

# Aggregate Optimization Chart

**PLANT #:** **P-102**

Sample Date: 5/20/24

Concrete Grade: **S2M, 3500HP**

Contractor: \_\_\_\_\_

Dates Test Represents: 5/21/2024 through 5/27/2024

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1700	10.13	2.69	54.8
26A	58-003	Stoneco	200	1.19	2.69	6.5
2NS	63-114	Highland	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



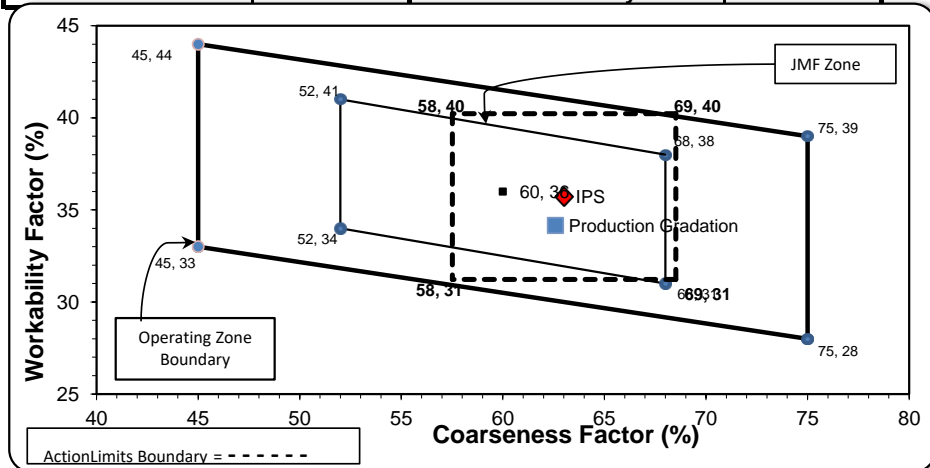
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.6	100.0	100.0	93.2	6.8	6.8
1/2"	48.7	99.5	100.0	71.8	21.4	28.2
3/8"	26.2	88.5	100.0	58.8	13.0	41.2
#4	4.2	7.6	99.0	41.1	17.7	58.9
#8	1.9	2.0	85.2	34.2	7.0	65.8
#16	1.6	1.6	68.2	27.4	6.8	72.6
#30	1.5	1.5	49.2	20.0	7.4	80.0
#50	1.4	1.4	17.7	7.7	12.3	92.3
#100	1.4	1.4	2.5	1.8	5.9	98.2
LBW	1.2	1.2	0.5	0.9	0.9	99.1

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **63**      **Workability Factor:** **34**



Initial Production Sample (IPS)

<b>Coarseness Factor:</b> <b>63</b>		<b>Workability Factor:</b> <b>36</b>	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-103**

Sample Date: 5/20/24

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 5/21/2024 through 5/27/2024

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1700	10.13	2.69	54.8
26A	58-003	Stoneco	200	1.19	2.69	6.5
2NS	63-114	Highland	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



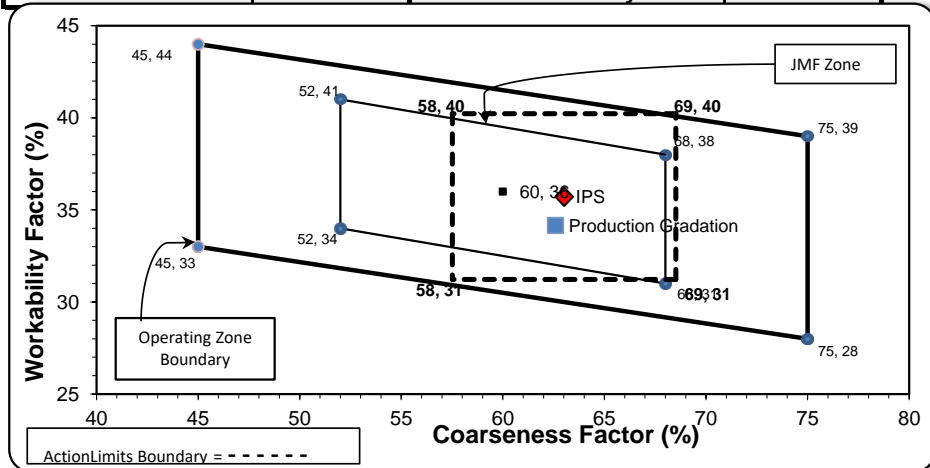
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 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.6	100.0	100.0	93.2	6.8	6.8
1/2"	48.7	99.5	100.0	71.8	21.4	28.2
3/8"	26.2	88.5	100.0	58.8	13.0	41.2
#4	4.2	7.6	99.0	41.1	17.7	58.9
#8	1.9	2.0	85.2	34.2	7.0	65.8
#16	1.6	1.6	68.2	27.4	6.8	72.6
#30	1.5	1.5	49.2	20.0	7.4	80.0
#50	1.4	1.4	17.7	7.7	12.3	92.3
#100	1.4	1.4	2.5	1.8	5.9	98.2
LBW	1.2	1.2	0.5	0.9	0.9	99.1

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **63**      **Workability Factor:** **34**



Initial Production Sample (IPS)

**Coarseness Factor:** **63**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

PREPARED BY:  
 SM, LLC Technical Service

Approved BY:

# Aggregate Optimization Chart

**PLANT #:** 12

Sample Date: 5/20/24

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 5/21/2024 through 5/27/2024

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1550	9.48	2.62	50.8
26A	71-47	Presque Isle	270	1.65	2.62	8.9
2NS	63-115	Ray Rd	1230	7.44	2.65	40.3
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

<----- Verify this number is 100%



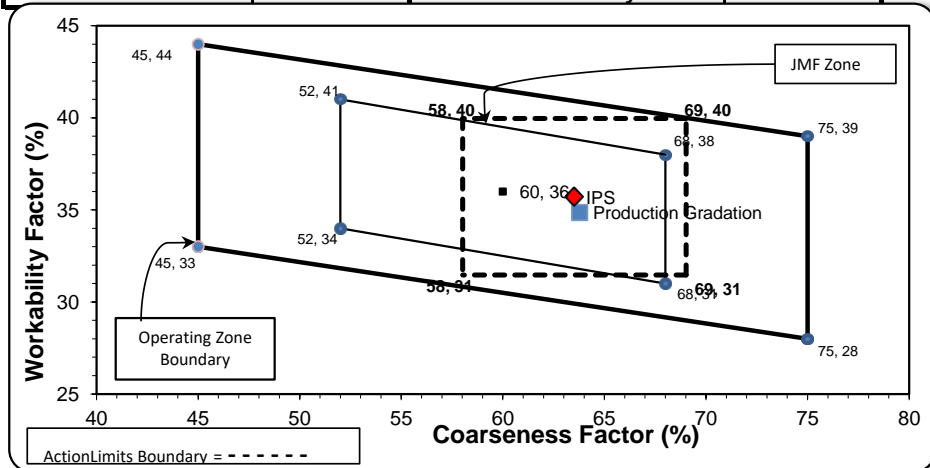
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 30701 W. 10 Mile Rd.  
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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	92.4	7.6	7.6
1/2"	36.9	96.2	100.0	67.6	24.8	32.4
3/8"	21.1	83.6	100.0	58.5	9.1	41.5
#4	5.4	14.2	96.0	42.7	15.7	57.3
#8	3.3	3.1	81.6	34.9	7.9	65.1
#16	2.8	1.7	66.2	28.3	6.6	71.7
#30	2.7	1.5	50.6	21.9	6.4	78.1
#50	2.5	1.4	25.7	11.8	10.2	88.2
#100	2.4	1.4	4.6	3.2	8.6	96.8
LBW	2.0	1.3	0.5	1.3	1.9	98.7

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** 64      **Workability Factor:** 35



Initial Production Sample (IPS)

**Coarseness Factor:** 64  
**Workability Factor:** 36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.2	12.1	40.8
#4	41.5	17.7	58.5
#8	35.7	5.8	64.3
#16	27.9	7.9	72.1
#30	18.3	9.5	81.7
#50	7.3	11.0	92.7
#100	2.0	5.3	98.0
LBW	0.9	1.1	99.1

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** p11

Sample Date: 5/20/24

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 5/21/2024 through 5/27/2024

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	47.5
26A	71-47	Presque Isle	370	2.26	2.62	12.1
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

<----- Verify this number is 100%



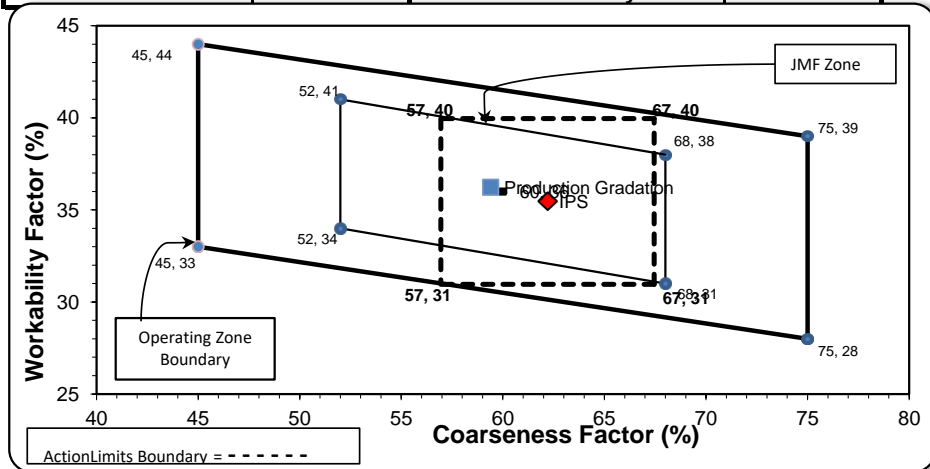
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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.3	100.0	100.0	98.7	1.3	1.3
3/4"	83.1	100.0	100.0	92.0	6.8	8.0
1/2"	43.2	96.2	100.0	72.5	19.4	27.5
3/8"	24.5	83.6	100.0	62.1	10.4	37.9
#4	5.4	14.2	96.3	43.1	19.0	56.9
#8	3.3	3.1	85.0	36.2	6.9	63.8
#16	2.9	1.7	70.4	30.0	6.2	70.0
#30	2.7	1.5	50.5	21.8	8.1	78.2
#50	2.6	1.4	23.6	10.9	10.9	89.1
#100	2.4	1.4	6.9	4.1	6.8	95.9
LBW	2.0	1.3	1.3	1.6	2.5	98.4

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** 59      **Workability Factor:** 36



Initial Production Sample (IPS)

**Coarseness Factor:** 62  
**Workability Factor:** 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	94.0	6.0	6.0
1/2"	70.2	23.7	29.8
3/8"	59.9	10.4	40.1
#4	42.7	17.2	57.3
#8	35.5	7.2	64.5
#16	28.4	7.0	71.6
#30	19.2	9.2	80.8
#50	8.9	10.3	91.1
#100	3.1	5.9	96.9
LBW	1.4	1.7	98.6

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-35**

Sample Date: 5/20/24

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 5/21/2024 through 5/27/2024

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1700	10.13	2.69	54.8
26A	58-003	Stoneco	200	1.19	2.69	6.5
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



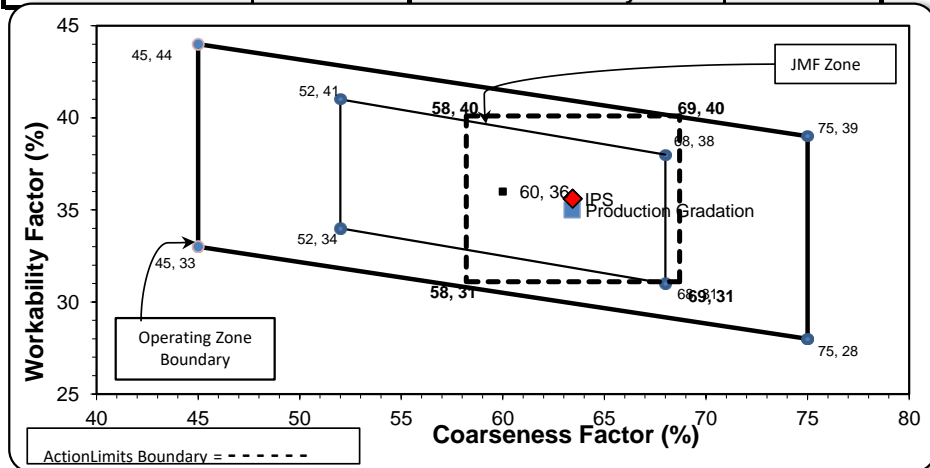
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.6	100.0	100.0	93.2	6.8	6.8
1/2"	48.7	99.5	100.0	71.8	21.4	28.2
3/8"	26.2	88.5	100.0	58.8	13.0	41.2
#4	4.2	7.6	99.3	41.2	17.6	58.8
#8	1.9	2.0	87.4	35.0	6.2	65.0
#16	1.6	1.6	64.3	25.9	9.1	74.1
#30	1.5	1.5	38.7	15.9	10.0	84.1
#50	1.4	1.4	14.5	6.5	9.4	93.5
#100	1.4	1.4	2.5	1.8	4.6	98.2
LBW	1.2	1.2	0.4	0.9	0.9	99.1

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **63**      **Workability Factor:** **35**



Initial Production Sample (IPS)

**Coarseness Factor:** **63**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	93.1	6.9	6.9
1/2"	70.0	23.1	30.0
3/8"	59.1	10.9	40.9
#4	46.0	13.1	54.0
#8	35.6	10.4	64.4
#16	27.2	8.4	72.8
#30	19.8	7.4	80.2
#50	10.1	9.7	89.9
#100	2.5	7.6	97.5
LBW	0.9	1.6	99.1

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-38**

Sample Date: 5/20/24

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 5/21/2024 through 5/27/2024

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1700	10.13	2.69	54.8
26A	58-003	Stoneco	200	1.19	2.69	6.5
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



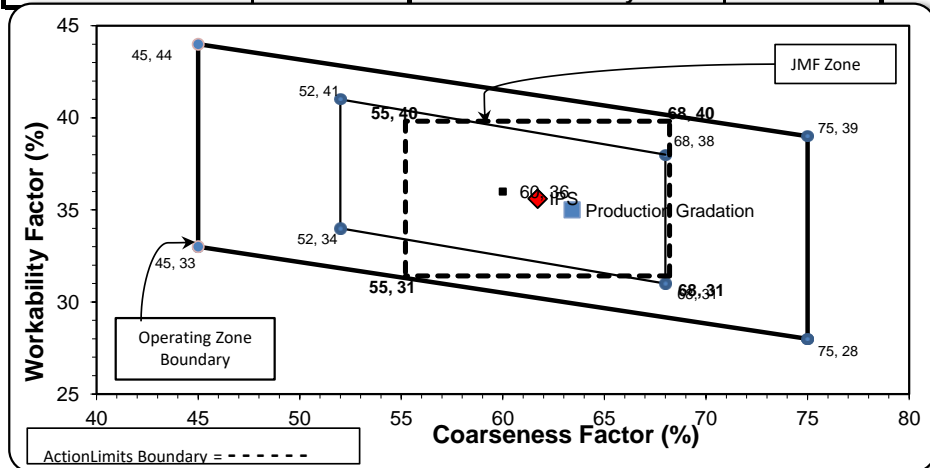
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.6	100.0	100.0	93.2	6.8	6.8
1/2"	48.7	99.5	100.0	71.8	21.4	28.2
3/8"	26.2	88.5	100.0	58.8	13.0	41.2
#4	4.2	7.6	99.3	41.2	17.6	58.8
#8	1.9	2.0	87.4	35.0	6.2	65.0
#16	1.6	1.6	64.3	25.9	9.1	74.1
#30	1.5	1.5	38.7	15.9	10.0	84.1
#50	1.4	1.4	14.5	6.5	9.4	93.5
#100	1.4	1.4	2.5	1.8	4.6	98.2
LBW	1.2	1.2	0.4	0.9	0.9	99.1

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **63**      **Workability Factor:** **35**



Initial Production Sample (IPS)

**Coarseness Factor:** **62**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	91.1	8.1	8.9
1/2"	72.0	19.1	28.0
3/8"	60.3	11.7	39.7
#4	43.4	16.9	56.6
#8	35.6	7.8	64.4
#16	28.4	7.2	71.6
#30	21.8	6.7	78.2
#50	9.1	12.6	90.9
#100	1.7	7.4	98.3
LBW	1.1	0.6	98.9

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-02**

Sample Date: 5/20/24

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 5/21/2024 through 5/27/2024

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_



**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1550	9.48	2.62	50.8
26A	71-47	Presque Isle	270	1.65	2.62	8.9
2NS	63-115	Ray Rd	1230	7.44	2.65	40.3
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

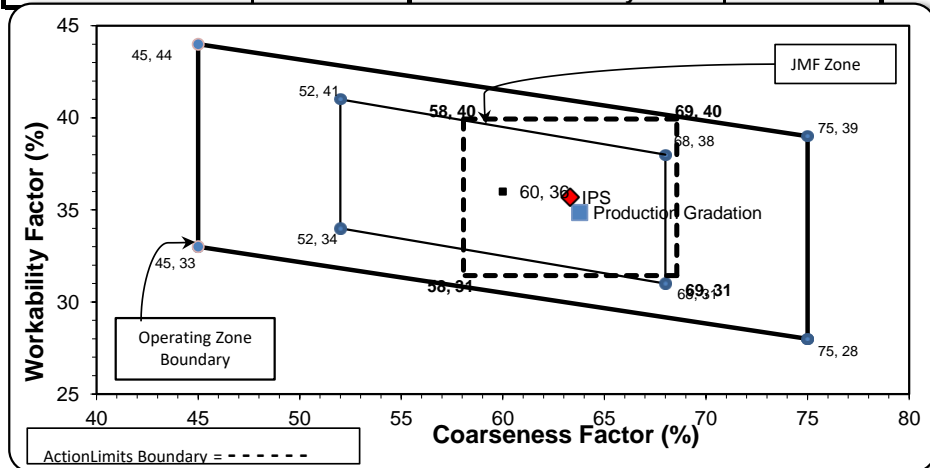
<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.1	100.0	100.0	92.4	7.6	7.6
1/2"	36.9	96.2	100.0	67.6	24.8	32.4
3/8"	21.1	83.6	100.0	58.5	9.1	41.5
#4	5.4	14.2	96.0	42.7	15.7	57.3
#8	3.3	3.1	81.6	34.9	7.9	65.1
#16	2.8	1.7	66.2	28.3	6.6	71.7
#30	2.7	1.5	50.6	21.9	6.4	78.1
#50	2.5	1.4	25.7	11.8	10.2	88.2
#100	2.4	1.4	4.6	3.2	8.6	96.8
LBW	2.0	1.3	0.5	1.3	1.9	98.7

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor: 64**      **Workability Factor: 35**



Initial Production Sample (IPS)

**Coarseness Factor: 63**  
**Workability Factor: 36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.6	4.4	4.4
1/2"	73.1	22.6	26.9
3/8"	59.3	13.8	40.7
#4	42.8	16.5	57.2
#8	35.7	7.1	64.3
#16	28.9	6.8	71.1
#30	20.7	8.2	79.3
#50	9.9	10.8	90.1
#100	2.1	7.8	97.9
LBW	0.9	1.2	99.1

PREPARED BY:  
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