

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-101**

Sample Date: 10/4/21

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: 10/5/2021 through 10/11/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1560	9.54	2.62	53.6
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	75-051	Mid-Michigan	1150	6.93	2.66	39.5
Total Wt			2910	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.4	100.0	100.0	99.1	0.9	0.9
3/4"	82.7	100.0	100.0	90.7	8.4	9.3
1/2"	43.9	98.4	100.0	69.8	20.9	30.2
3/8"	25.0	87.6	100.0	58.9	10.9	41.1
#4	5.2	17.2	98.8	43.0	15.9	57.0
#8	2.5	5.3	81.3	33.8	9.2	66.2
#16	2.0	3.2	63.0	26.2	7.6	73.8
#30	1.9	2.7	47.4	19.9	6.3	80.1
#50	1.9	2.5	26.2	11.5	8.4	88.5
#100	1.8	2.3	7.9	4.2	7.3	95.8
LBW	1.7	2.0	1.3	1.6	2.7	98.4

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

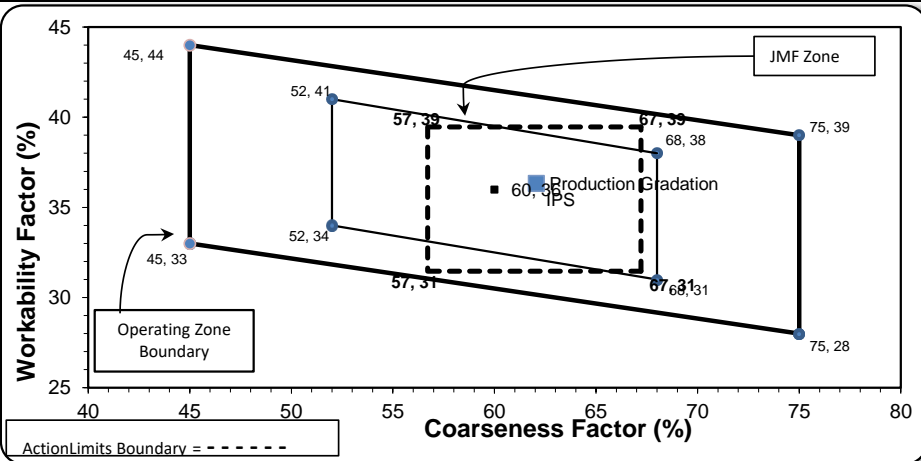
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	34	36.3
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Coarseness Factor:	62
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	70.5	24.5	29.5
3/8"	60.0	10.5	40.0
#4	44.4	15.6	55.6
#8	35.5	9.0	64.5
#16	28.5	7.0	71.5
#30	21.5	7.0	78.5
#50	10.2	11.3	89.8
#100	3.1	7.1	96.9
LBW	1.3	1.8	98.7



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 10/4/21

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: 10/5/2021 through 10/11/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1550	9.23	2.69	52.5
26A	58-003	Stoneco	255	1.52	2.69	8.6
2NS	63-114	Highland	1150	6.95	2.65	38.9
Total Wt			2955	17.71		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	86.8	100.0	100.0	93.1	6.9	6.9
1/2"	40.8	99.5	100.0	68.9	24.2	31.1
3/8"	19.8	83.5	100.0	56.5	12.4	43.5
#4	3.7	8.5	99.3	41.3	15.2	58.7
#8	1.9	2.6	84.2	34.0	7.3	66.0
#16	1.5	1.8	65.3	26.4	7.6	73.6
#30	1.2	1.5	45.0	18.3	8.1	81.7
#50	1.1	1.4	19.2	8.2	10.1	91.8
#100	1.0	1.3	4.1	2.2	5.9	97.8
LBW	0.9	1.0	0.7	0.8	1.4	99.2

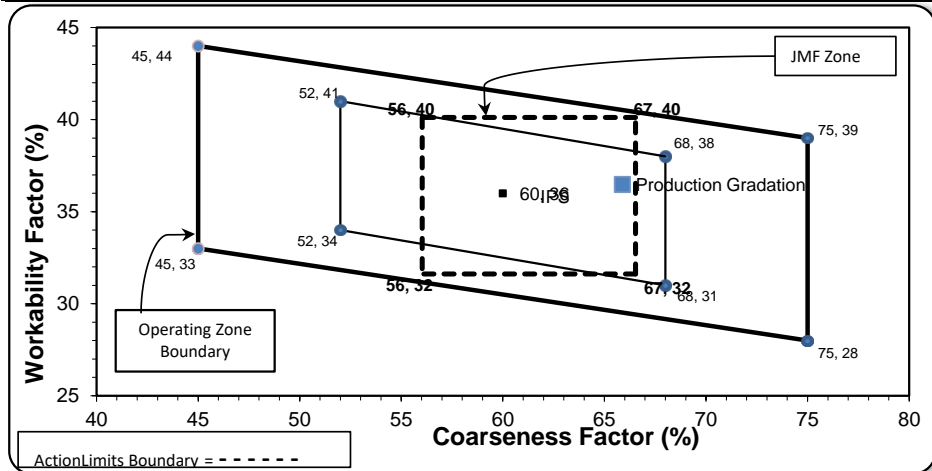
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	34	Adjusted WF	36.5
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

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Aggregate Optimization Chart

PLANT #: **P-20**

Sample Date: 10/4/21 Concrete Grade: DM
 Dates Test Represents: 10/5/2021 through 10/11/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1605	9.82	2.62	55.2
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	63-92	Grange Hall	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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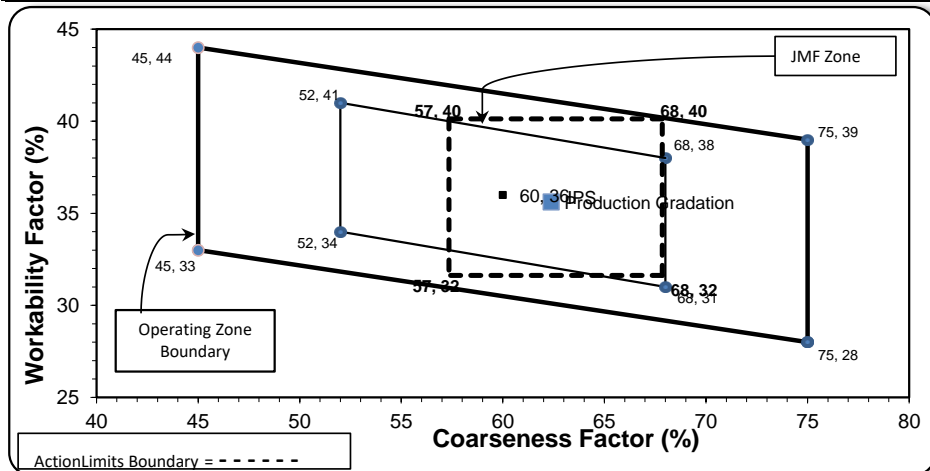
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.5	100.0	100.0	99.7	0.3	0.3
3/4"	86.7	100.0	100.0	92.7	7.1	7.3
1/2"	51.4	97.3	100.0	73.0	19.7	27.0
3/8"	26.2	86.2	100.0	58.3	14.7	41.7
#4	4.5	17.8	97.8	40.7	17.5	59.3
#8	2.0	4.6	83.7	33.1	7.6	66.9
#16	1.6	2.0	67.1	26.4	6.7	73.6
#30	1.5	1.6	50.4	20.0	6.4	80.0
#50	1.5	1.5	24.1	10.1	10.0	89.9
#100	1.4	1.4	4.0	2.4	7.7	97.6
LBW	1.4	1.3	0.4	1.0	1.4	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	33	Adjusted WF	35.6
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.2	10.8	10.8
1/2"	68.4	20.8	31.6
3/8"	59.9	8.6	40.1
#4	43.0	16.9	57.0
#8	35.9	7.1	64.1
#16	29.0	6.8	71.0
#30	21.3	7.7	78.7
#50	9.9	11.4	90.1
#100	2.4	7.5	97.6
LBW	1.2	1.2	98.8

PREPARED BY:
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Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 10/4/21

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: 10/5/2021 through 10/11/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1200	7.34	2.62	41.3
26A	71-47	Presque Isle	555	3.39	2.62	19.1
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	99.1	0.9	0.9
3/4"	78.9	100.0	100.0	91.3	7.8	8.7
1/2"	30.6	95.2	100.0	70.4	20.9	29.6
3/8"	8.4	81.7	100.0	58.7	11.7	41.3
#4	1.2	16.9	96.2	41.8	16.9	58.2
#8	1.1	5.2	85.2	35.2	6.6	64.8
#16	1.0	2.8	71.2	29.1	6.0	70.9
#30	1.0	2.3	53.6	22.1	7.1	77.9
#50	1.0	2.1	26.0	11.1	11.0	88.9
#100	0.8	1.9	6.8	3.4	7.7	96.6
LBW	0.7	1.6	1.2	1.1	2.3	98.9

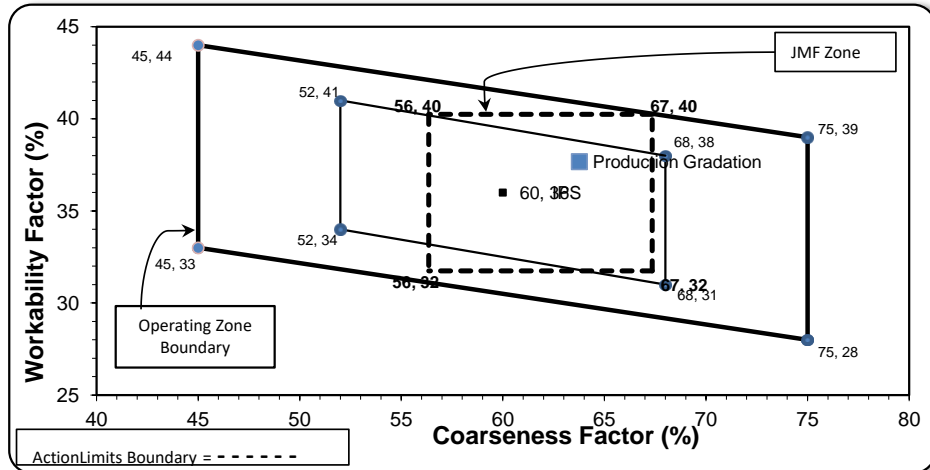
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	35	37.7
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Coarseness Factor:	62
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
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Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 10/4/21 Concrete Grade: DM
 Dates Test Represents: 10/5/2021 through 10/11/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1555	9.26	2.69	52.6
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	81-093	Burmeister	1100	6.65	2.65	37.2
Total Wt			2955	17.70		100.0

<----- Verify this number is 100%



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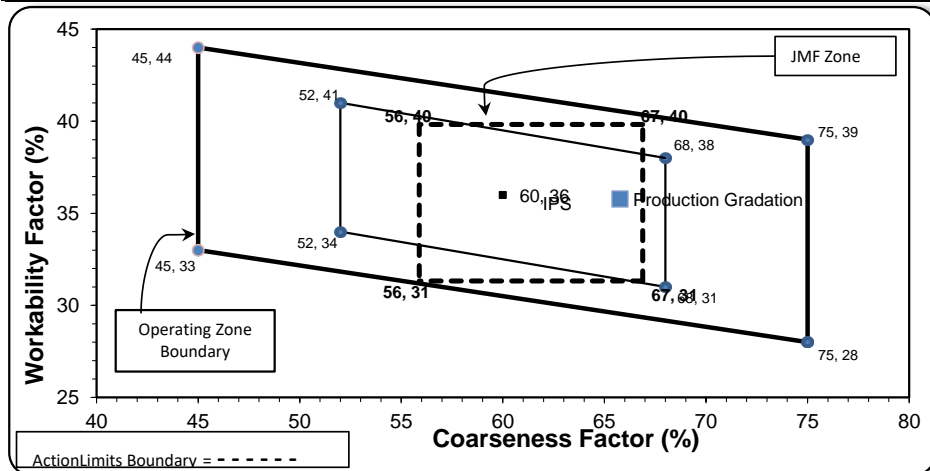
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	86.8	100.0	100.0	93.1	6.9	6.9
1/2"	40.8	99.5	100.0	68.8	24.3	31.2
3/8"	19.8	83.5	100.0	56.1	12.7	43.9
#4	3.7	8.5	98.9	39.6	16.5	60.4
#8	1.9	2.6	86.0	33.3	6.3	66.7
#16	1.5	1.8	70.2	27.1	6.2	72.9
#30	1.2	1.5	51.4	19.9	7.2	80.1
#50	1.1	1.4	18.5	7.6	12.3	92.4
#100	1.0	1.3	2.5	1.6	6.0	98.4
LBW	0.9	1.0	0.7	0.8	0.8	99.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	33	Adjusted WF	35.8
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 10/4/21 Concrete Grade: DM
 Dates Test Represents: 10/5/2021 through 10/11/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1505	9.21	2.62	51.8
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	63-92	Grange Hall	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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 Farmington Hills, MI 48336

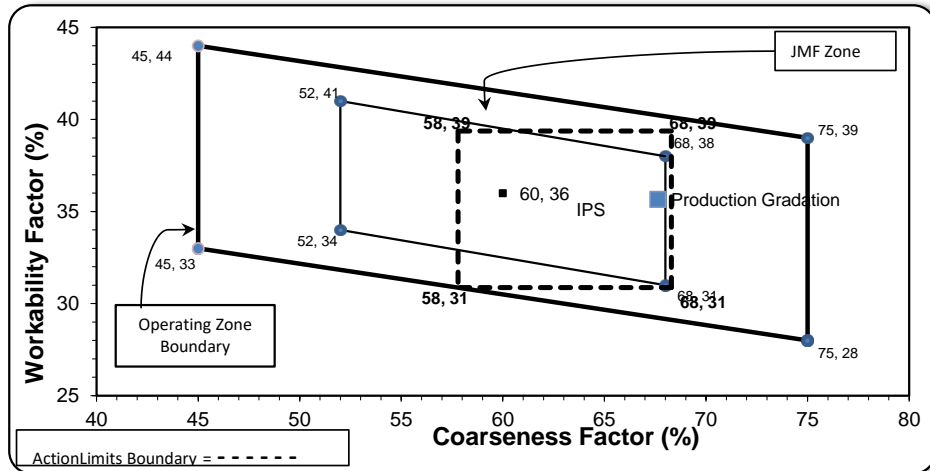
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	98.9	1.1	1.1
3/4"	72.0	100.0	100.0	85.5	13.4	14.5
1/2"	29.8	95.2	100.0	63.1	22.4	36.9
3/8"	16.4	81.7	100.0	54.8	8.3	45.2
#4	3.1	16.9	97.8	40.4	14.4	59.6
#8	1.8	5.2	83.7	33.2	7.2	66.8
#16	1.6	2.8	67.1	26.5	6.6	73.5
#30	1.5	2.3	50.4	20.1	6.4	79.9
#50	1.4	2.1	24.1	10.1	10.0	89.9
#100	1.3	1.9	4.0	2.4	7.7	97.6
LBW	0.9	1.6	0.4	0.8	1.6	99.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	68	Workability Factor:	33	Adjusted WF	35.7
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.1	0.9	0.9
3/4"	90.3	8.8	9.7
1/2"	69.2	21.1	30.8
3/8"	59.1	10.1	40.9
#4	41.8	17.3	58.2
#8	35.1	6.6	64.9
#16	28.5	6.6	71.5
#30	21.2	7.3	78.8
#50	8.7	12.5	91.3
#100	1.8	7.0	98.2
LBW	0.7	1.0	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 10/4/21

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: 10/5/2021 through 10/11/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1605	9.82	2.62	55.2
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	44-051	Krake Willis Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.4	100.0	100.0	99.1	0.9	0.9
3/4"	82.7	100.0	100.0	90.4	8.7	9.6
1/2"	43.9	97.0	100.0	68.8	21.6	31.2
3/8"	25.0	86.7	100.0	57.6	11.2	42.4
#4	5.2	20.5	96.8	40.9	16.7	59.1
#8	2.5	6.2	81.0	32.5	8.5	67.5
#16	2.0	3.4	65.0	26.0	6.5	74.0
#30	1.9	2.7	48.6	19.6	6.3	80.4
#50	1.9	2.4	24.6	10.5	9.1	89.5
#100	1.8	2.2	7.4	3.9	6.6	96.1
LBW	1.7	2.1	1.0	1.5	2.5	98.5

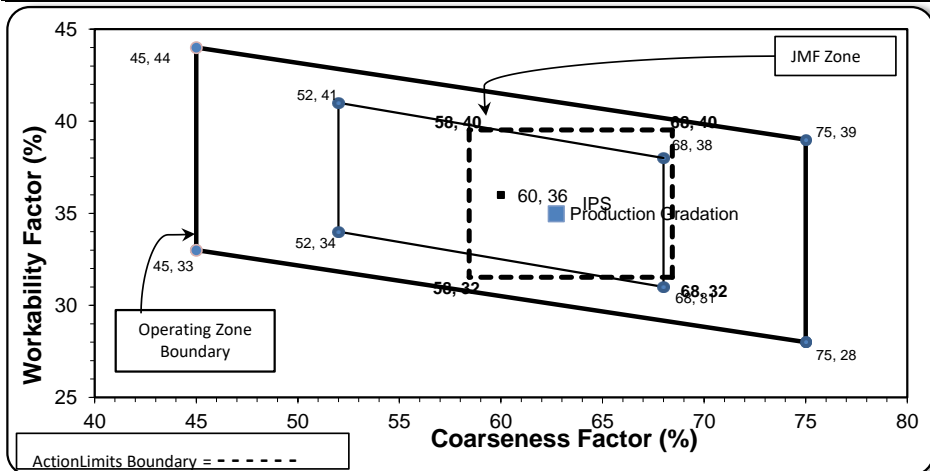
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	32	Adjusted WF	35.0
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.7	10.3	10.3
1/2"	70.3	19.4	29.7
3/8"	59.1	11.2	40.9
#4	42.8	16.3	57.2
#8	35.5	7.3	64.5
#16	29.0	6.5	71.0
#30	21.2	7.7	78.8
#50	9.8	11.5	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 10/4/21 Concrete Grade: DM
 Dates Test Represents: 10/5/2021 through 10/11/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1555	9.51	2.62	53.5
26A	71-47	Presque Isle	250	1.53	2.62	8.6
2NS	63-115	Ray Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

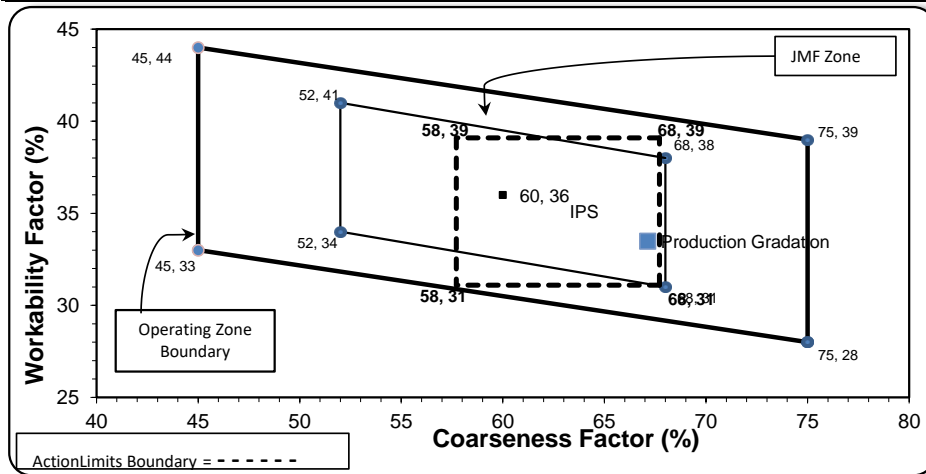
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	98.8	1.2	1.2
3/4"	72.0	100.0	100.0	85.0	13.8	15.0
1/2"	29.8	95.2	100.0	62.0	23.0	38.0
3/8"	16.4	81.7	100.0	53.7	8.3	46.3
#4	3.1	16.9	95.9	39.4	14.2	60.6
#8	1.8	5.2	78.1	31.0	8.4	69.0
#16	1.6	2.8	62.5	24.8	6.2	75.2
#30	1.5	2.3	47.4	18.9	5.8	81.1
#50	1.4	2.1	26.0	10.8	8.2	89.2
#100	1.3	1.9	6.0	3.1	7.6	96.9
LBW	0.9	1.6	0.8	0.9	2.2	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	31	Adjusted WF	33.5
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

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Approved By: