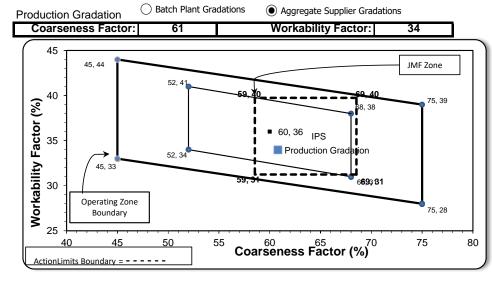
PLANT #	<b>#:</b>	P-101					Contractor:		
Sample Date	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific	%			
			_		Gravity	Contribution			
6AA	71-47	Presque Isle	1575	9.63	2.62	51.6			
26A	71-47	Presque Isle	250	1.53	2.62	8.2			
2NS	75-051	Mid Michigan	1230	7.41	2.66	40.3			
		Total Wt	3055	18.57		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	100.0	10	0.0	100.0	100.0	0.0	0.0	1
1.5"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	
1"	1	97.0	10	0.0	100.0	98.5	1.5	1.5	1
3/4"		81.0	100	0.0	100.0	90.2	8.2	9.8	1
1/2"	:	39.4	95	5.8	100.0	68.4	21.8	31.6	
3/8"	:	24.3	86	6.4	100.0	59.9	8.6	40.1	4
#4		4.8	21	.7	96.4	43.1	16.8	56.9	*
#8	2.4		6.	.0	80.1	34.0	9.1	66.0	no
#16		2.1	3.2		64.8	27.4	6.5	72.6	*
#30		2.0	2.6		50.1	21.4	6.0	78.6	no
#50		2.0	2.	2.3		12.0	9.4	88.0	*
#100		1.9	2.	2.2		4.0	8.0	96.0	a
LBW		1.6	2.	.0	1.4	1.6	2.5	98.4	1



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Initial Producti	on Sample (IPS	6)	_
Coars	eness Factor:	64	
Work	ability Factor:	35	
Sieve	Cumulative	%	Cumulative
Sieve	% Passing	Retained	% Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	93.9	6.1	6.1
1/2"	71.4	22.5	28.6
3/8"	59.0	12.4	41.0
#4	45.1	13.9	54.9
#8	35.5	9.6	64.5
#16	28.3	7.2	71.7
#30	21.3	6.9	78.7
#50	11.0	10.3	89.0
#100	3.4	7.6	96.6
LBW	1.1	2.3	98.9

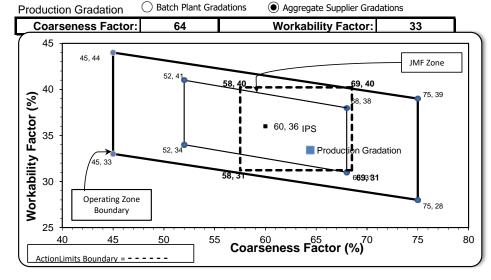
Approved By: Mart 1. Ball

PLANT #: P-102						Contractor:			
Sample Date	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	58-003	Stoneco	1650	9.83	2.69	53.2			
26A	58-003	Stoneco	250	1.49	2.69	8.1			
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7			
		Total Wt	3100	18.58		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"		100.0	100	0.0	100.0	100.0	0.0	0.0	
1.5"		100.0	100	0.0	100.0	100.0	0.0	0.0	
1"		98.5	100	0.0	100.0	99.2	0.8	0.8	1
3/4"		79.6	100	0.0	100.0	89.1	10.1	10.9	1
1/2"		42.3	99	.0	100.0	69.2	19.9	30.8	
3/8"		21.6	85	.6	100.0	57.1	12.1	42.9	,
#4		2.8	6.	8	98.7	40.2	16.9	59.8	*
#8		1.4	1.	4	84.1	33.4	6.8	66.6	nc
#16		1.3	1.	0	66.6	26.6	6.9	73.4	*
#30		1.2	0.9		47.3	19.0	7.5	81.0	nc
#50		1.1	0.	0.8		9.7	9.3	90.3	*
#100		1.1		0.8		3.1	6.6	96.9	a
LBW		0.8	0.	7	1.2	0.9	2.1	99.1	1



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



Workal	ness Factor: pility Factor:	63	
	hility Eactor		
	sinty ractor.	36	
Sieve	Cumulative	%	Cumulative
Sieve	% Passing	Retained	% Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

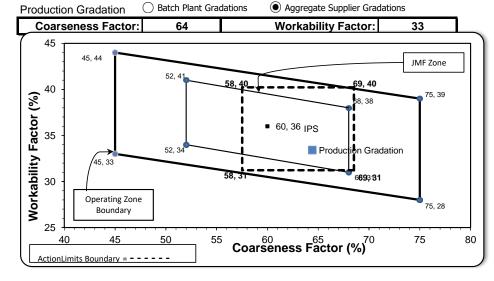
Approved By: Nat 1. Ball

PLANT #: P-103						Contractor:			
Sample Date	e:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	Represents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	58-003	Stoneco	1650	9.83	2.69	53.2			
26A	58-003	Stoneco	250	1.49	2.69	8.1			
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7			
		Total Wt	3100	18.58		100.0	< Verify this n	umber is 100%	
Sieve	6AA 26.		A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained		
2"		100.0	100	0.0	100.0	100.0	0.0	0.0	1
1.5"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	
1"		98.5	100	).0	100.0	99.2	0.8	0.8	1
3/4"		79.6	100	0.0	100.0	89.1	10.1	10.9	
1/2"		42.3	99	.0	100.0	69.2	19.9	30.8	
3/8"		21.6	85	.6	100.0	57.1	12.1	42.9	*N
#4		2.8	6.	8	98.7	40.2	16.9	59.8	*A
#8		1.4	1.	4	84.1	33.4	6.8	66.6	non
#16		1.3	1.0		66.6	26.6	6.9	73.4	*%
#30		1.2	0.9		47.3	19.0	7.5	81.0	non
#50		1.1	0.8		23.4	9.7	9.3	90.3	*%
#100		1.1	0.	0.8		3.1	6.6	96.9	a 2"
LBW		0.8	0.	7	1.2	0.9	2.1	99.1	1



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



Coarseness Factor:         63           Workability Factor:         36           Sieve         Cumulative % Passing         %         Cumulative % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	Intial Product	Intial Production Sample (IPS)									
Sieve         Cumulative % Passing         % Retained         Cumulative % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	Coars	seness Factor:	63								
Sieve         % Passing         Retained         % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	Worl	ability Factor:	36								
% Passing         Retained         % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	Siovo	Cumulative	%	Cumulative							
1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	Sieve	% Passing	Retained	% Retained							
1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	2"	100.0	0.0	0.0							
3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	1.5"	100.0	0.0	0.0							
1/2"         71.3         19.6         28.7           3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	1"	99.2	0.8	0.8							
3/8"         59.5         11.8         40.5           #4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	3/4"	90.9	8.3	9.1							
#4         43.8         15.7         56.2           #8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	1/2"	71.3	19.6	28.7							
#8         35.7         8.1         64.3           #16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	3/8"	59.5	11.8	40.5							
#16         27.0         8.7         73.0           #30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	#4	43.8	15.7	56.2							
#30         18.6         8.4         81.4           #50         6.8         11.8         93.2           #100         1.4         5.4         98.6	#8	35.7	8.1	64.3							
#50         6.8         11.8         93.2           #100         1.4         5.4         98.6	#16	27.0	8.7	73.0							
#100 1.4 5.4 98.6	#30	18.6	8.4	81.4							
	#50	6.8	11.8	93.2							
	#100	1.4	5.4	98.6							
LBW 0.6 0.8 99.4	LBW	0.6	0.8	99.4							

Approved BY: Mary P. Ball

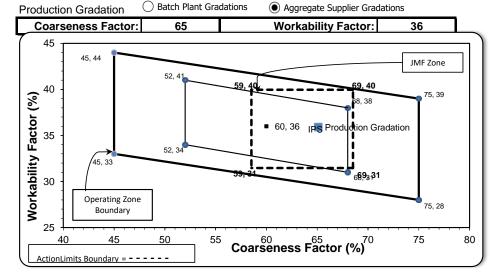
PLANT :	#:	14					Contractor:		
Sample Date	•:	7/3/23			Concrete Grade:	S2M, 3500HP	_		
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	58-003	Stoneco	1600	9.53	2.69	51.4			
26A	58-003	Stoneco	300	1.79	2.69	9.6			
2NS	19-04	Schlegel	1210	7.26	2.67	38.9			
		Total Wt	3110	18.58		100.0	< Verify this n	_	
Sieve	e	6AA	26	6A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	00.0	10	0.0	100.0	100.0	0.0	0.0	1
1.5"	1	00.0	100	0.0	100.0	100.0	0.0	0.0	
1"	ç	98.5	100	0.0	100.0	99.2	0.8	0.8	
3/4"	7	79.6	100	0.0	100.0	89.5	9.7	10.5	
1/2"	2	42.3	99	9.0	100.0	70.2	19.3	29.8	
3/8"	2	21.6	85	5.6	100.0	58.3	11.9	41.7	*Maximum % F
#4		2.8	6.	.8	99.9	41.0	17.3	59.0	*Any two adjac
#8		1.4	1.	.4	90.1	35.9	5.1	64.1	nom. max., #100
#16		1.3	1.	.0	69.4	27.8	8.1	72.2	*% Retained m
#30		1.2	0.	.9	44.5	18.0	9.7	82.0	nom. max., #100
#50		1.1	0.	.8	14.3	6.2	11.8	93.8	*% Retained m
#100		1.1	0.		2.7	1.7	4.5	98.3	a 2" max. size (r
LBW		0.8	0.	.7	0.2	0.6	1.1	99.4	]



**Builders Redi-Mix** 

30701 W. 10 Mile Rd. Suite 500 Farmington Hills, MI 48336

\*Maximum % Retained must be above the 3/8" sieve.
\*Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves.
\*% Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves.
\*% Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



Intial Production Sample (IPS)									
Coars	seness Factor:	64							
Worl	kability Factor:	36							
Sieve	Cumulative	%	Cumulative						
Sieve	% Passing	Retained	% Retained						
2"	100.0	0.0	0.0						
1.5"	100.0	0.0	0.0						
1"	99.2	0.8	0.8						
3/4"	90.9	8.3	9.1						
1/2"	71.3	19.6	28.7						
3/8"	59.2	12.1	40.8						
#4	41.5	17.7	58.5						
#8	35.7	5.8	64.3						
#16	27.9	7.9	72.1						
#30	18.3	9.5	81.7						
#50	7.3	11.0	92.7						
#100	2.0	5.3	98.0						
LBW	0.9	1.1	99.1						
		1							

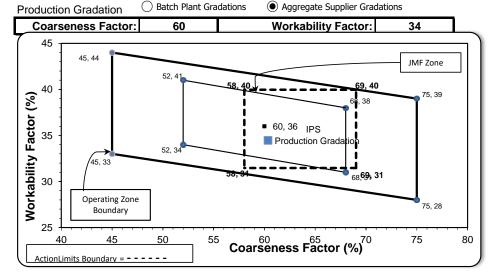
Approved By: Mart P. Ball

PLANT #: 12						Contractor:			
Sample Date	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	71-47	Presque Isle	1600	9.79	2.62	52.5			
26A	71-47	Presque Isle	220	1.35	2.62	7.2			
2NS	63-115	Ray Rd	1230	7.44	2.65	40.3			
		Total Wt	3050	18.57		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	00.0	100	).0	100.0	100.0	0.0	0.0	1
1.5"	1	00.0	100	).0	100.0	100.0	0.0	0.0	
1"	9	96.5	100	).0	100.0	98.2	1.8	1.8	1
3/4"	i	81.9	100	).0	100.0	90.5	7.7	9.5	1
1/2"		43.2	93	.1	100.0	69.7	20.8	30.3	
3/8"	:	27.1	81	.8	100.0	60.4	9.3	39.6	*N
#4		5.7	15	.0	96.6	43.0	17.4	57.0	*A
#8		2.9	3.	2	81.1	34.5	8.6	65.5	non
#16	2.6		1.8		66.4	28.3	6.2	71.7	*%
#30	2.5		1.5		50.4	21.7	6.5	78.3	non
#50		2.4	1.4		25.6	11.7	10.1	88.3	*%
#100		2.2		1.3		3.4	8.3	96.6	a 2"
LBW		1.8	1.	0	0.6	1.3	2.2	98.7	1



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., bm. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., bm. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



Intial Producti	Intial Production Sample (IPS)									
Coars	eness Factor:	64								
Work	ability Factor:	36								
Sieve	Cumulative	%	Cumulative							
Sleve	% Passing	Retained	% Retained							
2"	100.0	0.0	0.0							
1.5"	100.0	0.0	0.0							
1"	99.2	0.8	0.8							
3/4"	90.9	8.3	9.1							
1/2"	71.3	19.6	28.7							
3/8"	59.2	12.1	40.8							
#4	41.5	17.7	58.5							
#8	35.7	5.8	64.3							
#16	27.9	7.9	72.1							
#30	18.3	9.5	81.7							
#50	7.3	11.0	92.7							
#100	2.0	5.3	98.0							
LBW	0.9	1.1	99.1							

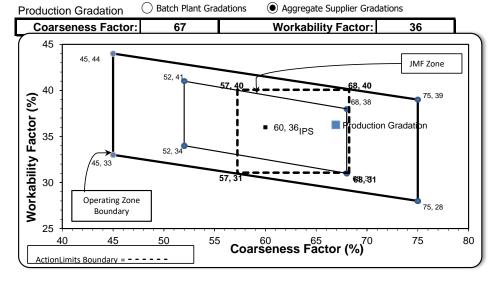
Approved By: Mart 1. Ball

PLANT #: 20		20					Contractor:		
Sample Date	:	7/3/23 Concrete Grade: <b>S2M, 3500HP</b>							
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	71-47	Presque Isle	1550	9.48	2.62	50.8			
26A	71-47	Presque Isle	250	1.53	2.62	8.2			
2NS	63-92	Grange Hall	1250 7.56 2.65 41.0						
		Total Wt	3050	18.57		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	00.0	100	).0	100.0	100.0	0.0	0.0	
1.5"	1	00.0	100	).0	100.0	100.0	0.0	0.0	
1"	1	98.8	100	).0	100.0	99.4	0.6	0.6	1
3/4"		77.7	100	).0	100.0	88.7	10.7	11.3	
1/2"		35.2	95	.6	100.0	66.7	22.0	33.3	
3/8"		18.7	83	.6	100.0	57.3	9.4	42.7	*N
#4		2.5	18	.1	97.7	42.8	14.5	57.2	*A
#8		2.0	5.	0	85.0	36.3	6.5	63.7	nom
#16	1.8		2.6		71.7	30.5	5.7	69.5	*%
#30	1.8		2.1		53.4	23.0	7.5	77.0	nom
#50		1.7	1.	1.9		10.6	12.4	89.4	*%
#100		1.6	1.		5.3	3.1	7.5	96.9	a 2"
LBW		1.3	1.	6	2.1	1.7	1.5	98.3	1



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



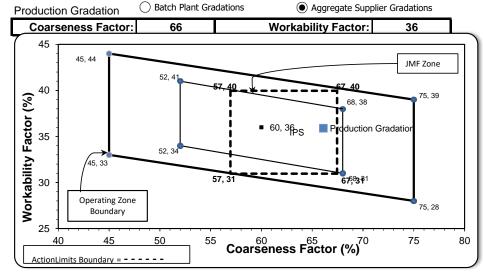
Intial Production Sample (IPS)									
Coars	eness Factor:	63							
Work	ability Factor:	36							
Sieve	Cumulative	%	Cumulative						
Sleve	% Passing	Retained	% Retained						
2"	100.0	0.0	0.0						
1.5"	100.0	0.0	0.0						
1"	100.0	0.0	0.0						
3/4"	93.3	6.7	6.7						
1/2"	70.6	22.6	29.4						
3/8"	59.6	11.0	40.4						
#4	43.9	15.7	56.1						
#8	35.6	8.4	64.4						
#16	28.4	7.2	71.6						
#30	19.4	9.0	80.6						
#50	7.5	11.9	92.5						
#100	0.9	6.6	99.1						
LBW	0.9	0.1	99.1						

Approved By: Nat 1. Ball

PLANT #: p11						Contractor:			
Sample Date	:	7/3/23			Concrete Grade	S2M, 3500HP			
Dates Test Represents:		7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	71-47	Presque Isle	1550	9.48	2.62	50.8			
26A	71-47	Presque Isle	270	1.65	2.62	8.9			
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3			
		Total Wt	3050	18.57		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	1
1.5"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	
1"	1	100.0	100	).0	100.0	100.0	0.0	0.0	1
3/4"		79.5	100	).0	100.0	89.6	10.4	10.4	
1/2"		35.5	93	.1	100.0	66.6	23.0	33.4	1
3/8"		19.8	81	.8	100.0	57.6	9.0	42.4	,
#4		4.1	15	.0	96.5	42.3	15.3	57.7	*
#8		2.3	3.1	2	85.4	35.9	6.4	64.1	no
#16		2.1	1.5	8	70.8	29.8	6.1	70.2	*
#30		2.0	1.	5	50.6	21.6	8.2	78.4	no
#50		1.9	1.4	4	25.2	11.3	10.3	88.7	*
#100		1.7	1.	3	7.6	4.0	7.2	96.0	a
LBW		1.2	1.	0	1.2	1.2	2.9	98.8	1



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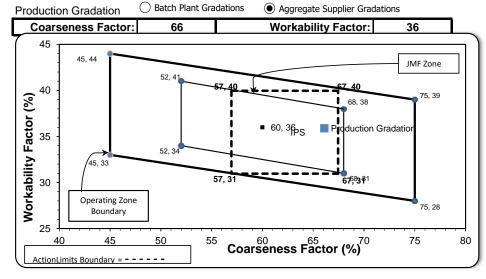
Intial Producti	on Sample (IPS	5)	_
Coars	seness Factor:	62	
Work	ability Factor:	35	
Sieve	Cumulative	%	Cumulative
Sieve	% Passing	Retained	% Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	94.0	6.0	6.0
1/2"	70.2	23.7	29.8
3/8"	59.9	10.4	40.1
#4	42.7	17.2	57.3
#8	35.5	7.2	64.5
#16	28.4	7.0	71.6
#30	19.2	9.2	80.8
#50	8.9	10.3	91.1
#100	3.1	5.9	96.9
LBW	1.4	1.7	98.6

Approved By: Mart P. Ball

PLANT #	<b>#:</b>	P-32					Contractor:		
Sample Date	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific	%			
		oource	_		Gravity	Contribution			
6AA	71-47	Presque Isle	1550	9.48	2.62	50.8			
26A	71-47	Presque Isle	270	1.65	2.62	8.9			
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3			
		Total Wt	3050	18.57		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	1
1.5"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	
1"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	
3/4"		79.5	100	0.0	100.0	89.6	10.4	10.4	1
1/2"		35.5	93	3.1	100.0	66.6	23.0	33.4	1
3/8"		19.8	81	.8	100.0	57.6	9.0	42.4	*
#4		4.1	15	5.0	96.5	42.3	15.3	57.7	*
#8		2.3	3.	.2	85.4	35.9	6.4	64.1	nc
#16		2.1	1.	.8	70.8	29.8	6.1	70.2	*
#30		2.0	1.	.5	50.6	21.6	8.2	78.4	nc
#50		1.9	1.	.4	25.2	11.3	10.3	88.7	*
#100		1.7	1.	.3	7.6	4.0	7.2	96.0	a 2
LBW		1.2	1.	.0	1.2	1.2	2.9	98.8	1



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Intial Production Sample (IPS)									
Coars	eness Factor:	62							
Work	ability Factor:	35							
Sieve	Cumulative	%	Cumulative						
Sieve	% Passing	Retained	% Retained						
2"	100.0	0.0	0.0						
1.5"	100.0	0.0	0.0						
1"	100.0	0.0	0.0						
3/4"	94.0	6.0	6.0						
1/2"	70.2	23.7	29.8						
3/8"	59.9	10.4	40.1						
#4	42.7	17.2	57.3						
#8	35.5	7.2	64.5						
#16	28.4	7.0	71.6						
#30	19.2	9.2	80.8						
#50	8.9	10.3	91.1						
#100	3.1	5.9	96.9						
LBW	1.4	1.7	98.6						

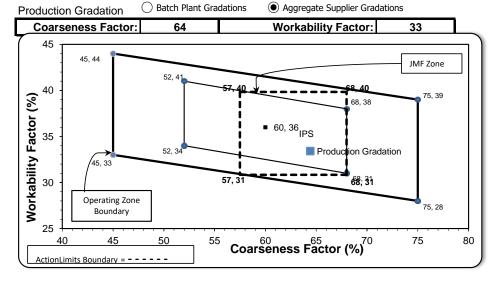
Approved By: Mary P. Ball

PLANT #: P-35						Contractor:			
Sample Date	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R		7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	58-003	Stoneco	1650	9.83	2.69	53.2			
26A	58-003	Stoneco	250	1.49	2.69	8.1			
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7			
		Total Wt	3100	18.58		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"		100.0	100	0.0	100.0	100.0	0.0	0.0	
1.5"	1	100.0	100	0.0	100.0	100.0	0.0	0.0	
1"		98.5	100	0.0	100.0	99.2	0.8	0.8	
3/4"		79.6	100	0.0	100.0	89.1	10.1	10.9	
1/2"		42.3	99	.0	100.0	69.2	19.9	30.8	
3/8"		21.6	85	.6	100.0	57.1	12.1	42.9	*N
#4		2.8	6.	8	98.7	40.2	16.9	59.8	*A
#8		1.4	1.	4	84.1	33.4	6.8	66.6	non
#16		1.3	1.	0	66.6	26.6	6.9	73.4	*%
#30		1.2	0.	9	47.3	19.0	7.5	81.0	non
#50		1.1	0.	8	23.4	9.7	9.3	90.3	*%
#100		1.1	0.		6.3	3.1	6.6	96.9	a 2'
LBW		0.8	0.	7	1.2	0.9	2.1	99.1	1



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



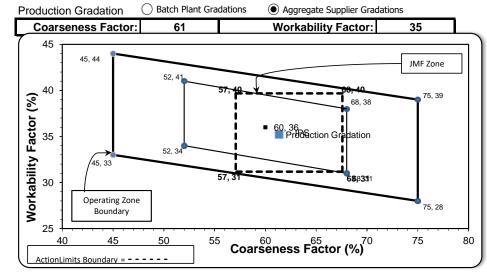
Sieve         % Passing         Retained         % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	Intial Production Sample (IPS)								
Sieve         Cumulative % Passing         % Retained         Cumulative % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	Coars	63							
Sieve         % Passing         Retained         % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	Work	ability Factor:	35						
% Passing         Retained         % Retained           2"         100.0         0.0         0.0           1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	Siovo	Cumulative	%	Cumulative					
1.5"         100.0         0.0         0.0           1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	Sieve	% Passing	Retained	% Retained					
1"         99.2         0.8         0.8           3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	2"	100.0	0.0	0.0					
3/4"         90.9         8.3         9.1           1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	1.5"	100.0	0.0	0.0					
1/2"         71.3         19.6         28.7           3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	1"	99.2	0.8	0.8					
3/8"         59.4         11.9         40.6           #4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	3/4"	90.9	8.3	9.1					
#4         43.0         16.5         57.0           #8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	1/2"	71.3	19.6	28.7					
#8         35.3         7.6         64.7           #16         28.2         7.1         71.8           #30         21.6         6.6         78.4	3/8"	59.4	11.9	40.6					
#16         28.2         7.1         71.8           #30         21.6         6.6         78.4	#4	43.0	16.5	57.0					
#30 21.6 6.6 78.4	#8	35.3	7.6	64.7					
	#16	28.2	7.1	71.8					
#50 9.1 12.5 90.9	#30	21.6	6.6	78.4					
	#50	9.1	12.5	90.9					
#100 1.7 7.4 98.3	#100	1.7	7.4	98.3					
LBW 1.1 0.6 98.9	LBW	1.1	0.6	98.9					

Approved By: Mart P. Ball

PLANT #	<b>#:</b>	P-36					Contractor:		
Sample Date:	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific	%			
Agg. Class		Source	_	-	Gravity	Contribution			
6AA	71-47	Presque Isle	1600	9.79	2.62	52.5			
26A	71-47	Presque Isle	250	1.53	2.62	8.2			
2NS	63-92	Grange Hall	1200	7.26	2.65	39.3			
		Total Wt	3050	18.57		100.0	< Verify this n	umber is 100%	
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	00.0	100	0.0	100.0	100.0	0.0	0.0	1
1.5"	1	00.0	100	0.0	100.0	100.0	0.0	0.0	1
1"	9	96.5	100	0.0	100.0	98.2	1.8	1.8	
3/4"	:	81.9	100	0.0	100.0	90.5	7.7	9.5	1
1/2"		43.2	93	.1	100.0	69.6	20.9	30.4	1
3/8"	:	27.1	81	.8	100.0	60.3	9.4	39.7	*
#4		5.7	15	.0	97.7	42.7	17.6	57.3	*
#8		2.9	3.	2	85.0	35.2	7.4	64.8	nc
#16		2.6	1.	8	71.7	29.7	5.5	70.3	*
#30		2.5	1.	5	53.4	22.4	7.3	77.6	nc
#50		2.4	1.	4	23.4	10.6	11.9	89.4	*
#100		2.2	1.	3	5.3	3.3	7.2	96.7	a :
LBW		1.8	1.	0	2.1	1.9	1.5	98.1	1



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Intial Production Sample (IPS)									
Coars	seness Factor:	62							
Worl	ability Factor:	35							
Sieve	Cumulative	%	Cumulative						
Sieve	% Passing	Retained	% Retained						
2"	100.0	0.0	0.0						
1.5"	100.0	0.0	0.0						
1"	99.1	0.9	0.9						
3/4"	90.5	8.6	9.5						
1/2"	69.8	20.7	30.2						
3/8"	59.8	10.0	40.2						
#4	42.2	17.6	57.8						
#8	35.4	6.7	64.6						
#16	28.8	6.7	71.2						
#30	21.4	7.4	78.6						
#50	8.8	12.6	91.2						
#100	1.8	7.0	98.2						
LBW	0.7	1.0	99.3						
	•								

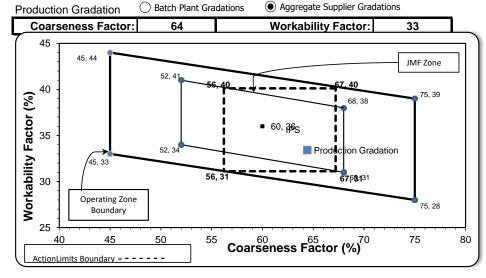
Approved By: Mart 1. Ball

PLANT #	<b>#:</b>	P-38					Contractor:		
Sample Date	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	58-003	Stoneco	1650	9.83	2.69	53.2			
26A	58-003	Stoneco	250	1.49	2.69	8.1			
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7			
		Total Wt	3100	18.58		100.0	< Verify this n	umber is 100%	_
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"		100.0	100	0.0	100.0	100.0	0.0	0.0	1
1.5"		100.0	100	0.0	100.0	100.0	0.0	0.0	
1"		98.5	100	0.0	100.0	99.2	0.8	0.8	
3/4"		79.6	100	0.0	100.0	89.1	10.1	10.9	1
1/2"		42.3	99	0.0	100.0	69.2	19.9	30.8	
3/8"		21.6	85	5.6	100.0	57.1	12.1	42.9	*
#4		2.8	6.	.8	98.7	40.2	16.9	59.8	*/
#8		1.4	1.	.4	84.1	33.4	6.8	66.6	no
#16		1.3	1.	.0	66.6	26.6	6.9	73.4	*(
#30		1.2	0.	.9	47.3	19.0	7.5	81.0	no
#50		1.1	0.	.8	23.4	9.7	9.3	90.3	*0
#100		1.1	0.		6.3	3.1	6.6	96.9	a 2
LBW		0.8	0.	7	1.2	0.9	2.1	99.1	



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



Intial Production Sample (IPS)								
Coars	Coarseness Factor: 62							
Worl	ability Factor:	36						
Sieve	Cumulative	%	Cumulative					
Sieve	% Passing	Retained	% Retained					
2"	100.0	0.0	0.0					
1.5"	100.0	0.0	0.0					
1"	99.2	0.8	0.8					
3/4"	91.1	8.1	8.9					
1/2"	72.0	19.1	28.0					
3/8"	60.3	11.7	39.7					
#4	43.4	16.9	56.6					
#8	35.6	7.8	64.4					
#16	28.4	7.2	71.6					
#30	21.8	6.7	78.2					
#50	9.1	12.6	90.9					
#100	1.7	7.4	98.3					
LBW	1.1	0.6	98.9					

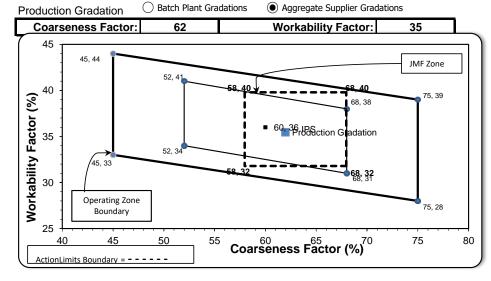
Approved By: Mart P. Ball

PLANT :	#:	P-39					Contractor:		
Sample Date	:	7/3/23			Concrete Grade:	S2M, 3500HP			
Dates Test R	epresents:	7/4/2023	through	7/10/2023			MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	71-47	Presque Isle	1570	9.60	2.62	51.5			
26A	71-47	Presque Isle	230	1.41	2.62	7.5			
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	41.0			
		Total Wt	3050	18.57		100.0	< Verify this n	umber is 100%	
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	,	100.0	100	0.0	100.0	100.0	0.0	0.0	1
1.5"		100.0	100	0.0	100.0	100.0	0.0	0.0	1
1"		97.0	100	0.0	100.0	98.5	1.5	1.5	
3/4"		81.0	100	0.0	100.0	90.2	8.2	9.8	1
1/2"		39.4	95	.8	100.0	68.5	21.7	31.5	
3/8"		24.3	86	.4	100.0	60.0	8.5	40.0	*M
#4		4.8	21	.7	95.9	43.4	16.6	56.6	*Ar
#8		2.4	6.	0	82.4	35.5	8.0	64.5	nom
#16		2.1	3.	2	68.2	29.3	6.2	70.7	*%
#30		2.0	2.	6	51.0	22.1	7.1	77.9	nom
#50		2.0	2.	3	23.0	10.6	11.5	89.4	*%
#100		1.9	2.		5.6	3.4	7.2	96.6	a 2"
LBW		1.6	2.	0	1.1	1.4	2.0	98.6	



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



Workat Sieve	ness Factor: Dility Factor: Cumulative	63 36 %	
Sieve	Cumulative		
Sieve		0/	
Sieve		70	Cumulative
	% Passing	Retained	% Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.8	10.2	10.2
1/2"	70.7	19.1	29.3
3/8"	59.6	11.1	40.4
#4	43.2	16.4	56.8
#8	35.8	7.4	64.2
#16	29.2	6.6	70.8
#30	21.4	7.8	78.6
#50	9.8	11.6	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

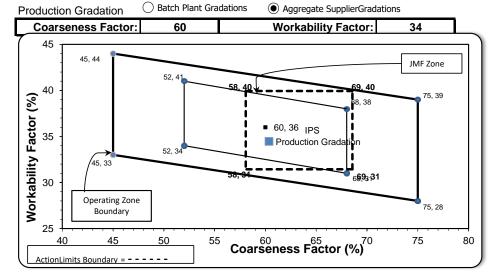
Approved By: Mary 1. Ball

PLANT #: Sample Date: Dates Test Represents:		<b>P-O2</b>		7/10/2023	Concrete Grade:		Contractor:		
		7/3/23				S2M, 3500HP			
		7/4/2023	through				MDOT No.:		
Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution			
6AA	71-47	Presque Isle	1600	9.79	2.62	52.5			
26A	71-47	Presque Isle	220	1.35	2.62	7.2			
2NS	63-115	Ray Rd	1230	7.44	2.65	40.3			
		Total Wt	3050	18.57		100.0	< Verify this n	mber is 100%	
Sieve		6AA	26	A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained	
2"	1	00.0	100	0.0	100.0	100.0	0.0	0.0	1
1.5"	100.0		100.0		100.0	100.0	0.0	0.0	
1"	9	96.5	100	0.0	100.0	98.2	1.8	1.8	
3/4"	i	81.9	100	0.0	100.0	90.5	7.7	9.5	
1/2"	1/2" 43.2		93.1		100.0	69.7	20.8	30.3	
3/8"	27.1		81.8		100.0	60.4	9.3	39.6	*
#4	5.7		15.0		96.6	43.0	17.4	57.0	*/
#8	2.9		3.2		81.1	34.5	8.6	65.5	noi
#16	2.6		1.8		66.4	28.3	6.2	71.7	*0
#30	#30 2.5		1.5		50.4	21.7	6.5	78.3	no
#50 2.4		1.4		25.6	11.7	10.1	88.3	*0	
#100 2.2		1.3		5.4	3.4	8.3	96.6	a 2	
LBW 1.8		1.0		0.6	1.3	2.2	98.7		



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Maximum % Retained must be above the 3/8" sieve. Any two adjacent sieves must equal 10% except max., om. max., #100 and #200 sieves. % Retained must be at least 4% for each sieve except max., om. max., #100 and #200 sieves. % Retained must be at least 8% for the 1" sieve when 2" max. size (nom. Max. 1.5") aggregate is used.



Intial Producti	on Sample (IPS	5)		
Coars	eness Factor:	63		
Work	ability Factor:	36		
Sieve	Cumulative	%	Cumulative	
Sieve	% Passing	Retained	% Retained	
2"	2" 100.0		0.0	
1.5"	100.0	0.0	0.0	
1"	100.0	0.0	0.0	
3/4"	95.6	4.4	4.4	
1/2"	73.1	22.6	26.9	
3/8"	59.3	13.8	40.7	
#4	42.8	16.5	57.2	
#8	35.7	7.1	64.3	
#16	28.9	6.8	71.1	
#30	#30 20.7		79.3	
#50	#50 9.9		90.1	
#100	#100 2.1		97.9	
LBW	0.9	1.2	99.1	

Approved By: Mart P. Ball