

Aggregate Optimization Chart

PLANT #: **P-101**

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 7/11/2023 through 7/17/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	75-051	Mid Michigan	1200	7.23	2.66	39.1
Total Wt			3070	18.67		100.0

<---- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	95.9	100.0	100.0	98.6	1.4	1.4
1"	42.5	100.0	100.0	80.0	18.6	20.0
3/4"	10.3	98.5	100.0	68.3	11.6	31.7
1/2"	3.6	83.2	100.0	62.0	6.3	38.0
3/8"	2.7	63.7	100.0	56.6	5.4	43.4
#4	2.1	17.3	96.1	42.8	13.8	57.2
#8	1.8	4.5	80.8	33.4	9.4	66.6
#16	1.7	2.7	66.7	27.4	6.0	72.6
#30	1.7	2.3	52.1	21.6	5.8	78.4
#50	1.6	2.1	28.7	12.3	9.2	87.7
#100	1.5	1.9	7.7	4.0	8.3	96.0
LBW	1.3	1.7	1.4	1.4	2.6	98.6

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

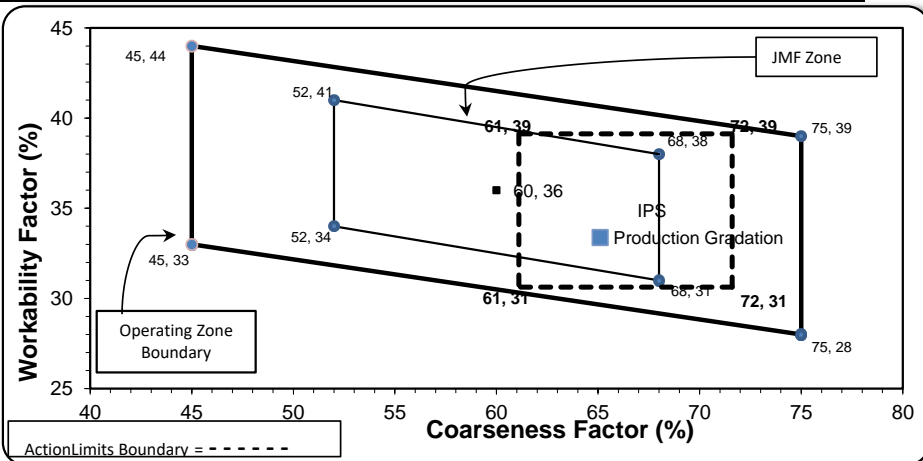
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	65	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	66
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 7/11/2023 through 7/17/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



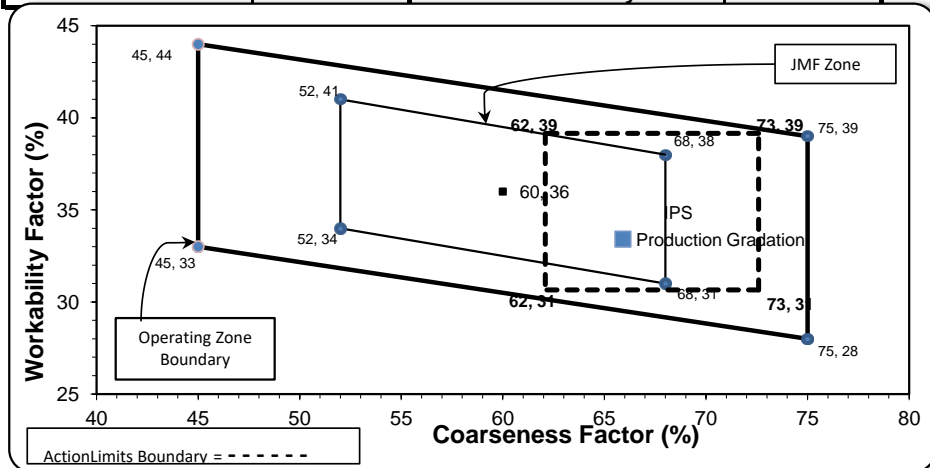
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.2	100.0	100.0	85.6	14.4	14.4
3/4"	43.8	100.0	100.0	75.3	10.3	24.7
1/2"	18.8	91.4	100.0	62.8	12.5	37.2
3/8"	10.1	75.0	100.0	56.1	6.7	43.9
#4	2.5	16.4	98.3	41.8	14.3	58.2
#8	1.7	3.8	83.2	33.4	8.4	66.6
#16	1.5	1.5	65.4	26.1	7.3	73.9
#30	1.5	1.2	45.9	18.5	7.6	81.5
#50	1.4	1.0	22.2	9.3	9.2	90.7
#100	1.3	1.0	6.0	3.1	6.3	96.9
LBW	1.1	0.8	1.1	1.0	2.0	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	66	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



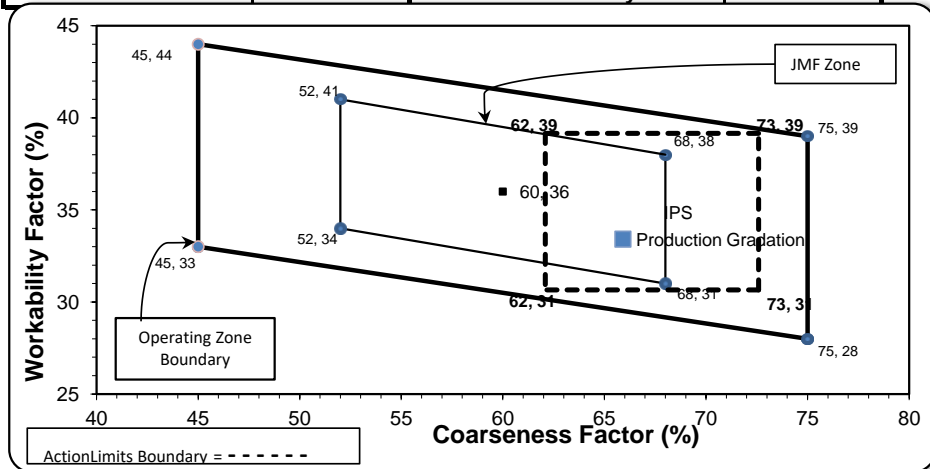
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.2	100.0	100.0	85.6	14.4	14.4
3/4"	43.8	100.0	100.0	75.3	10.3	24.7
1/2"	18.8	91.4	100.0	62.8	12.5	37.2
3/8"	10.1	75.0	100.0	56.1	6.7	43.9
#4	2.5	16.4	98.3	41.8	14.3	58.2
#8	1.7	3.8	83.2	33.4	8.4	66.6
#16	1.5	1.5	65.4	26.1	7.3	73.9
#30	1.5	1.2	45.9	18.5	7.6	81.5
#50	1.4	1.0	22.2	9.3	9.2	90.7
#100	1.3	1.0	6.0	3.1	6.3	96.9
LBW	1.1	0.8	1.1	1.0	2.0	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **66** **Workability Factor:** **33**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved BY:

Aggregate Optimization Chart

PLANT #: 14

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 7/11/2023 through 7/17/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	19-04	Schlegel	1200	7.20	2.67	38.5
Total Wt			3120	18.64		100.0

<----- Verify this number is 100%



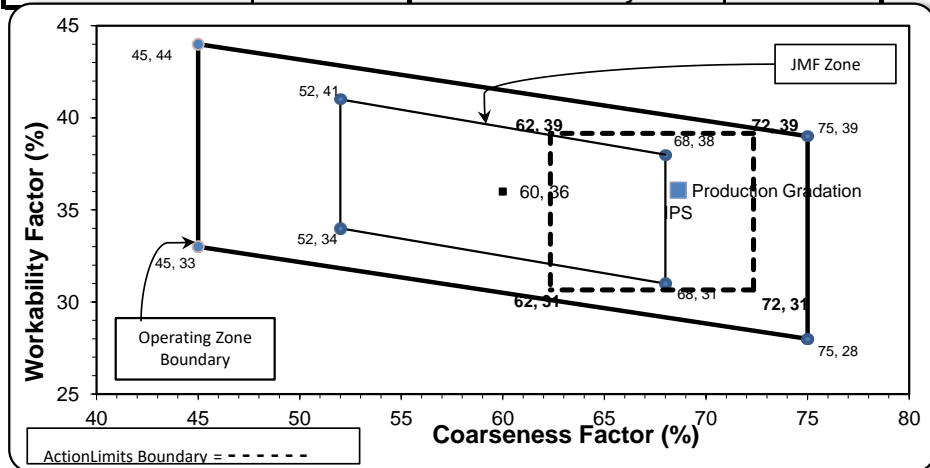
Builders Redi-Mix
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.2	100.0	100.0	85.6	14.4	14.4
3/4"	43.8	100.0	100.0	75.3	10.3	24.7
1/2"	18.8	91.4	100.0	62.8	12.5	37.2
3/8"	10.1	75.0	100.0	56.1	6.7	43.9
#4	2.5	16.4	99.9	42.4	13.7	57.6
#8	1.7	3.8	90.1	36.1	6.3	63.9
#16	1.5	1.5	69.4	27.6	8.5	72.4
#30	1.5	1.2	44.5	18.0	9.6	82.0
#50	1.4	1.0	14.3	6.3	11.7	93.7
#100	1.3	1.0	2.7	1.8	4.5	98.2
LBW	1.1	0.8	0.2	0.7	1.1	99.3

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	69	Workability Factor:	36
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

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Aggregate Optimization Chart

PLANT #: 12

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



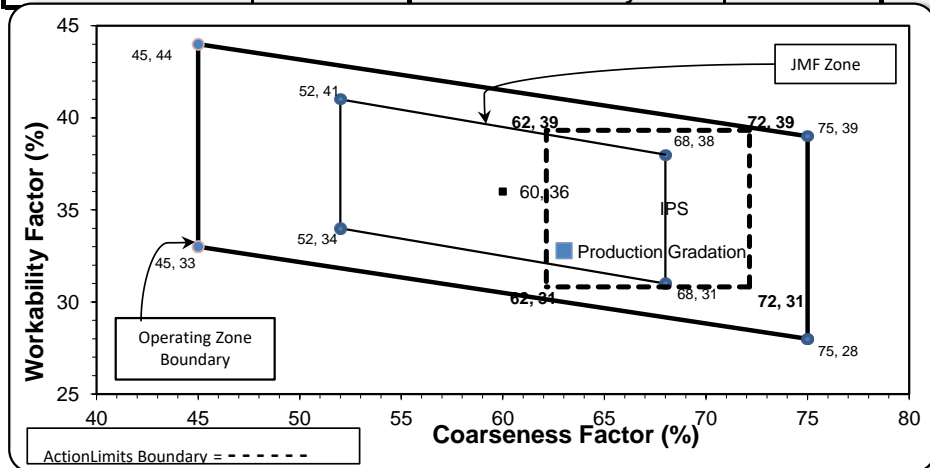
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	95.1	100.0	100.0	98.4	1.6	1.6
1"	37.9	100.0	100.0	79.4	19.0	20.6
3/4"	4.8	98.7	100.0	68.0	11.4	32.0
1/2"	1.8	86.0	100.0	63.5	4.5	36.5
3/8"	1.6	65.1	100.0	57.6	5.9	42.4
#4	1.5	13.3	96.2	41.8	15.9	58.2
#8	1.5	3.1	80.4	32.8	9.0	67.2
#16	1.4	2.0	65.5	26.6	6.2	73.4
#30	1.4	1.9	49.9	20.5	6.1	79.5
#50	1.3	1.8	26.4	11.2	9.2	88.8
#100	1.2	1.7	6.9	3.6	7.7	96.4
LBW	1.0	1.4	1.2	1.2	2.4	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 63 **Workability Factor:** 33



Initial Production Sample (IPS)

Coarseness Factor: <u>67</u>		Workability Factor: <u>35</u>	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 20

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



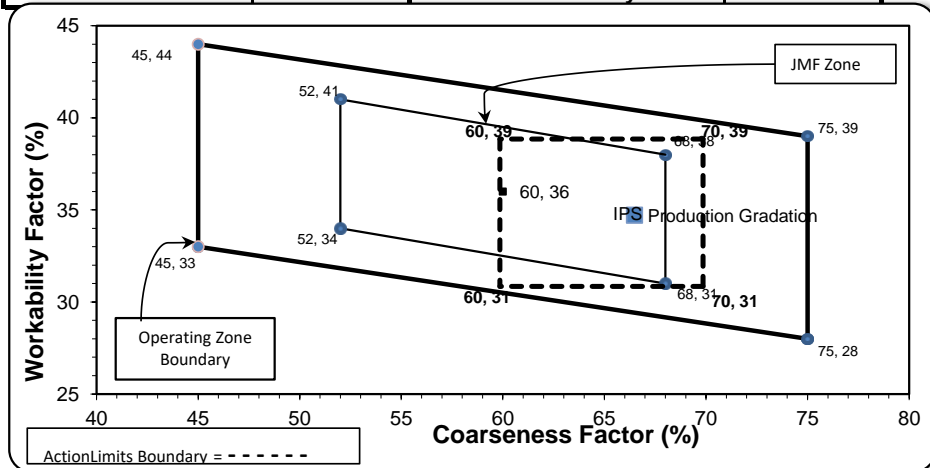
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.9	100.0	100.0	99.3	0.7	0.7
1"	36.3	100.0	100.0	79.9	19.5	20.1
3/4"	12.8	98.3	100.0	71.9	7.9	28.1
1/2"	3.9	80.1	100.0	63.8	8.1	36.2
3/8"	2.7	56.8	100.0	56.6	7.2	43.4
#4	1.8	12.4	97.5	42.3	14.3	57.7
#8	1.6	4.4	84.2	34.7	7.6	65.3
#16	1.6	3.0	71.2	29.2	5.5	70.8
#30	1.5	2.6	52.6	21.8	7.4	78.2
#50	1.5	2.5	23.3	10.3	11.5	89.7
#100	1.4	2.3	4.4	2.8	7.5	97.2
LBW	1.1	2.0	0.6	1.2	1.7	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 66 **Workability Factor:** 35



Initial Production Sample (IPS)

Coarseness Factor: 65
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.1	0.9	0.9
1"	80.8	18.2	19.2
3/4"	71.3	9.6	28.7
1/2"	64.0	7.3	36.0
3/8"	57.7	6.2	42.3
#4	42.8	15.0	57.2
#8	34.8	7.9	65.2
#16	28.4	6.4	71.6
#30	20.2	8.2	79.8
#50	7.6	12.6	92.4
#100	1.6	6.0	98.4
LBW	1.0	0.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P11

Sample Date: 7/10/23

Concrete Grade: P1M, 3500HP

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	95-013	Smelter Bay	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

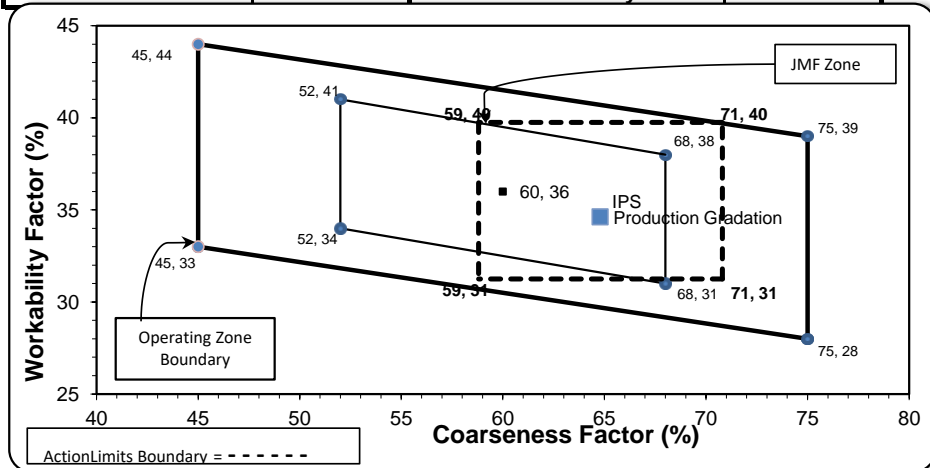
<----- Verify this number is 100%

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	95.1	100.0	100.0	98.4	1.6	1.6
1"	37.9	100.0	100.0	79.4	19.0	20.6
3/4"	4.8	98.7	100.0	68.0	11.4	32.0
1/2"	1.8	86.0	100.0	63.5	4.5	36.5
3/8"	1.6	65.1	100.0	57.6	5.9	42.4
#4	1.5	13.3	96.7	42.0	15.7	58.0
#8	1.5	3.1	85.1	34.6	7.4	65.4
#16	1.4	2.0	70.2	28.5	6.2	71.5
#30	1.4	1.9	50.6	20.8	7.7	79.2
#50	1.3	1.8	25.0	10.7	10.1	89.3
#100	1.2	1.7	7.6	3.8	6.9	96.2
LBW	1.0	1.4	1.3	1.2	2.6	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **65** Workability Factor: **35**



Initial Production Sample (IPS)

Coarseness Factor: **65**
 Workability Factor: **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	95-013	Smelter Bay	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



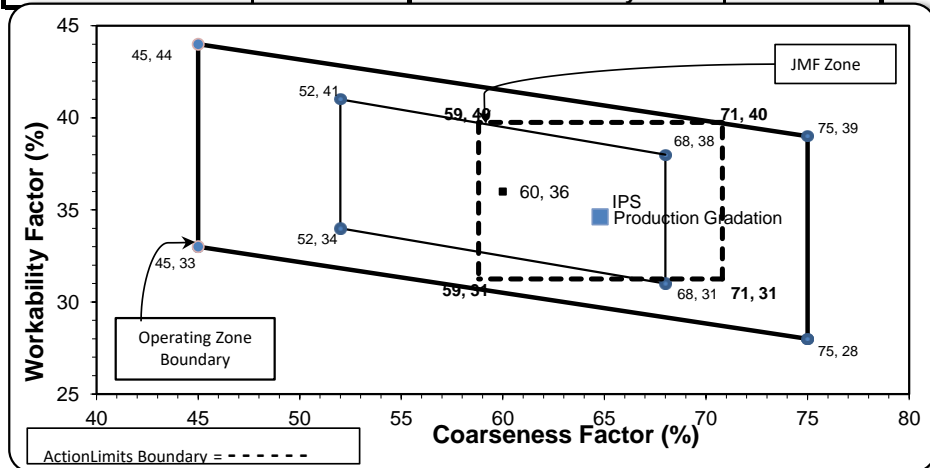
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	95.1	100.0	100.0	98.4	1.6	1.6
1"	37.9	100.0	100.0	79.4	19.0	20.6
3/4"	4.8	98.7	100.0	68.0	11.4	32.0
1/2"	1.8	86.0	100.0	63.5	4.5	36.5
3/8"	1.6	65.1	100.0	57.6	5.9	42.4
#4	1.5	13.3	96.7	42.0	15.7	58.0
#8	1.5	3.1	85.1	34.6	7.4	65.4
#16	1.4	2.0	70.2	28.5	6.2	71.5
#30	1.4	1.9	50.6	20.8	7.7	79.2
#50	1.3	1.8	25.0	10.7	10.1	89.3
#100	1.2	1.7	7.6	3.8	6.9	96.2
LBW	1.0	1.4	1.3	1.2	2.6	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **65** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **65**
Workability Factor: **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



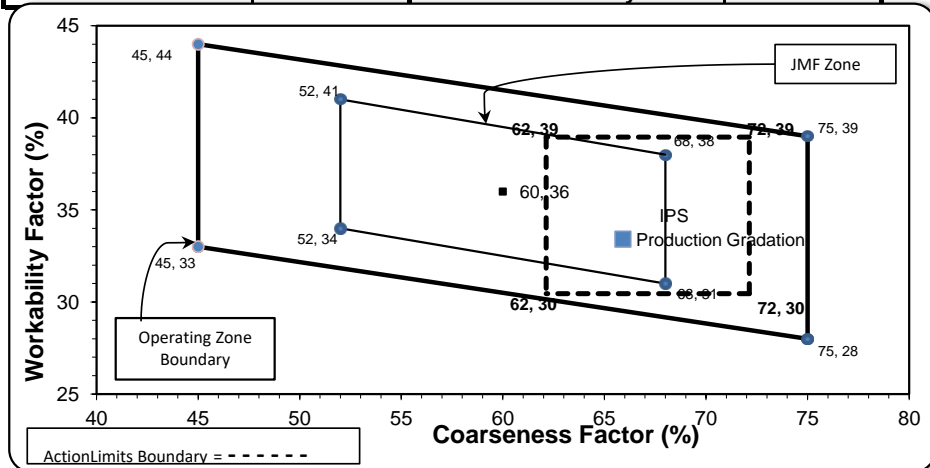
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.2	100.0	100.0	85.6	14.4	14.4
3/4"	43.8	100.0	100.0	75.3	10.3	24.7
1/2"	18.8	91.4	100.0	62.8	12.5	37.2
3/8"	10.1	75.0	100.0	56.1	6.7	43.9
#4	2.5	16.4	98.3	41.8	14.3	58.2
#8	1.7	3.8	83.2	33.4	8.4	66.6
#16	1.5	1.5	65.4	26.1	7.3	73.9
#30	1.5	1.2	45.9	18.5	7.6	81.5
#50	1.4	1.0	22.2	9.3	9.2	90.7
#100	1.3	1.0	6.0	3.1	6.3	96.9
LBW	1.1	0.8	1.1	1.0	2.0	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	66	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



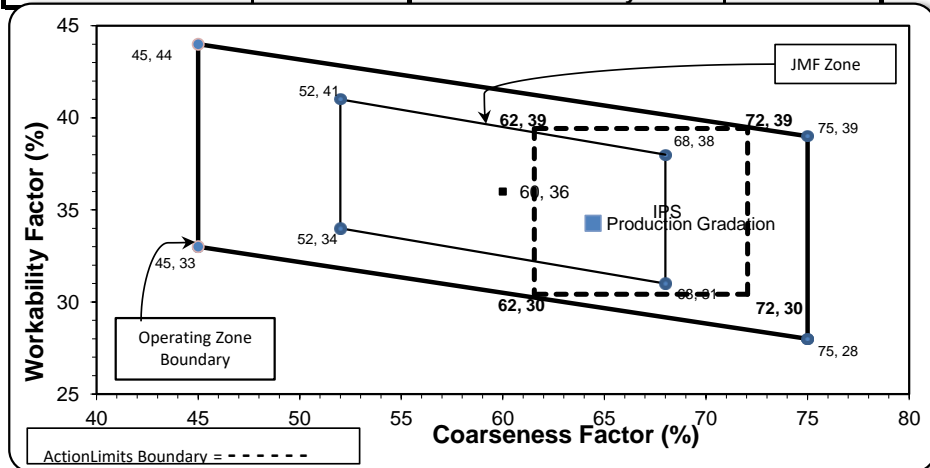
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 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	95.1	100.0	100.0	98.4	1.6	1.6
1"	37.9	100.0	100.0	79.4	19.0	20.6
3/4"	4.8	98.7	100.0	68.0	11.4	32.0
1/2"	1.8	86.0	100.0	63.5	4.5	36.5
3/8"	1.6	65.1	100.0	57.6	5.9	42.4
#4	1.5	13.3	97.5	42.3	15.4	57.7
#8	1.5	3.1	84.2	34.3	8.0	65.7
#16	1.4	2.0	71.2	28.8	5.4	71.2
#30	1.4	1.9	52.6	21.6	7.3	78.4
#50	1.3	1.8	23.3	10.0	11.5	90.0
#100	1.2	1.7	4.4	2.6	7.4	97.4
LBW	1.0	1.4	0.6	1.0	1.6	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **64** **Workability Factor:** **34**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.1	12.9	27.9
1/2"	64.5	7.6	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



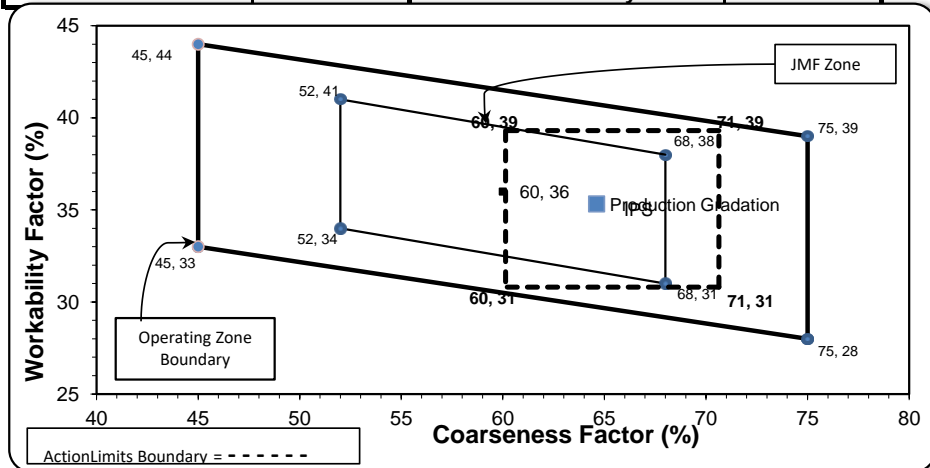
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 Suite 500
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	95.9	100.0	100.0	98.6	1.4	1.4
1"	42.5	100.0	100.0	80.9	17.7	19.1
3/4"	10.3	98.5	100.0	69.8	11.1	30.2
1/2"	3.6	83.2	100.0	63.6	6.2	36.4
3/8"	2.7	63.7	100.0	58.2	5.4	41.8
#4	2.1	17.3	95.9	44.3	14.0	55.7
#8	1.8	4.5	82.4	35.3	8.9	64.7
#16	1.7	2.7	68.2	29.0	6.3	71.0
#30	1.7	2.3	51.0	21.9	7.1	78.1
#50	1.6	2.1	23.0	10.4	11.5	89.6
#100	1.5	1.9	5.6	3.3	7.2	96.7
LBW	1.3	1.7	1.1	1.3	2.0	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **65** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **65**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P-02

Sample Date: 7/10/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 7/11/2023 through 7/17/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



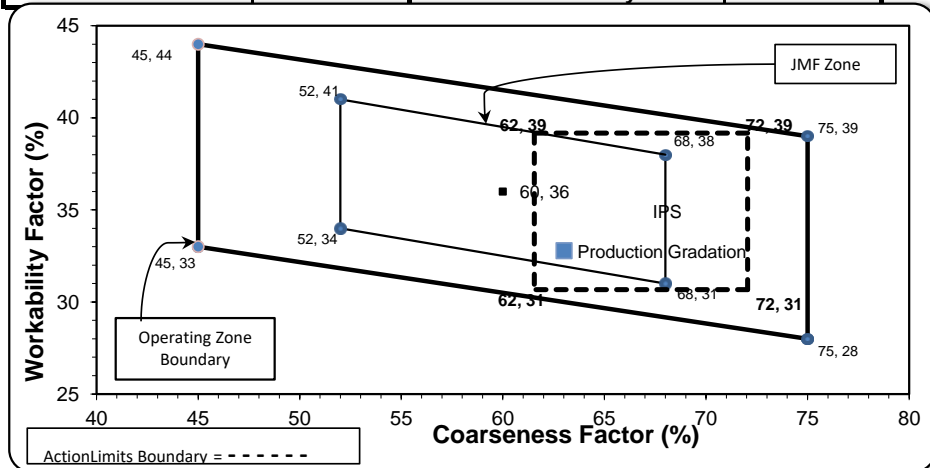
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	95.1	100.0	100.0	98.4	1.6	1.6
1"	37.9	100.0	100.0	79.4	19.0	20.6
3/4"	4.8	98.7	100.0	68.0	11.4	32.0
1/2"	1.8	86.0	100.0	63.5	4.5	36.5
3/8"	1.6	65.1	100.0	57.6	5.9	42.4
#4	1.5	13.3	96.2	41.8	15.9	58.2
#8	1.5	3.1	80.4	32.8	9.0	67.2
#16	1.4	2.0	65.5	26.6	6.2	73.4
#30	1.4	1.9	49.9	20.5	6.1	79.5
#50	1.3	1.8	26.4	11.2	9.2	88.8
#100	1.2	1.7	6.9	3.6	7.7	96.4
LBW	1.0	1.4	1.2	1.2	2.4	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 63 Workability Factor: 33



Initial Production Sample (IPS)

Coarseness Factor: 67
 Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By: