Aggregate Optimization Chart

Production Gradation Report

PLANT #: P-O2

Sample Date: 12/9/24

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 12/10/2024 through 12/16/2024

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1620	9.91	2.62	53.1
26A	71-47	Presque Isle	200	1.22	2.62	6.6
2NS	63-115	Ray Rd	1230	7.44	2.65	40.3
		Total Wt	**3050**	**18.57**		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	95.8	100.0	100.0	97.8	2.2	2.2
3/4"	70.7	100.0	100.0	84.4	13.3	15.6
1/2"	30.8	96.6	100.0	63.0	21.4	37.0
3/8"	14.2	81.2	100.0	53.2	9.8	46.8
#4	2.1	11.3	96.0	40.6	12.6	59.4
#8	1.6	3.4	79.4	33.1	7.5	66.9
#16	1.4	2.4	63.4	26.5	6.6	73.5
#30	1.3	2.2	48.0	20.2	6.3	79.8
#50	1.2	2.1	25.0	10.9	9.3	89.1
#100	1.2	1.9	6.0	3.2	7.7	96.8
LBW	1.0	1.8	1.0	1.1	2.1	98.9

*Maximum % Retained must be above the 3/8" sieve.
*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

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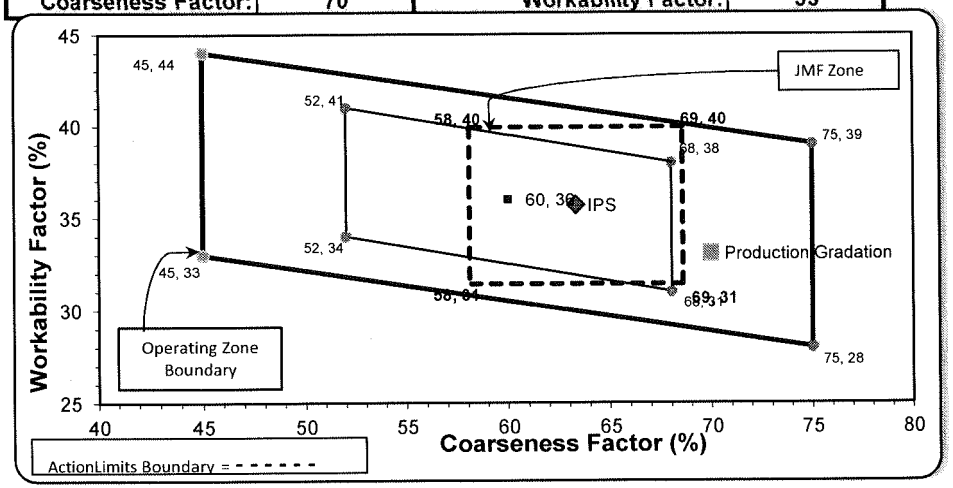
Production Gradation ◉ Batch Plant Gradations ○ Aggregate SupplierGradations

Coarseness Factor:	70	Workability Factor:	33



Intial Production Sample (IPS)

Coarseness Factor:	63
Workability Factor:	36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.6	4.4	4.4
1/2"	73.1	22.6	26.9
3/8"	59.3	13.8	40.7
#4	42.8	16.5	57.2
#8	35.7	7.1	64.3
#16	28.9	6.8	71.1
#30	20.7	8.2	79.3
#50	9.9	10.8	90.1
#100	2.1	7.8	97.9
LBW	0.9	1.2	99.1

PREPARED BY:
SM, LLC Technical Service

Approved By:

Daily Summary Report

Date	Monday, December 9, 2024		
Sample Id	- 674895812	-674952759	-1989656406
Plant	Clemens	1067	1022
Product	6AA LS	26A Mod LS	2NS GR
Specification	6AA LS	26A Mod LS Spec	2NS GR Spec
Sample Type	QA	QA	QA
Time	15:59	16:02	16:03
2" (50mm)	100.0	100.0	
1 1/2" (37.5mm)	100.0	100.0	
1" (25mm)	95.8	100.0	
3/4" (19mm)	70.7	100.0	
1/2" (12.5mm)	30.8	96.6	
3/8" (9.5mm)	14.2	81.2	100.0
#4 (4.75mm)	2.1	11.3	96.0
#8 (2.36mm)	1.6	3.4	79.4
#16 (1.18mm)	1.4	2.4	63.4
#30 (.6mm)	1.3	2.2	48.0
#50 (.3mm)	1.2	2.1	25.0
#100 (.15mm)	1.2	1.9	6.0
#200 (75µm)	1.09	1.8	1.2
Pan	0.00	0.0	0.0
FM			2.82
Wash Loss (#200/75um)	1.0	1.8	1.0
Total Moisture	2.42	4.21	3.86