

Aggregate Optimization Chart

PLANT #: **P-101**

Sample Date: 8/14/23 Concrete Grade: **P1M, 3500HP**
 Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	75-051	Mid Michigan	1200	7.23	2.66	39.1
Total Wt			3070	18.67		100.0

<---- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	94.8	100.0	100.0	98.2	1.8	1.8
1"	34.4	100.0	100.0	77.1	21.1	22.9
3/4"	10.8	98.5	100.0	68.5	8.6	31.5
1/2"	3.9	83.2	100.0	62.1	6.4	37.9
3/8"	3.4	63.7	100.0	56.9	5.3	43.1
#4	3.0	17.3	96.1	43.1	13.8	56.9
#8	2.8	4.5	80.2	33.5	9.6	66.5
#16	2.7	2.7	65.1	27.1	6.4	72.9
#30	2.6	2.3	50.1	21.1	6.0	78.9
#50	2.5	2.1	27.8	12.3	8.8	87.7
#100	2.2	1.9	8.5	4.6	7.7	95.4
LBW	1.8	1.7	1.2	1.5	3.0	98.5

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

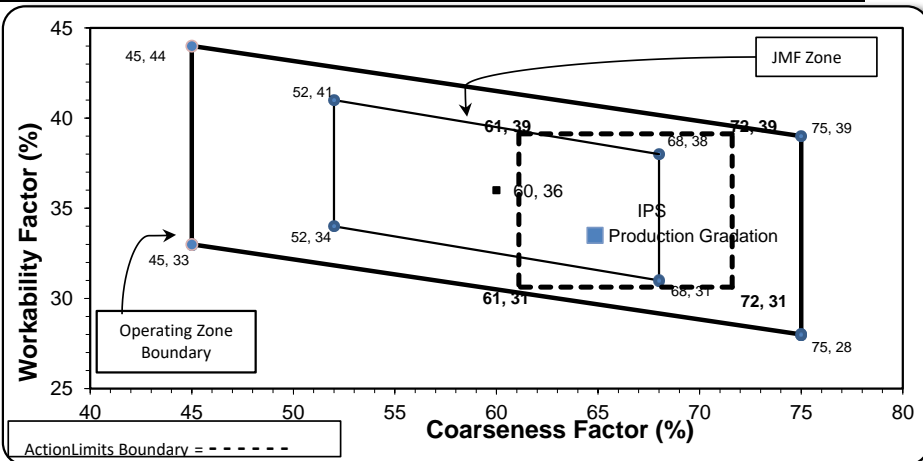
Coarseness Factor:	65	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	66
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Workability Factor:	35
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 8/14/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

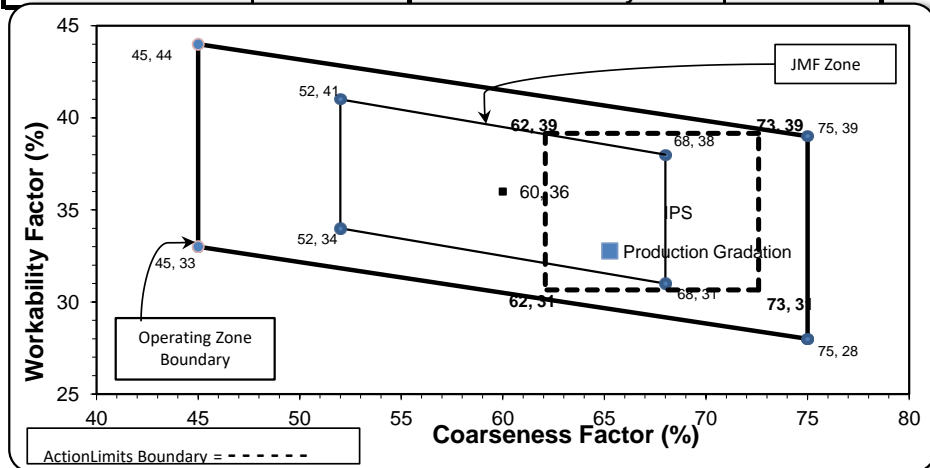
<----- Verify this number is 100%

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.8	100.0	100.0	85.0	15.0	15.0
3/4"	39.3	100.0	100.0	73.3	11.6	26.7
1/2"	18.4	91.9	100.0	62.7	10.6	37.3
3/8"	11.3	72.1	100.0	56.1	6.6	43.9
#4	3.4	18.2	97.3	42.1	14.0	57.9
#8	1.9	4.7	80.9	32.8	9.3	67.2
#16	1.6	2.6	63.7	25.7	7.1	74.3
#30	1.5	1.9	45.3	18.4	7.2	81.6
#50	1.4	1.7	22.8	9.7	8.7	90.3
#100	1.3	1.6	7.0	3.5	6.1	96.5
LBW	0.8	1.4	1.2	1.1	2.5	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	65	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 8/14/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



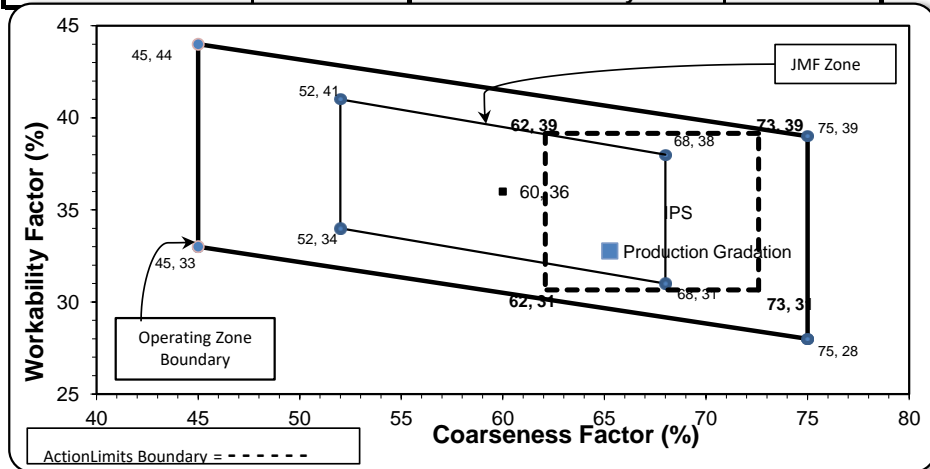
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.8	100.0	100.0	85.0	15.0	15.0
3/4"	39.3	100.0	100.0	73.3	11.6	26.7
1/2"	18.4	91.9	100.0	62.7	10.6	37.3
3/8"	11.3	72.1	100.0	56.1	6.6	43.9
#4	3.4	18.2	97.3	42.1	14.0	57.9
#8	1.9	4.7	80.9	32.8	9.3	67.2
#16	1.6	2.6	63.7	25.7	7.1	74.3
#30	1.5	1.9	45.3	18.4	7.2	81.6
#50	1.4	1.7	22.8	9.7	8.7	90.3
#100	1.3	1.6	7.0	3.5	6.1	96.5
LBW	0.8	1.4	1.2	1.1	2.5	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	65	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
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Aggregate Optimization Chart

PLANT #: 14

Sample Date: 8/14/23

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 8/15/2023 through 8/21/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	19-04	Schlegel	1200	7.20	2.67	38.5
Total Wt			3120	18.64		100.0

<----- Verify this number is 100%



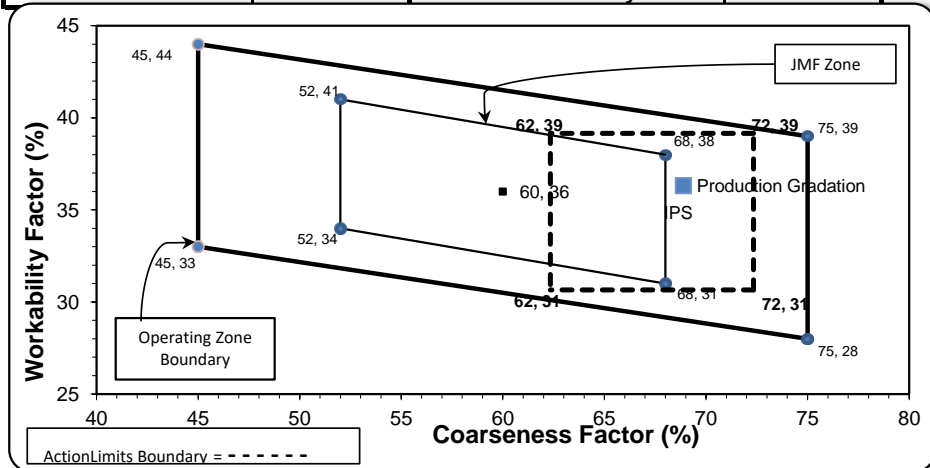
Builders Redi-Mix
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.8	100.0	100.0	85.0	15.0	15.0
3/4"	39.3	100.0	100.0	73.3	11.6	26.7
1/2"	18.4	91.9	100.0	62.7	10.6	37.3
3/8"	11.3	72.1	100.0	56.1	6.6	43.9
#4	3.4	18.2	99.9	43.1	13.0	56.9
#8	1.9	4.7	90.1	36.3	6.8	63.7
#16	1.6	2.6	69.4	27.9	8.5	72.1
#30	1.5	1.9	44.5	18.1	9.7	81.9
#50	1.4	1.7	14.3	6.4	11.7	93.6
#100	1.3	1.6	2.7	1.9	4.5	98.1
LBW	0.8	1.4	0.2	0.7	1.2	99.3

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 69 **Workability Factor:** 36



Initial Production Sample (IPS)

Coarseness Factor: 67
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

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Aggregate Optimization Chart

PLANT #: 12

Sample Date: 8/14/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



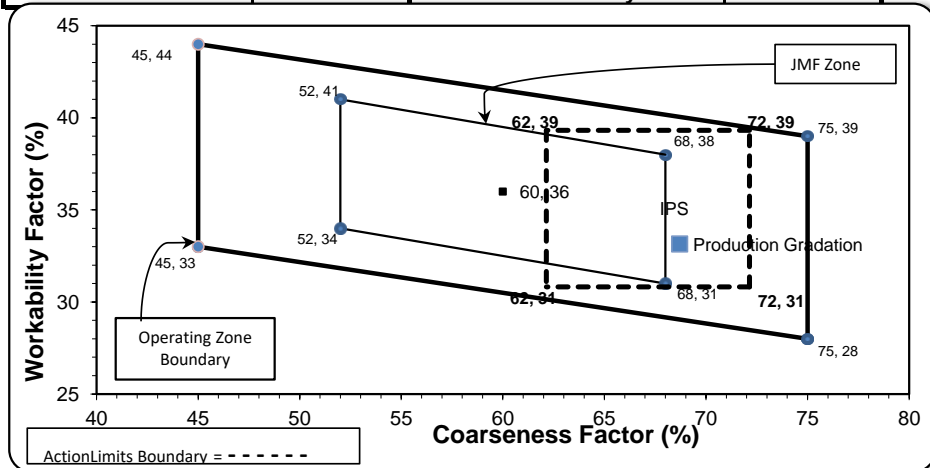
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.0	100.0	100.0	99.3	0.7	0.7
1"	47.2	100.0	100.0	82.5	16.9	17.5
3/4"	11.4	97.9	100.0	70.0	12.5	30.0
1/2"	3.0	76.8	100.0	61.3	8.6	38.7
3/8"	2.6	51.0	100.0	54.1	7.3	45.9
#4	2.4	10.9	96.2	41.4	12.7	58.6
#8	2.3	3.6	80.3	33.1	8.3	66.9
#16	2.2	2.5	64.2	26.5	6.6	73.5
#30	2.1	2.3	47.7	20.0	6.5	80.0
#50	2.1	2.1	24.2	10.7	9.2	89.3
#100	1.9	2.0	5.2	3.2	7.5	96.8
LBW	1.4	1.5	0.6	1.1	2.1	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 69 **Workability Factor:** 33



Initial Production Sample (IPS)

Coarseness Factor: 67
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 20

Sample Date: 8/14/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____



Superior Materials, LLC
30701 W. 10 Mile Rd.
Suite 500
Farmington Hills, MI 48336

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

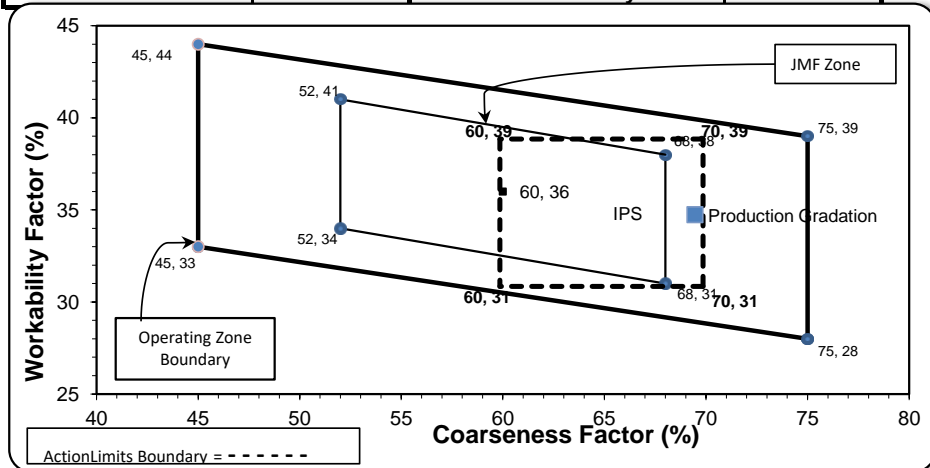
<----- Verify this number is 100%

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	92.0	100.0	100.0	97.5	2.5	2.5
1"	45.3	100.0	100.0	82.7	14.8	17.3
3/4"	14.3	98.0	100.0	72.3	10.4	27.7
1/2"	2.9	70.6	100.0	60.7	11.6	39.3
3/8"	2.3	50.7	100.0	54.7	6.0	45.3
#4	1.9	12.0	97.4	42.2	12.5	57.8
#8	1.8	4.3	84.2	34.7	7.4	65.3
#16	1.7	3.0	70.3	28.9	5.8	71.1
#30	1.7	2.6	51.2	21.3	7.6	78.7
#50	1.6	2.4	20.5	9.2	12.1	90.8
#100	1.5	2.3	3.1	2.4	6.9	97.6
LBW	1.1	1.9	0.5	1.1	1.3	98.9

*Maximum % Retained must be above the 3/8" sieve.
*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	69	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	65		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.1	0.9	0.9
1"	80.8	18.2	19.2
3/4"	71.3	9.6	28.7
1/2"	64.0	7.3	36.0
3/8"	57.7	6.2	42.3
#4	42.8	15.0	57.2
#8	34.8	7.9	65.2
#16	28.4	6.4	71.6
#30	20.2	8.2	79.8
#50	7.6	12.6	92.4
#100	1.6	6.0	98.4
LBW	1.0	0.6	99.0

PREPARED BY:
SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P11

Sample Date: 8/14/23

Concrete Grade: P1M, 3500HP

Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	95-013	Smelter Bay	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



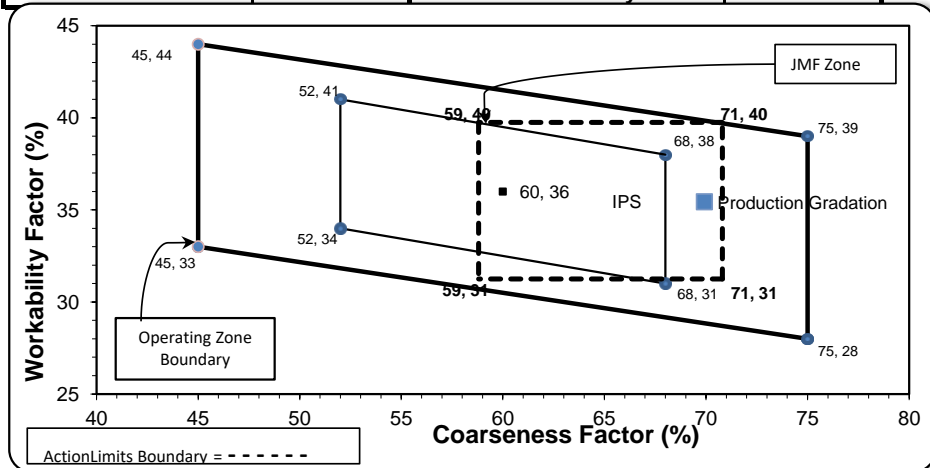
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.0	100.0	100.0	99.4	0.6	0.6
1"	47.2	100.0	100.0	83.3	16.1	16.7
3/4"	11.4	97.9	100.0	71.4	11.9	28.6
1/2"	3.0	76.8	100.0	62.6	8.8	37.4
3/8"	2.6	51.0	100.0	54.9	7.7	45.1
#4	2.4	10.9	97.0	41.9	13.0	58.1
#8	2.3	3.6	86.1	35.4	6.4	64.6
#16	2.2	2.5	71.4	29.3	6.1	70.7
#30	2.1	2.3	51.2	21.4	8.0	78.6
#50	2.1	2.1	23.9	10.6	10.7	89.4
#100	1.9	2.0	6.8	3.8	6.8	96.2
LBW	1.4	1.5	1.0	1.3	2.6	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 70 **Workability Factor:** 35



Initial Production Sample (IPS)

Coarseness Factor: 65
Workability Factor: 36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P-32

Sample Date: 8/14/23

Concrete Grade: P1M, 3500HP

Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	95-013	Smelter Bay	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



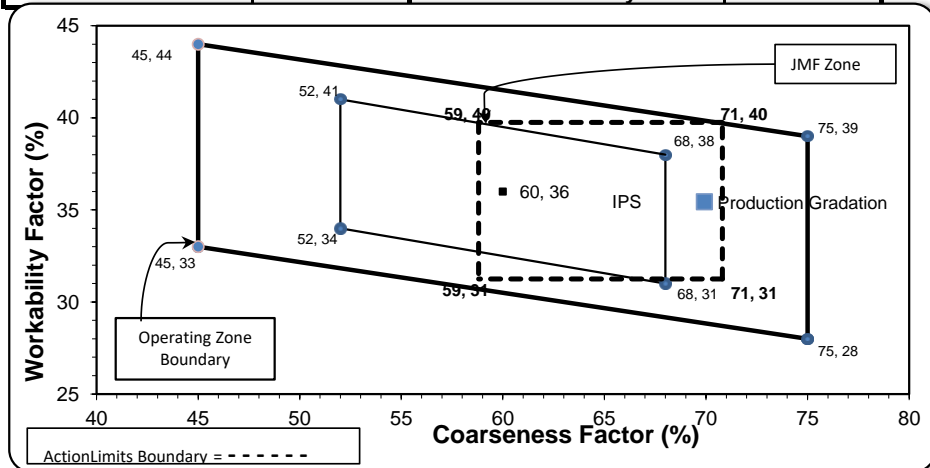
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.0	100.0	100.0	99.4	0.6	0.6
1"	47.2	100.0	100.0	83.3	16.1	16.7
3/4"	11.4	97.9	100.0	71.4	11.9	28.6
1/2"	3.0	76.8	100.0	62.6	8.8	37.4
3/8"	2.6	51.0	100.0	54.9	7.7	45.1
#4	2.4	10.9	97.0	41.9	13.0	58.1
#8	2.3	3.6	86.1	35.4	6.4	64.6
#16	2.2	2.5	71.4	29.3	6.1	70.7
#30	2.1	2.3	51.2	21.4	8.0	78.6
#50	2.1	2.1	23.9	10.6	10.7	89.4
#100	1.9	2.0	6.8	3.8	6.8	96.2
LBW	1.4	1.5	1.0	1.3	2.6	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **70** Workability Factor: **35**



Initial Production Sample (IPS)

Coarseness Factor: **65**
 Workability Factor: **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 8/14/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/15/2023 through 8/21/2023

Contractor: _____

MDOT No.: _____



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Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

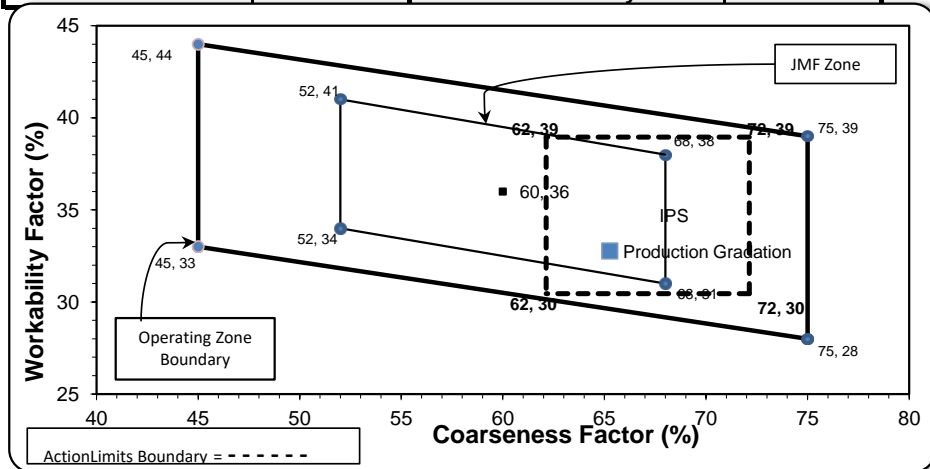
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.8	100.0	100.0	85.0	15.0	15.0
3/4"	39.3	100.0	100.0	73.3	11.6	26.7
1/2"	18.4	91.9	100.0	62.7	10.6	37.3
3/8"	11.3	72.1	100.0	56.1	6.6	43.9
#4	3.4	18.2	97.3	42.1	14.0	57.9
#8	1.9	4.7	80.9	32.8	9.3	67.2
#16	1.6	2.6	63.7	25.7	7.1	74.3
#30	1.5	1.9	45.3	18.4	7.2	81.6
#50	1.4	1.7	22.8	9.7	8.7	90.3
#100	1.3	1.6	7.0	3.5	6.1	96.5
LBW	0.8	1.4	1.2	1.1	2.5	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	65	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: **8/14/23**

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: **8/15/2023** through **8/21/2023**

Contractor: _____

MDOT No.: _____



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Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

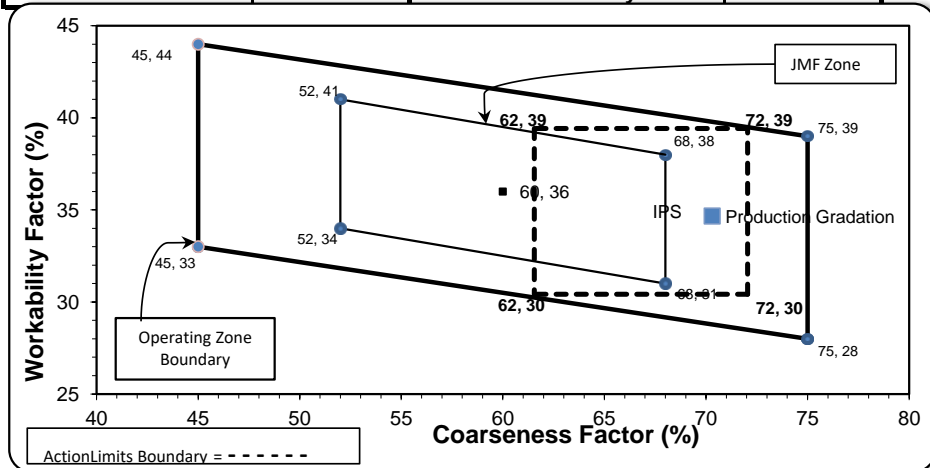
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.0	100.0	100.0	99.3	0.7	0.7
1"	47.2	100.0	100.0	82.5	16.9	17.5
3/4"	11.4	97.9	100.0	70.0	12.5	30.0
1/2"	3.0	76.8	100.0	61.3	8.6	38.7
3/8"	2.6	51.0	100.0	54.1	7.3	45.9
#4	2.4	10.9	97.4	41.9	12.2	58.1
#8	2.3	3.6	84.2	34.7	7.2	65.3
#16	2.2	2.5	70.3	28.9	5.8	71.1
#30	2.1	2.3	51.2	21.3	7.6	78.7
#50	2.1	2.1	20.5	9.3	12.1	90.7
#100	1.9	2.0	3.1	2.4	6.9	97.6
LBW	1.4	1.5	0.5	1.1	1.3	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	70	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.1	12.9	27.9
1/2"	64.5	7.6	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: **8/14/23**

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: **8/15/2023** through **8/21/2023**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



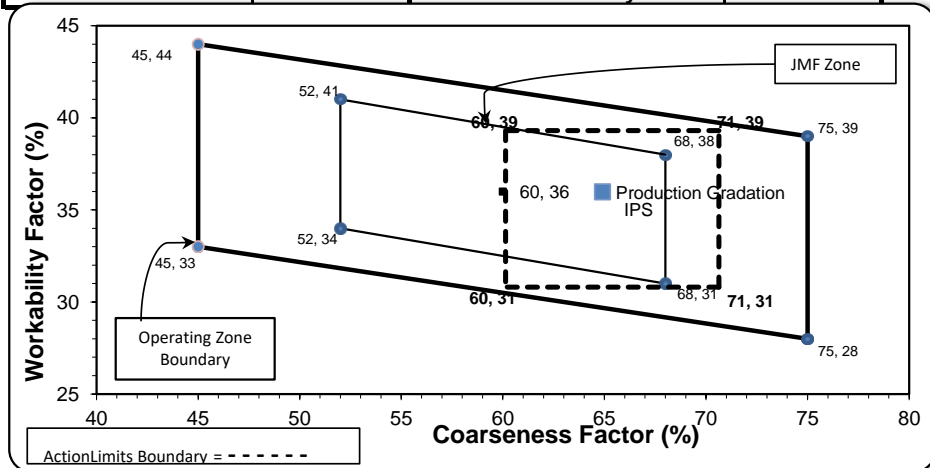
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	94.8	100.0	100.0	98.3	1.7	1.7
1"	34.4	100.0	100.0	78.2	20.1	21.8
3/4"	10.8	98.5	100.0	70.0	8.2	30.0
1/2"	3.9	83.2	100.0	63.7	6.3	36.3
3/8"	3.4	63.7	100.0	58.4	5.2	41.6
#4	3.0	17.3	97.7	45.3	13.2	54.7
#8	2.8	4.5	83.2	36.0	9.3	64.0
#16	2.7	2.7	67.2	29.0	7.0	71.0
#30	2.6	2.3	49.3	21.5	7.4	78.5
#50	2.5	2.1	22.5	10.5	11.0	89.5
#100	2.2	1.9	6.3	3.8	6.7	96.2
LBW	1.8	1.7	1.3	1.6	2.2	98.4

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **65** **Workability Factor:** **36**



Initial Production Sample (IPS)

Coarseness Factor: 65		Workability Factor: 35	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: **8/14/23**

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: **8/15/2023** through **8/21/2023**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



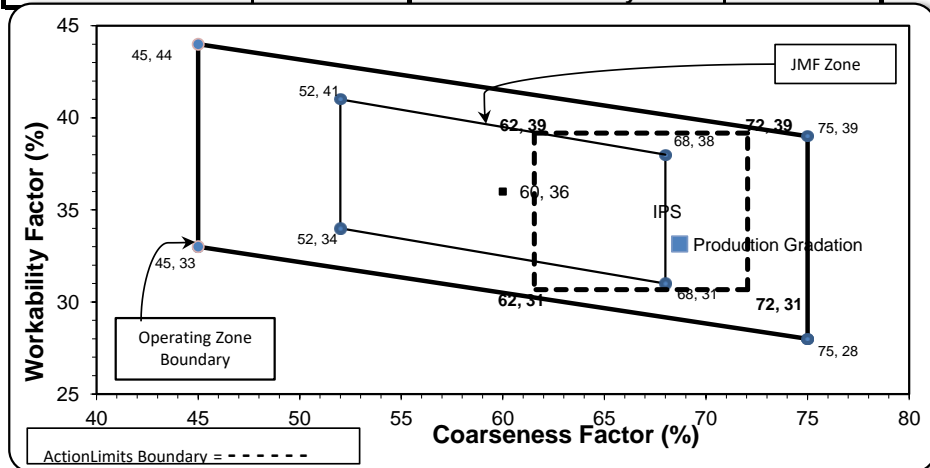
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.0	100.0	100.0	99.3	0.7	0.7
1"	47.2	100.0	100.0	82.5	16.9	17.5
3/4"	11.4	97.9	100.0	70.0	12.5	30.0
1/2"	3.0	76.8	100.0	61.3	8.6	38.7
3/8"	2.6	51.0	100.0	54.1	7.3	45.9
#4	2.4	10.9	96.2	41.4	12.7	58.6
#8	2.3	3.6	80.3	33.1	8.3	66.9
#16	2.2	2.5	64.2	26.5	6.6	73.5
#30	2.1	2.3	47.7	20.0	6.5	80.0
#50	2.1	2.1	24.2	10.7	9.2	89.3
#100	1.9	2.0	5.2	3.2	7.5	96.8
LBW	1.4	1.5	0.6	1.1	2.1	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	69	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By: