

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-102**

Sample Date: 6/9/25 Concrete Grade: DM, 4500HP
 Dates Test Represents: 6/10/2025 through 6/16/2025

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	79.8	100.0	100.0	89.7	10.3	10.3
1/2"	32.2	99.2	100.0	65.4	24.3	34.6
3/8"	12.0	90.8	100.0	54.3	11.1	45.7
#4	1.5	14.6	98.3	40.6	13.8	59.4
#8	1.2	4.1	82.8	33.3	7.3	66.7
#16	1.0	2.8	64.7	26.0	7.3	74.0
#30	1.0	2.4	43.4	17.7	8.3	82.3
#50	0.9	2.3	18.8	8.0	9.7	92.0
#100	0.9	2.3	4.1	2.3	5.7	97.7
LBW	0.8	2.2	1.0	1.0	1.3	99.0

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.



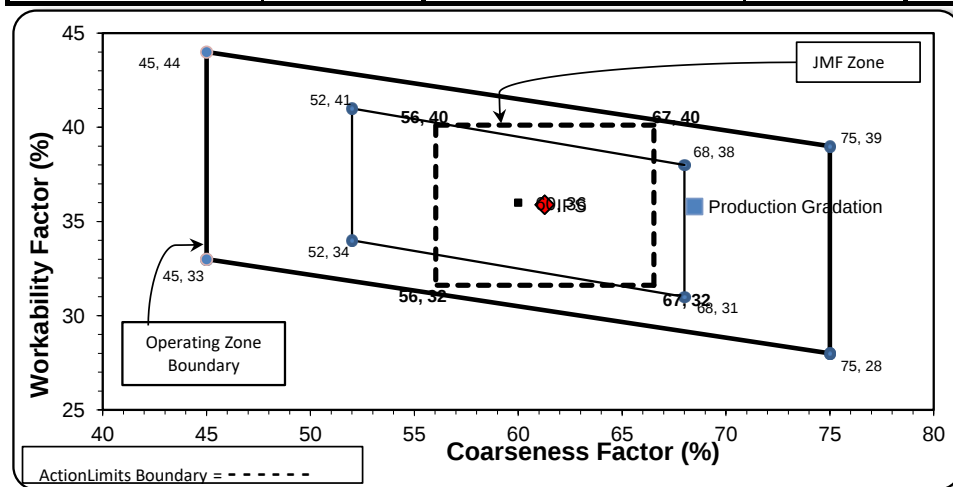
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Production Gradation ☒ Batch Plant Gradations ☐ Aggregate Supplier Gradations ☐ Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	68	Workability Factor:	33	Adjusted WF	35.8
--------------------	----	---------------------	----	-------------	------

Coarseness Factor:	61
--------------------	----

Workability Factor:	36
---------------------	----



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

[Signature]



Daily Summary Report

Date Thursday, June 12, 2025

Sample Id	-1989624692	-674931529	-1989642792	-1989635654	-1989636622
Plant	S102 Superior Novi	S102 Superior Novi	S102 Superior Novi	S102 Superior Novi	S102 Superior Novi
Product	7920 INTERMED AGG P1M LS	1067 26A Mod LS	7919 COARSE AGG P1M LS	1022 2NS GR	1051 6AA LS
Specification	Intermed Agg P1M LS Target	26A Mod LS Spec	Coarse Agg P1M LS Target	2NS GR Spec	6AA LS
Sample Type	QA	QA	QA	QA	QA
2" (50mm)	100.0	100.0	100.0		100.0
1 1/2" (37.5mm)	100.0	100.0	100.0		100.0
1" (25mm)	100.0	100.0	63.0		100.0
3/4" (19mm)	100.0	100.0	31.3		79.8
1/2" (12.5mm)	94.6	99.2	11.2		32.2
3/8" (9.5mm)	79.0	90.8	4.8	100.0	12.0
#4 (4.75mm)	14.0	14.6	1.3	98.3	1.5
#8 (2.36mm)	4.8	4.1	1.1	82.8	1.2
#16 (1.18mm)	2.9	2.8	1.0	64.7	1.0
#30 (.6mm)	2.6	2.4	1.0	43.4	1.0
#50 (.3mm)	2.4	2.3	1.0	18.8	0.9
#100 (.15mm)	2.2	2.3	1.0	4.1	0.9
#200 (75µm)	2.2	2.2	0.9	1.2	0.85
Pan	0.0	0.0	0.0	0.0	0.00
FM				2.88	
Wash Loss (#200/75um)	2.1	2.2	0.9	1.0	0.8
Total Moisture	1.98	3.23	1.96	3.38	2.56

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **p11**

Sample Date: **6/9/25**

Dates Test Represents: **6/10/2025** through **6/16/2025**

Concrete Grade: **DM, 4500HP**

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	96.3	100.0	100.0	98.2	1.8	1.8
3/4"	81.4	100.0	100.0	90.7	7.4	9.3
1/2"	45.2	96.4	100.0	72.3	18.4	27.7
3/8"	27.5	84.5	100.0	62.2	10.1	37.8
#4	5.6	21.2	95.6	42.9	19.3	57.1
#8	2.7	9.0	78.7	33.4	9.4	66.6
#16	2.2	5.3	62.2	26.3	7.2	73.7
#30	2.1	4.2	46.1	19.7	6.5	80.3
#50	2.0	3.8	24.1	10.9	8.8	89.1
#100	1.9	3.5	6.1	3.7	7.2	96.3
LBW	1.6	3.0	1.1	1.5	2.2	98.5

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

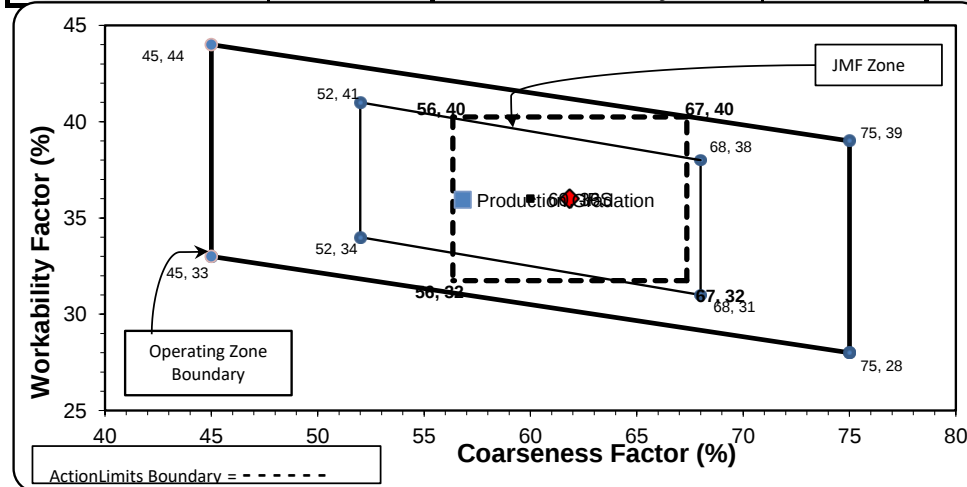


Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Production Gradation ☒ Batch Plant Gradations ☐ Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	57	Workability Factor:	33	35.9
---------------------------	-----------	----------------------------	-----------	-------------



Coarseness Factor:		62	
Workability Factor:		36	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Daily Summary Report

Date Thursday, June 12, 2025

Sample Id	-674965221	-1989623457	-674933623	-674974384	-1178924993
Plant	S000 Onsite Jefferson	S000 Onsite Jefferson	S000 Onsite Jefferson	S000 Onsite Jefferson	S000 Onsite Jefferson
Product	1022 2NS GR	1051 6AA LS	7920 INTERMED AGG P1M LS	7919 COARSE AGG P1M LS	1067 26A Mod LS
Specification	2NS GR Spec		Intermed Agg P1M LS Target	Coarse Agg P1M LS Target	26A Mod LS Spec
Sample Type	QA	QA	QA	QA	QA
2" (50mm)		100.0	100.0	100.0	100.0
1 1/2" (37.5mm)		100.0	100.0	91.7	100.0
1" (25mm)		96.3	100.0	32.4	100.0
3/4" (19mm)		81.4	100.0	11.2	100.0
1/2" (12.5mm)		45.2	78.3	3.9	96.4
3/8" (9.5mm)	100.0	27.5	47.9	3.0	84.5
#4 (4.75mm)	95.6	5.6	10.1	2.3	21.2
#8 (2.36mm)	78.7	2.7	4.5	2.0	9.0
#16 (1.18mm)	62.2	2.2	3.4	1.8	5.3
#30 (.6mm)	46.1	2.1	3.0	1.7	4.2
#50 (.3mm)	24.1	2.0	2.8	1.6	3.8
#100 (.15mm)	6.1	1.9	2.6	1.4	3.5
#200 (75µm)	1.3	1.73	2.4	1.2	3.2
Pan	0.0	0.00	0.0	0.0	0.0
FM	2.87				
-#200 (75um)	1.3				
Wash Loss (#200/75um)	1.1	1.6	2.3	1.2	3.0
Total Moisture	4.1	3.1	0.7	0.2	3.4

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-02**

Sample Date: **6/9/25**

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: **6/10/2025** through **6/16/2025**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.0	100.0	100.0	99.0	1.0	1.0
3/4"	88.7	100.0	100.0	94.4	4.6	5.6
1/2"	55.3	97.8	100.0	77.5	16.9	22.5
3/8"	36.9	87.0	100.0	67.1	10.3	32.9
#4	7.9	24.7	96.1	44.6	22.6	55.4
#8	2.9	9.3	78.8	33.6	11.0	66.4
#16	2.3	5.0	62.3	26.3	7.3	73.7
#30	2.1	4.0	46.3	19.8	6.5	80.2
#50	2.1	3.7	25.3	11.5	8.3	88.5
#100	2.0	3.4	7.7	4.4	7.0	95.6
LBW	1.6	2.7	0.9	1.4	3.0	98.6

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.



Superior Materials, LLC
30701 W. 10 Mile Rd.
Suite 500
Farmington Hills, MI 48336

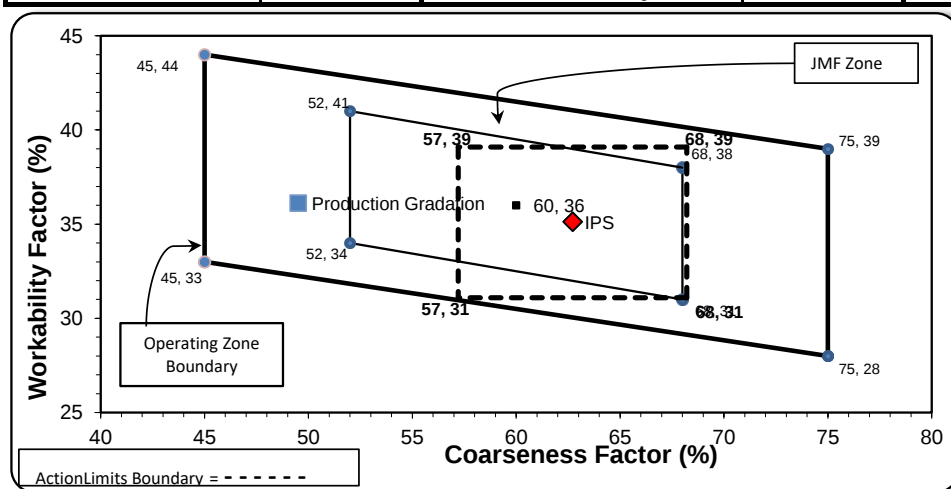
Production Gradation ☒ Batch Plant Gradations ☐ Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	50	Workability Factor:	34	36.1
---------------------------	-----------	----------------------------	-----------	-------------

Coarseness Factor:	63
---------------------------	-----------

Workability Factor:	35
----------------------------	-----------



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

PREPARED BY:
SM, LLC Technical Service

Approved By:

[Signature]



Daily Summary Report

Date Friday, June 13, 2025

Sample Id	-674988670	-1989621150	-674974780
Plant	S02 Superior Hoover	S02 Superior Hoover	S02 Superior Hoover
Product	1054 6AA LS PI	1067 26A Mod LS	1022 2NS GR
Specification	6AA LS	26A Mod LS Spec	2NS GR Spec
Sample Type	QA	QA	QA
2" (50mm)	100.0	100.0	
1 1/2" (37.5mm)	100.0	100.0	
1" (25mm)	98.0	100.0	
3/4" (19mm)	88.7	100.0	
1/2" (12.5mm)	55.3	97.8	
3/8" (9.5mm)	36.9	87.0	100.0
#4 (4.75mm)	7.9	24.7	96.1
#8 (2.36mm)	2.9	9.3	78.8
#16 (1.18mm)	2.3	5.0	62.3
#30 (.6mm)	2.1	4.0	46.3
#50 (.3mm)	2.1	3.7	25.3
#100 (.15mm)	2.0	3.4	7.7
#200 (75µm)	1.77	3.1	1.3
Pan	0.00	0.0	0.0
FM			2.84
Wash Loss (#200/75um)	1.6	2.7	0.9
Total Moisture	2.71	2.71	4.31