

Aggregate Optimization Chart

Production Gradation Report

PLANT #: P-102

Sample Date: 4/1/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 4/2/2024 through 4/8/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1350	8.04	2.69	45.8
26A	58-003	Stoneco	450	2.68	2.69	15.3
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

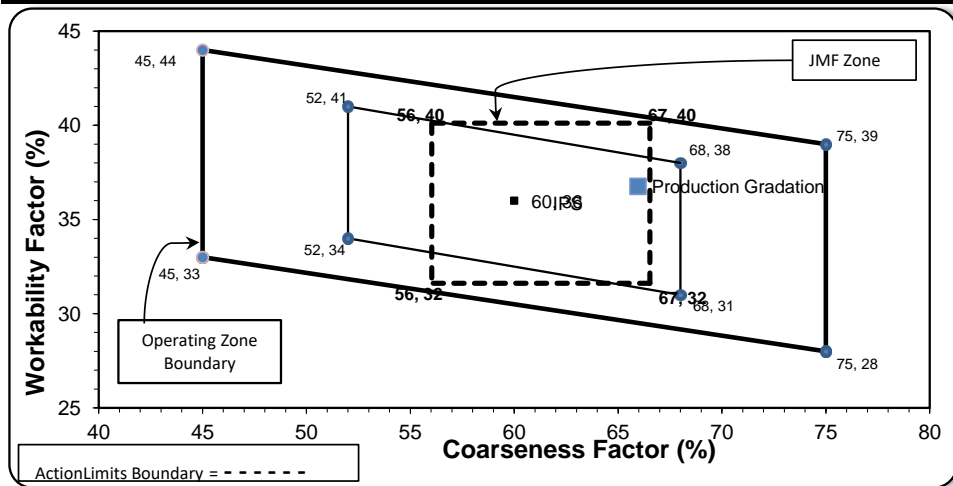
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	81.4	100.0	100.0	91.5	8.5	8.5
1/2"	38.7	95.8	100.0	71.3	20.2	28.7
3/8"	15.9	68.1	100.0	56.6	14.7	43.4
#4	3.4	10.8	99.0	41.8	14.9	58.2
#8	1.8	3.3	84.5	34.3	7.5	65.7
#16	1.5	2.3	65.2	26.5	7.8	73.5
#30	1.4	2.0	45.4	18.6	7.8	81.4
#50	1.3	1.8	19.0	8.3	10.4	91.7
#100	1.3	1.7	3.2	2.1	6.2	97.9
LBW	0.9	1.5	0.6	0.9	1.2	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor: 66	Workability Factor: 34	36.8
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Coarseness Factor: 61
Workability Factor: 36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 12

Contractor: _____

Sample Date: 4/1/24

Concrete Grade: DM, 4500HP

Dates Test Represents: 4/2/2024 through 4/8/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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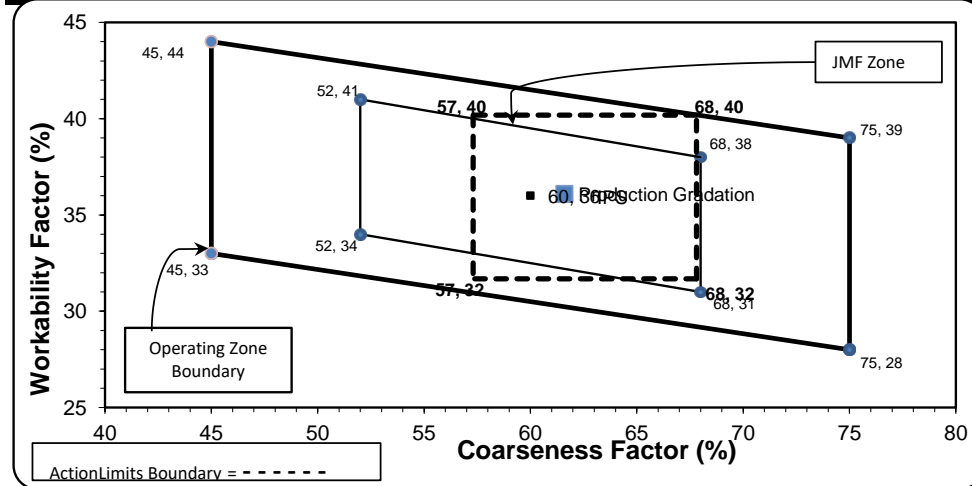
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.3	100.0	100.0	99.7	0.3	0.3
3/4"	82.1	100.0	100.0	91.1	8.6	8.9
1/2"	39.1	94.3	100.0	69.0	22.1	31.0
3/8"	22.4	79.3	100.0	59.1	9.9	40.9
#4	5.5	14.4	96.7	42.5	16.6	57.5
#8	2.7	2.4	80.8	33.6	9.0	66.4
#16	2.3	2.0	64.2	26.8	6.8	73.2
#30	2.1	1.9	48.4	20.4	6.4	79.6
#50	1.9	1.7	25.0	11.0	9.4	89.0
#100	1.8	1.6	4.5	2.8	8.2	97.2
LBW	1.7	1.4	0.7	1.3	1.6	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	34	Adjusted WF	36.1	Coarseness Factor:	63
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: p11

Sample Date: 4/1/24

Dates Test Represents: 4/2/2024 through 4/8/2024

Concrete Grade: DM, 4500HP

Contractor: _____

MDOT No.: _____



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30701 W. 10 Mile Rd.
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Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1505	9.21	2.62	51.8
26A	71-47	Presque Isle	250	1.53	2.62	8.6
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%

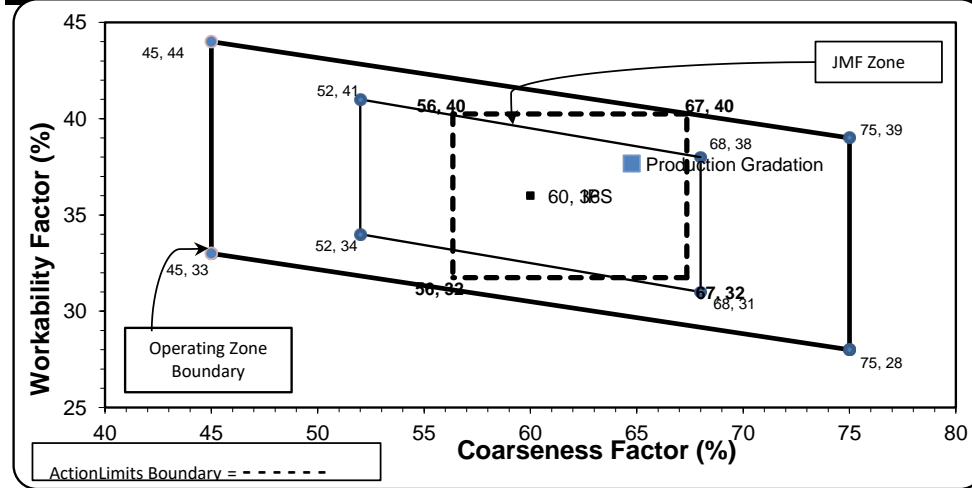
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.3	100.0	100.0	99.6	0.4	0.4
3/4"	82.1	100.0	100.0	90.7	8.9	9.3
1/2"	39.1	94.3	100.0	68.0	22.8	32.0
3/8"	22.4	79.3	100.0	58.0	9.9	42.0
#4	5.5	14.4	96.1	42.1	15.9	57.9
#8	2.7	2.4	84.8	35.2	7.0	64.8
#16	2.3	2.0	70.2	29.2	6.0	70.8
#30	2.1	1.9	50.3	21.2	8.0	78.8
#50	1.9	1.7	23.7	10.5	10.7	89.5
#100	1.8	1.6	7.0	3.8	6.7	96.2
LBW	1.7	1.4	1.3	1.5	2.3	98.5

*Maximum % Retained must be above the 3/8" sieve.
*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	65	Workability Factor:	35	Adjusted WF	37.7	Coarseness Factor:	62
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Workability Factor:		36	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

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Approved By: