

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-102**

Sample Date: 7/29/24

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 7/30/2024 through 8/5/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	83.8	100.0	100.0	91.8	8.2	8.2
1/2"	46.3	99.9	100.0	72.7	19.1	27.3
3/8"	25.2	88.0	100.0	60.7	11.9	39.3
#4	4.6	14.7	98.9	42.4	18.4	57.6
#8	2.2	5.2	85.0	34.8	7.6	65.2
#16	1.9	3.0	67.6	27.6	7.2	72.4
#30	1.7	2.5	47.6	19.7	7.9	80.3
#50	1.6	2.2	18.1	8.1	11.6	91.9
#100	1.6	2.0	3.2	2.3	5.8	97.7
LBW	1.4	1.9	0.3	1.0	1.2	99.0

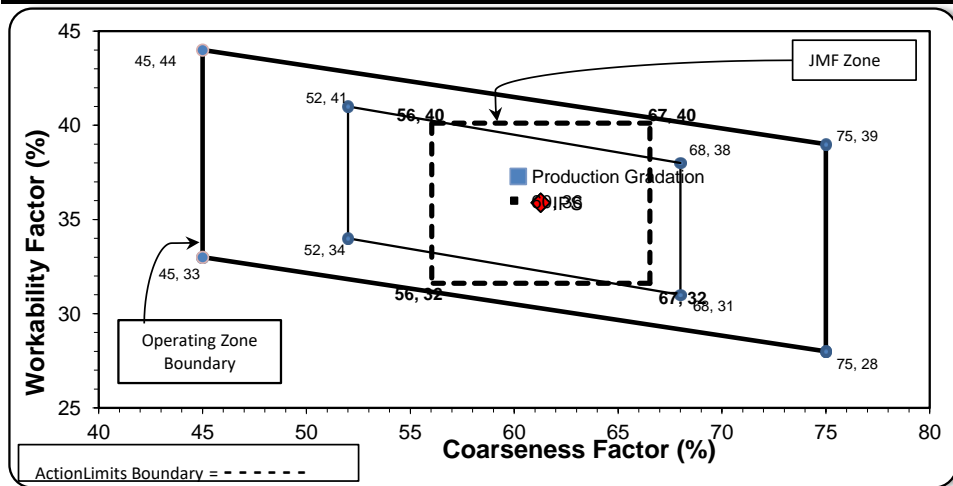
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	35	37.3
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-103**

Sample Date: 7/29/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 7/30/2024 through 8/5/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	83.8	100.0	100.0	91.8	8.2	8.2
1/2"	46.3	99.9	100.0	72.7	19.1	27.3
3/8"	25.2	88.0	100.0	60.7	11.9	39.3
#4	4.6	14.7	98.9	42.4	18.4	57.6
#8	2.2	5.2	85.0	34.8	7.6	65.2
#16	1.9	3.0	67.6	27.6	7.2	72.4
#30	1.7	2.5	47.6	19.7	7.9	80.3
#50	1.6	2.2	18.1	8.1	11.6	91.9
#100	1.6	2.0	3.2	2.3	5.8	97.7
LBW	1.4	1.9	0.3	1.0	1.2	99.0

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

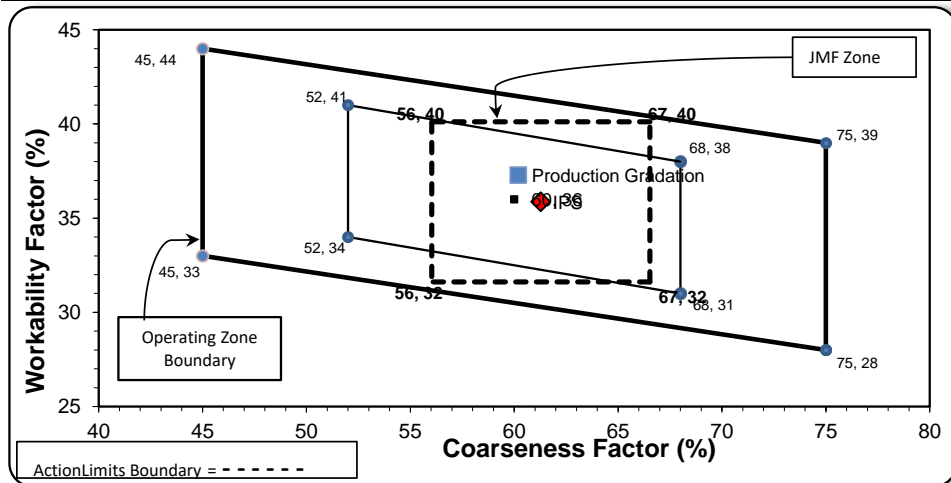
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	35	37.3
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

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Aggregate Optimization Chart

PLANT #: 12

Sample Date: 7/29/24

Dates Test Represents: 7/30/2024 through 8/5/2024

Concrete Grade: DM, 4500HP

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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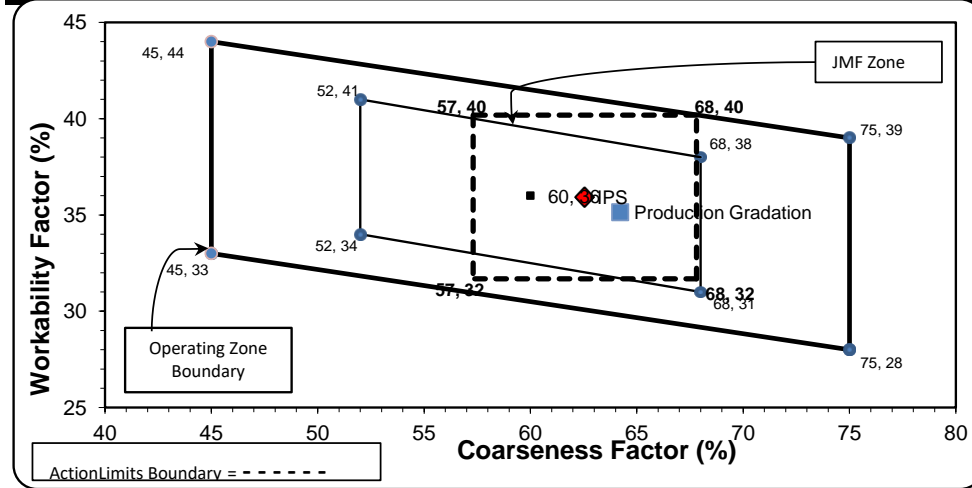
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	94.0	100.0	100.0	97.0	3.0	3.0
3/4"	72.6	100.0	100.0	86.3	10.7	13.7
1/2"	30.9	96.3	100.0	65.1	21.2	34.9
3/8"	16.3	85.9	100.0	56.7	8.4	43.3
#4	3.2	16.9	96.5	41.6	15.2	58.4
#8	2.4	3.5	78.5	32.6	8.9	67.4
#16	2.2	2.0	62.3	26.0	6.7	74.0
#30	2.2	1.7	46.5	19.7	6.3	80.3
#50	2.2	1.6	25.3	11.3	8.4	88.7
#100	2.1	1.4	6.4	3.7	7.6	96.3
LBW	1.6	1.3	0.9	1.3	2.4	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	33	Adjusted WF	35.1	Coarseness Factor:	63
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

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Aggregate Optimization Chart

PLANT #: p11

Contractor: _____

Sample Date: 7/29/24

Concrete Grade: DM, 4500HP

Dates Test Represents: 7/30/2024 through 8/5/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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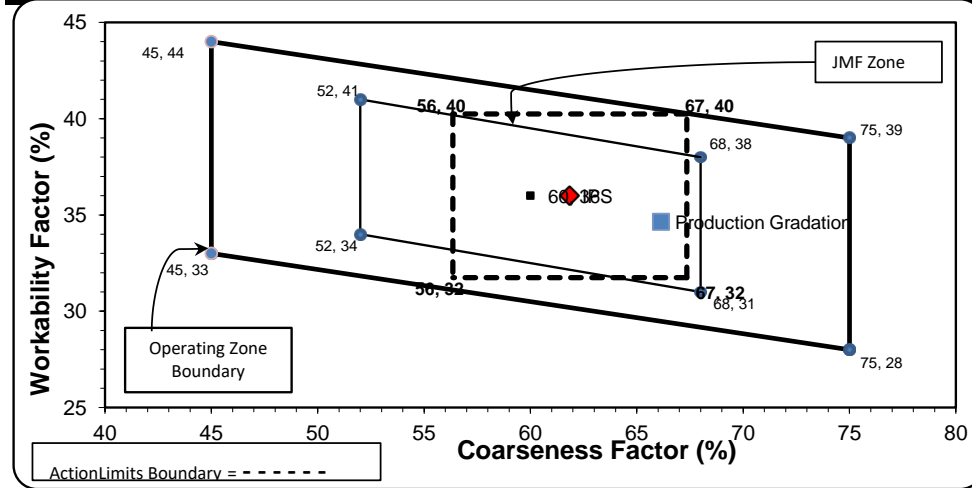
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	95.5	100.0	100.0	97.7	2.3	2.3
3/4"	74.0	100.0	100.0	87.0	10.8	13.0
1/2"	30.1	96.3	100.0	64.6	22.4	35.4
3/8"	13.3	85.9	100.0	55.1	9.5	44.9
#4	1.8	16.9	96.5	40.8	14.3	59.2
#8	1.4	3.5	78.5	32.1	8.7	67.9
#16	1.2	2.0	62.3	25.5	6.7	74.5
#30	1.1	1.7	46.5	19.1	6.3	80.9
#50	1.1	1.6	25.3	10.7	8.4	89.3
#100	1.0	1.4	6.4	3.2	7.6	96.8
LBW	0.8	1.3	0.9	0.9	2.3	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	32	Adjusted WF	34.6	Coarseness Factor:	62
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

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Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-35**

Sample Date: 7/29/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 7/30/2024 through 8/5/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	83.8	100.0	100.0	91.8	8.2	8.2
1/2"	46.3	99.9	100.0	72.7	19.1	27.3
3/8"	25.2	88.0	100.0	60.7	11.9	39.3
#4	4.6	14.7	98.4	42.2	18.6	57.8
#8	2.2	5.2	87.5	35.8	6.4	64.2
#16	1.9	3.0	68.5	28.0	7.8	72.0
#30	1.7	2.5	47.7	19.7	8.3	80.3
#50	1.6	2.2	22.5	9.8	9.9	90.2
#100	1.6	2.0	4.3	2.7	7.1	97.3
LBW	1.4	1.9	0.6	1.1	1.6	98.9

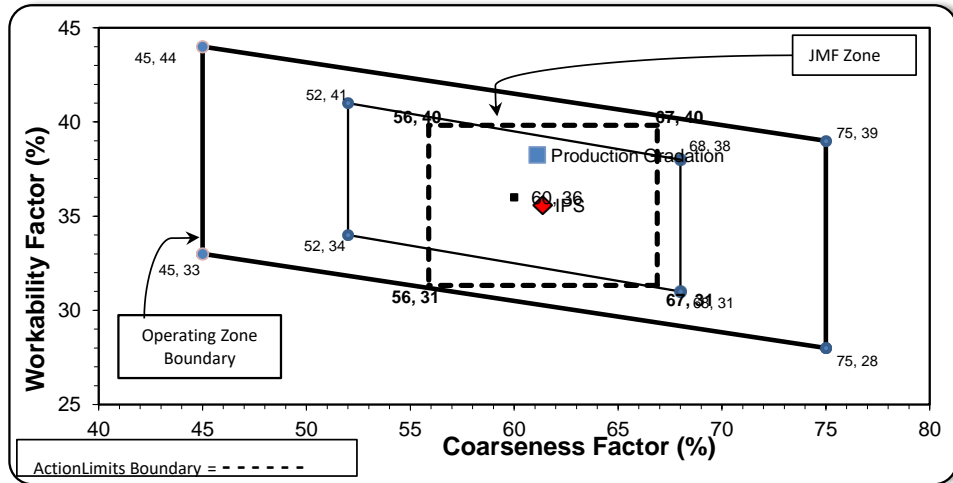
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	36	38.3
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Coarseness Factor:	61
Workability Factor:	36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-38**

Sample Date: 7/29/24

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 7/30/2024 through 8/5/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
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 Suite 500
 Farmington Hills, MI 48336

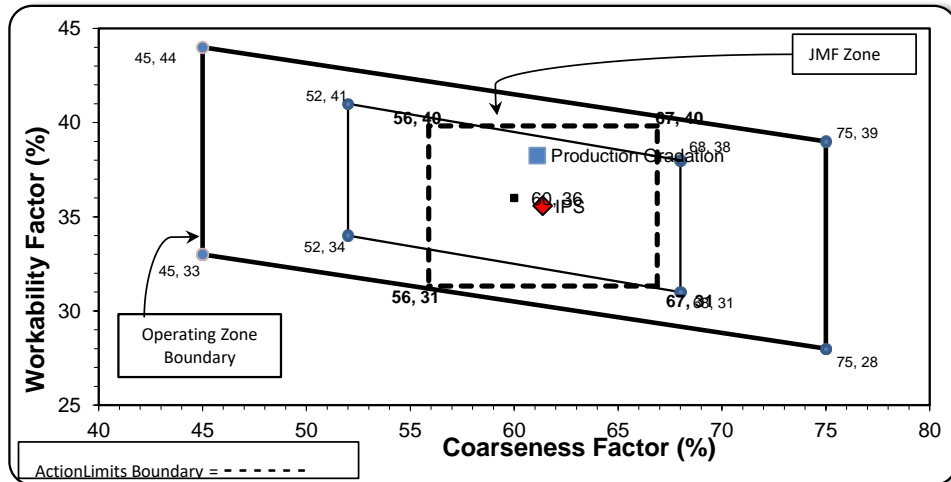
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	83.8	100.0	100.0	91.8	8.2	8.2
1/2"	46.3	99.9	100.0	72.7	19.1	27.3
3/8"	25.2	88.0	100.0	60.7	11.9	39.3
#4	4.6	14.7	98.4	42.2	18.6	57.8
#8	2.2	5.2	87.5	35.8	6.4	64.2
#16	1.9	3.0	68.5	28.0	7.8	72.0
#30	1.7	2.5	47.7	19.7	8.3	80.3
#50	1.6	2.2	22.5	9.8	9.9	90.2
#100	1.6	2.0	4.3	2.7	7.1	97.3
LBW	1.4	1.9	0.6	1.1	1.6	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor: 61	Workability Factor: 36	38.3
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-02**

Sample Date: 7/29/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 7/30/2024 through 8/5/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	94.0	100.0	100.0	97.0	3.0	3.0
3/4"	72.6	100.0	100.0	86.3	10.7	13.7
1/2"	30.9	96.3	100.0	65.1	21.2	34.9
3/8"	16.3	85.9	100.0	56.7	8.4	43.3
#4	3.2	16.9	96.5	41.6	15.2	58.4
#8	2.4	3.5	78.5	32.6	8.9	67.4
#16	2.2	2.0	62.3	26.0	6.7	74.0
#30	2.2	1.7	46.5	19.7	6.3	80.3
#50	2.2	1.6	25.3	11.3	8.4	88.7
#100	2.1	1.4	6.4	3.7	7.6	96.3
LBW	1.6	1.3	0.9	1.3	2.4	98.7

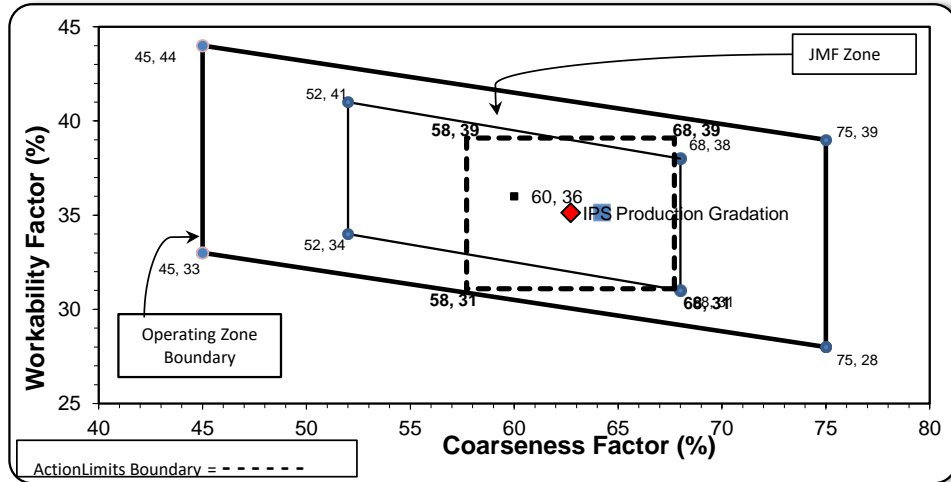
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	33	35.1
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Coarseness Factor:	63
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Workability Factor:	35
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By: