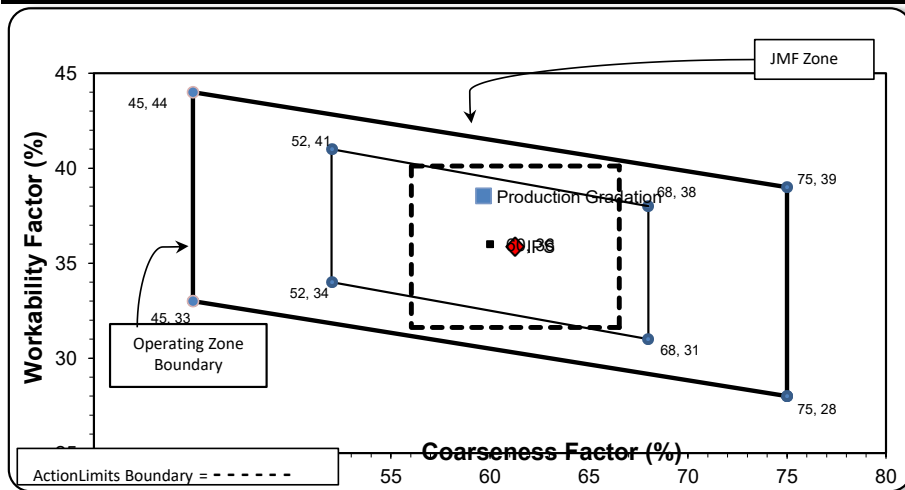
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 **% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 ***% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	36	38.5
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:
 Nancy Donahue

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 6/26/26

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026 5 inch slump

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1300	8.11	2.57	45.1
26A	71-47	Presque Isle	420	2.62	2.57	14.6
2NS	63-115	Ray Rd.	1160	6.96	2.67	40.3
Total Wt			2880	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.8	100.0	100.0	99.5	0.5	0.5
3/4"	83.7	100.0	100.0	92.6	6.8	7.4
1/2"	38.0	98.9	100.0	71.9	20.8	28.1
3/8"	19.2	81.5	100.0	60.8	11.0	39.2
#4	3.9	16.9	96.0	42.9	17.9	57.1
#8	2.3	5.1	83.4	35.4	7.5	64.6
#16	2.1	2.0	64.9	27.4	8.0	72.6
#30	2.0	1.3	48.3	20.5	6.8	79.5
#50	2.0	1.1	25.0	11.1	9.4	88.9
#100	1.9	1.0	6.0	3.4	7.7	96.6
LBW	1.6	0.9	0.8	1.2	2.2	98.8

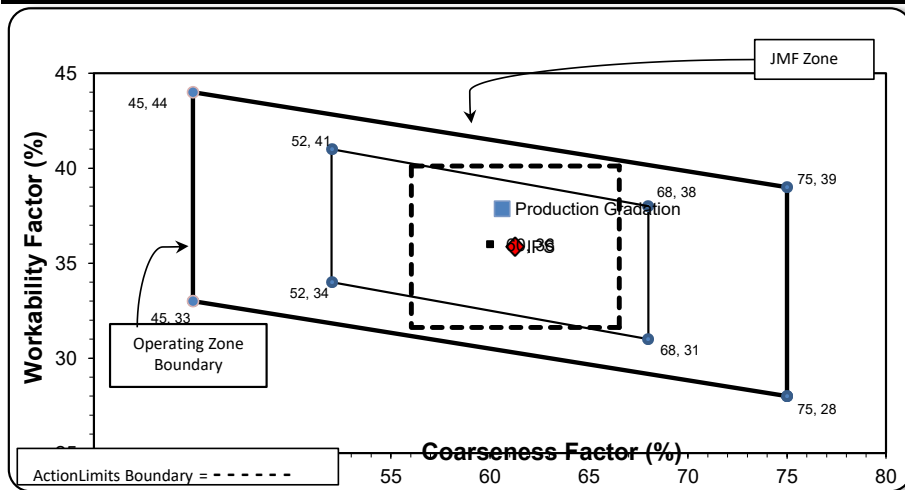
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 **% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 ***% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	35	37.9
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:
 Nancy Donahue

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 6/26/26

Concrete Grade: **DM, 450HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stone Co	1420	8.46	2.69	48.1
26A	58-003	Stone Co	380	2.26	2.69	12.9
2NS	81-019	Pleasant Lk	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	92.8	7.2	7.2
1/2"	42.7	98.9	100.0	72.3	20.6	27.7
3/8"	23.7	81.2	100.0	60.9	11.4	39.1
#4	3.7	8.1	97.6	40.9	20.0	59.1
#8	1.6	1.9	86.2	34.6	6.3	65.4
#16	1.2	1.4	69.9	28.0	6.6	72.0
#30	1.1	1.3	51.6	20.8	7.2	79.2
#50	1.1	1.2	17.9	7.7	13.2	92.3
#100	1.0	1.1	2.2	1.5	6.2	98.5
LBW	1.1	1.0	0.5	0.9	0.6	99.1

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

**% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

**% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

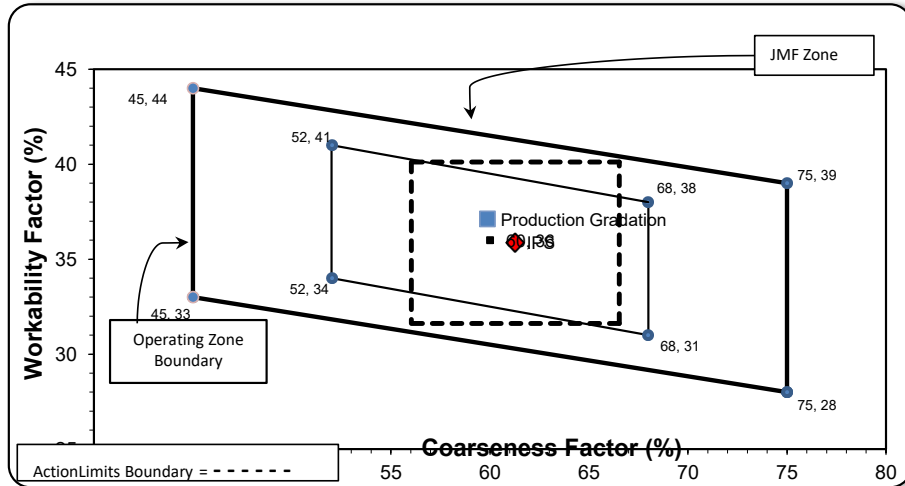
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	35	37.1
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
SM, LLC Technical Service

Approved By:
Nancy Donahue

Aggregate Optimization Chart

PLANT #: **P-38**

Sample Date: 6/26/26

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stone Co	1420	8.46	2.69	48.1
26A	58-003	Stone Co	380	2.26	2.69	12.9
2NS	81-019	Pleasant Lk	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	92.8	7.2	7.2
1/2"	42.7	98.9	100.0	72.3	20.6	27.7
3/8"	23.7	81.2	100.0	60.9	11.4	39.1
#4	3.7	8.1	97.6	40.9	20.0	59.1
#8	1.6	1.9	86.2	34.6	6.3	65.4
#16	1.2	1.4	69.9	28.0	6.6	72.0
#30	1.1	1.3	51.6	20.8	7.2	79.2
#50	1.1	1.2	17.9	7.7	13.2	92.3
#100	1.0	1.1	2.2	1.5	6.2	98.5
LBW	1.1	1.0	0.5	0.9	0.6	99.1

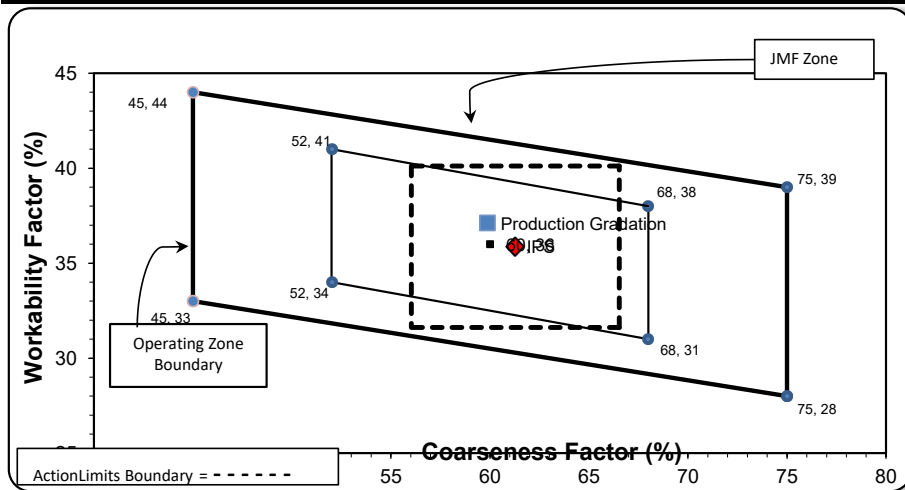
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 **% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 ***% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	35	37.1
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:
 Nancy Donahue

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 6/26/26

Concrete Grade: **DM, 450HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026

1 inch slump

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stone Co	1400	8.34	2.69	45.6
IA	58-003	Stone Co	450	2.68	2.69	14.7
2NS	81-019	Highland	1220	7.35	2.66	39.7
Total Wt			3070	18.37		100.0

<----- Verify this number is 100%



Superior Materials, LLC

30701 W. 10 Mile Rd.
Suite 500
Farmington Hills, MI 48336

Sieve	6AA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	93.2	6.8	6.8
1/2"	42.7	90.3	100.0	72.4	20.8	27.6
3/8"	23.7	74.3	100.0	61.4	11.0	38.6
#4	3.7	17.6	98.5	43.4	18.0	56.6
#8	1.6	2.6	83.8	34.4	9.0	65.6
#16	1.2	1.6	65.7	26.9	7.5	73.1
#30	1.1	1.4	45.1	18.6	8.3	81.4
#50	1.1	1.2	20.4	8.8	9.8	91.2
#100	1.0	1.1	6.0	3.0	5.8	97.0
LBW	1.1	1.3	0.8	1.0	2.0	99.0

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

**% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

**% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

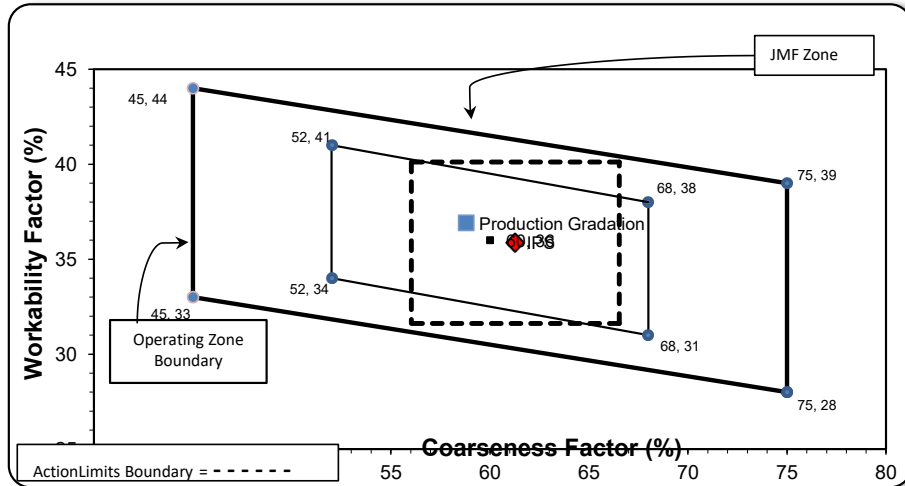
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	34	36.9
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
SM, LLC Technical Service

Approved By:
Nancy Donahue

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 6/26/26

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026 5 inch slump

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stone Co	1350	8.04	2.69	45.6
IA	58-003	Stone Co	450	2.68	2.69	15.2
2NS	63-114	Highland	1160	6.99	2.66	39.2
Total Wt			2960	17.71		100.0

<----- Verify this number is 100%



Superior Materials, LLC
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Sieve	6AA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	93.2	6.8	6.8
1/2"	42.7	90.3	100.0	72.4	20.8	27.6
3/8"	23.7	74.3	100.0	61.3	11.1	38.7
#4	3.7	17.6	98.5	43.0	18.3	57.0
#8	1.6	2.6	83.8	34.0	9.0	66.0
#16	1.2	1.6	65.7	26.5	7.4	73.5
#30	1.1	1.4	45.1	18.4	8.1	81.6
#50	1.1	1.2	20.4	8.7	9.7	91.3
#100	1.0	1.1	6.0	3.0	5.7	97.0
LBW	1.1	1.3	0.8	1.0	2.0	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 **% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 ***% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

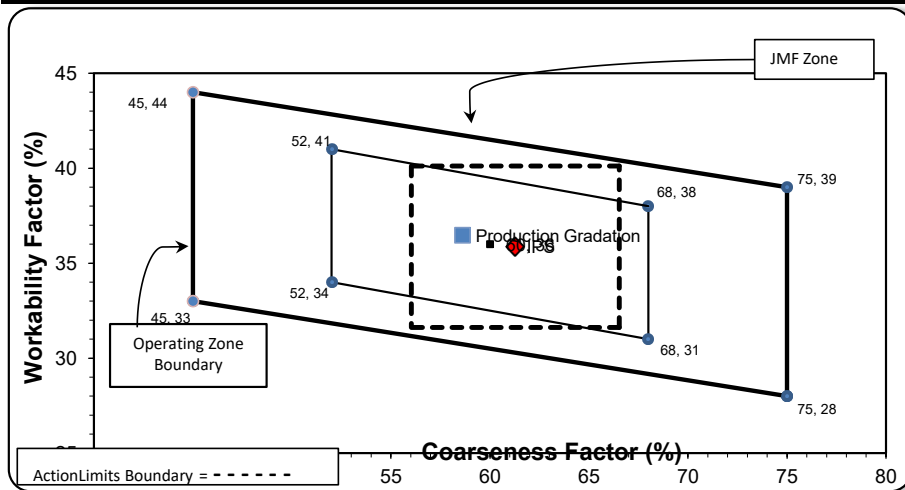
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	34	36.5
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:
 Nancy Donahue

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 6/26/26

Concrete Grade: **DM, 450HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026

1 inch slump

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stone Co	1400	8.34	2.69	45.6
IA	58-003	Stone Co	450	2.68	2.69	14.7
2NS	81-019	Highland	1220	7.35	2.66	39.7
Total Wt			3070	18.37		100.0

<----- Verify this number is 100%



Superior Materials, LLC

30701 W. 10 Mile Rd.
Suite 500
Farmington Hills, MI 48336

Sieve	6AA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	93.2	6.8	6.8
1/2"	42.7	90.3	100.0	72.4	20.8	27.6
3/8"	23.7	74.3	100.0	61.4	11.0	38.6
#4	3.7	17.6	98.5	43.4	18.0	56.6
#8	1.6	2.6	83.8	34.4	9.0	65.6
#16	1.2	1.6	65.7	26.9	7.5	73.1
#30	1.1	1.4	45.1	18.6	8.3	81.4
#50	1.1	1.2	20.4	8.8	9.8	91.2
#100	1.0	1.1	6.0	3.0	5.8	97.0
LBW	1.1	1.3	0.8	1.0	2.0	99.0

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

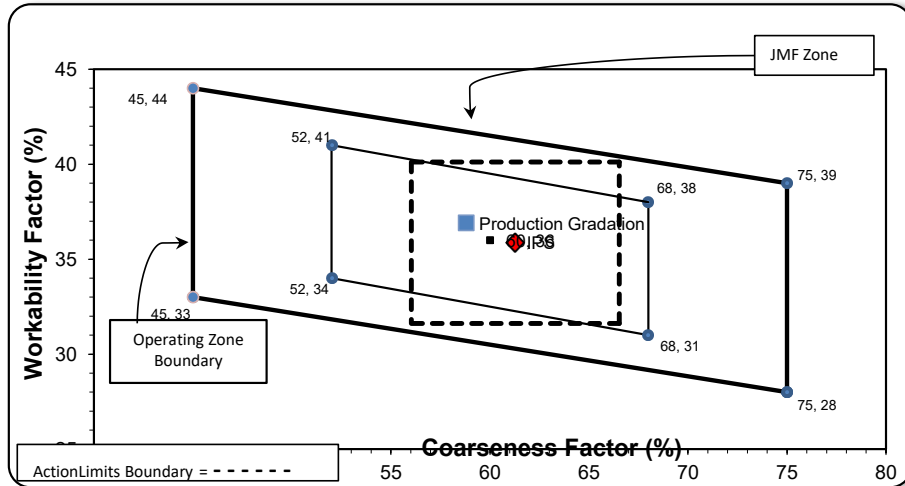
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	34	36.9
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
SM, LLC Technical Service

Approved By:
Nancy Donahue

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 6/26/26

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/27/2026 through 7/3/2026

5 inch slump

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stone Co	1350	8.04	2.69	45.6
IA	58-003	Stone Co	450	2.68	2.69	15.2
2NS	63-114	Highland	1160	6.99	2.66	39.2
Total Wt			2960	17.71		100.0

<----- Verify this number is 100%



Superior Materials, LLC

30701 W. 10 Mile Rd.
Suite 500
Farmington Hills, MI 48336

Sieve	6AA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	93.2	6.8	6.8
1/2"	42.7	90.3	100.0	72.4	20.8	27.6
3/8"	23.7	74.3	100.0	61.3	11.1	38.7
#4	3.7	17.6	98.5	43.0	18.3	57.0
#8	1.6	2.6	83.8	34.0	9.0	66.0
#16	1.2	1.6	65.7	26.5	7.4	73.5
#30	1.1	1.4	45.1	18.4	8.1	81.6
#50	1.1	1.2	20.4	8.7	9.7	91.3
#100	1.0	1.1	6.0	3.0	5.7	97.0
LBW	1.1	1.3	0.8	1.0	2.0	99.0

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

**% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

**% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

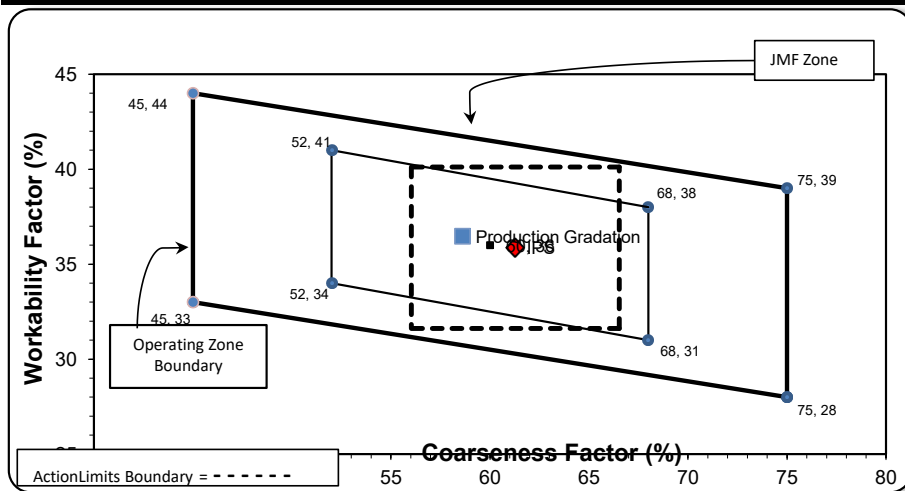
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	34	36.5
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
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#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

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