

Aggregate Optimization Chart

PLANT #: **P-101**

Sample Date: 6/5/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/6/2023 through 6/12/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	75-051	Mid Michigan	1200	7.23	2.66	39.1
Total Wt			3070	18.67		100.0

<---- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	41.0	100.0	100.0	79.4	20.6	20.6
3/4"	9.0	98.5	100.0	67.9	11.5	32.1
1/2"	2.5	83.2	100.0	61.6	6.3	38.4
3/8"	2.1	63.7	100.0	56.4	5.2	43.6
#4	1.9	17.3	96.8	43.0	13.4	57.0
#8	1.9	4.5	83.9	34.6	8.4	65.4
#16	1.8	2.7	69.8	28.6	6.0	71.4
#30	1.8	2.3	53.0	21.9	6.7	78.1
#50	1.7	2.1	23.7	10.4	11.5	89.6
#100	1.5	1.9	4.6	2.8	7.6	97.2
LBW	1.4	1.7	0.7	1.2	1.6	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

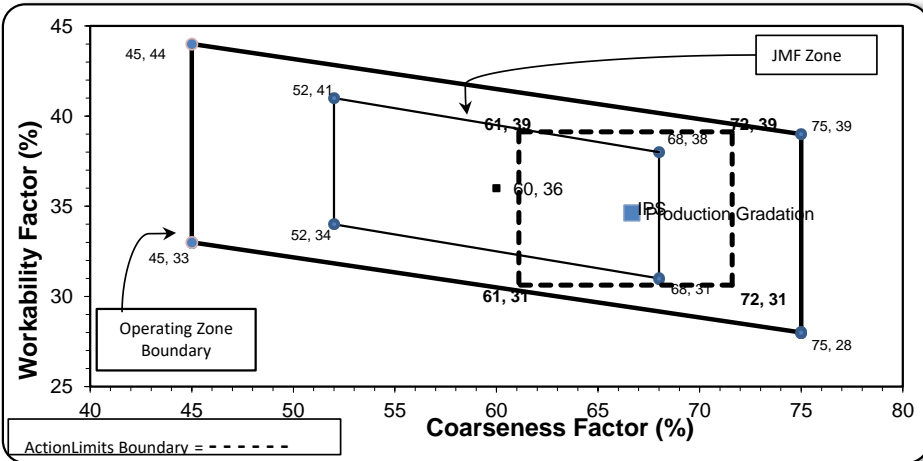
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	67	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	66
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 6/5/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/6/2023 through 6/12/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



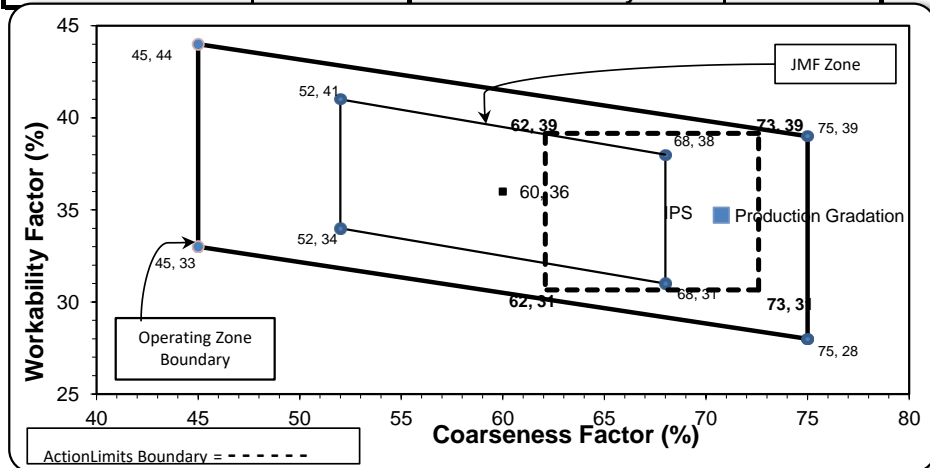
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.8	100.0	100.0	85.9	14.1	14.1
3/4"	49.6	100.0	100.0	77.9	8.0	22.1
1/2"	17.8	92.4	100.0	62.6	15.3	37.4
3/8"	3.4	78.6	100.0	53.8	8.8	46.2
#4	1.6	17.2	99.2	41.9	11.9	58.1
#8	1.2	5.0	86.6	34.7	7.2	65.3
#16	1.1	3.7	70.9	28.4	6.3	71.6
#30	1.0	1.8	52.3	20.9	7.5	79.1
#50	1.0	1.6	27.2	11.2	9.7	88.8
#100	1.0	1.6	8.1	3.8	7.3	96.2
LBW	0.8	1.2	1.3	1.1	2.8	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **71** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 6/5/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/6/2023 through 6/12/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



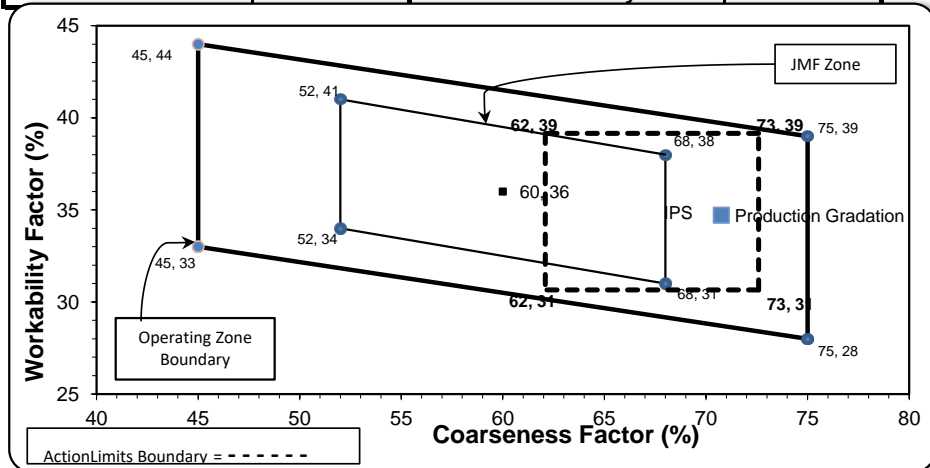
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.8	100.0	100.0	85.9	14.1	14.1
3/4"	49.6	100.0	100.0	77.9	8.0	22.1
1/2"	17.8	92.4	100.0	62.6	15.3	37.4
3/8"	3.4	78.6	100.0	53.8	8.8	46.2
#4	1.6	17.2	99.2	41.9	11.9	58.1
#8	1.2	5.0	86.6	34.7	7.2	65.3
#16	1.1	3.7	70.9	28.4	6.3	71.6
#30	1.0	1.8	52.3	20.9	7.5	79.1
#50	1.0	1.6	27.2	11.2	9.7	88.8
#100	1.0	1.6	8.1	3.8	7.3	96.2
LBW	0.8	1.2	1.3	1.1	2.8	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **71** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
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Aggregate Optimization Chart

PLANT #: 14

Sample Date: 6/5/23

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 6/6/2023 through 6/12/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	19-04	Schlegel	1200	7.20	2.67	38.5
Total Wt			3120	18.64		100.0

<----- Verify this number is 100%



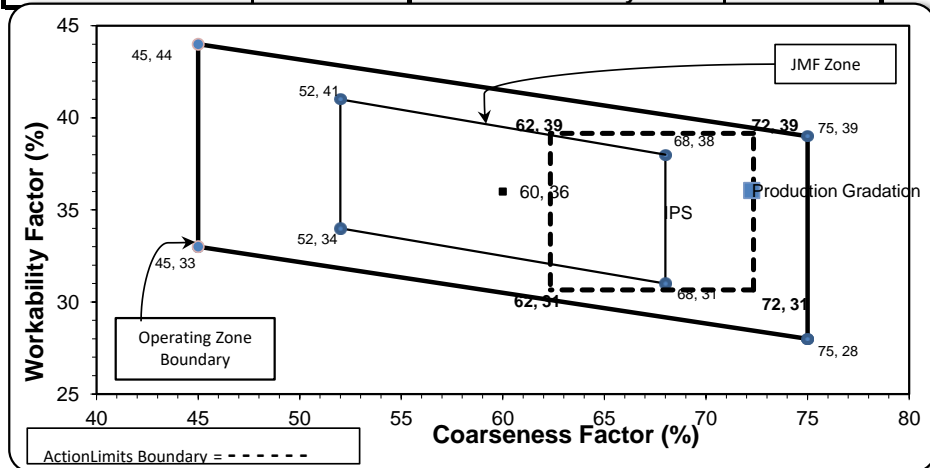
Builders Redi-Mix
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.8	100.0	100.0	85.9	14.1	14.1
3/4"	49.6	100.0	100.0	77.9	8.0	22.1
1/2"	17.8	92.4	100.0	62.6	15.3	37.4
3/8"	3.4	78.6	100.0	53.8	8.8	46.2
#4	1.6	17.2	99.9	42.2	11.7	57.8
#8	1.2	5.0	90.1	36.1	6.1	63.9
#16	1.1	3.7	69.4	27.8	8.2	72.2
#30	1.0	1.8	44.5	17.9	10.0	82.1
#50	1.0	1.6	14.3	6.2	11.7	93.8
#100	1.0	1.6	2.7	1.8	4.5	98.2
LBW	0.8	1.2	0.2	0.6	1.1	99.4

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	72	Workability Factor:	36
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
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Aggregate Optimization Chart

PLANT #: 12

Sample Date: 6/5/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/6/2023 through 6/12/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	750	4.59	2.62	24.4
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



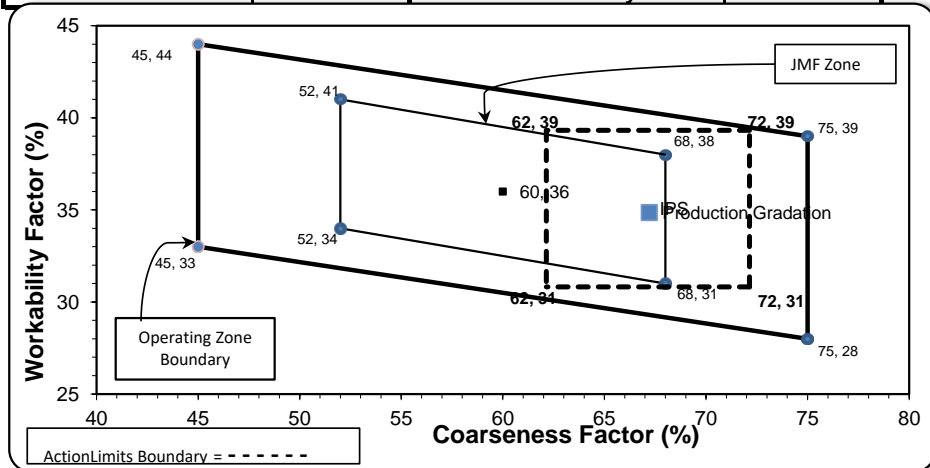
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.4	0.6	0.6
1"	44.4	100.0	100.0	80.6	18.8	19.4
3/4"	15.8	97.4	100.0	70.0	10.6	30.0
1/2"	4.3	76.7	100.0	61.0	9.1	39.0
3/8"	3.0	59.2	100.0	56.2	4.7	43.8
#4	2.6	16.2	96.7	44.2	12.0	55.8
#8	2.5	5.3	80.3	34.9	9.4	65.1
#16	2.4	3.7	64.5	28.0	6.9	72.0
#30	2.4	3.3	48.4	21.3	6.7	78.7
#50	2.3	3.1	24.9	11.7	9.7	88.3
#100	2.2	2.9	4.4	3.3	8.4	96.7
LBW	1.7	2.5	0.6	1.4	1.8	98.6

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 67 **Workability Factor:** 35



Initial Production Sample (IPS)

Coarseness Factor: 67
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 20

Sample Date: 6/5/23

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/6/2023 through 6/12/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



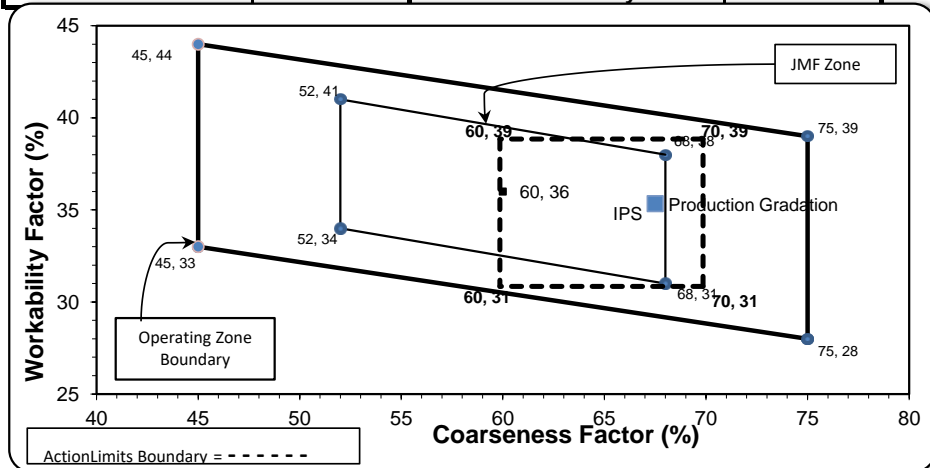
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	96.8	100.0	100.0	99.0	1.0	1.0
1"	20.1	100.0	100.0	74.8	24.2	25.2
3/4"	3.7	99.3	100.0	69.4	5.4	30.6
1/2"	1.3	80.9	100.0	63.2	6.2	36.8
3/8"	1.3	57.5	100.0	56.4	6.9	43.6
#4	1.2	10.3	98.3	41.8	14.5	58.2
#8	1.2	3.5	86.8	35.3	6.5	64.7
#16	1.2	2.5	70.9	28.8	6.5	71.2
#30	1.2	2.3	47.2	19.5	9.3	80.5
#50	1.1	2.2	18.8	8.3	11.2	91.7
#100	1.1	2.1	3.2	2.2	6.1	97.8
LBW	0.9	1.7	0.7	1.1	1.2	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 67 **Workability Factor:** 35



Initial Production Sample (IPS)

Coarseness Factor: 65
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.1	0.9	0.9
1"	80.8	18.2	19.2
3/4"	71.3	9.6	28.7
1/2"	64.0	7.3	36.0
3/8"	57.7	6.2	42.3
#4	42.8	15.0	57.2
#8	34.8	7.9	65.2
#16	28.4	6.4	71.6
#30	20.2	8.2	79.8
#50	7.6	12.6	92.4
#100	1.6	6.0	98.4
LBW	1.0	0.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P11

Sample Date: 6/5/23

Concrete Grade: P1M, 3500HP

Dates Test Represents: 6/6/2023 through 6/12/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	95-013	Smelter Bay	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



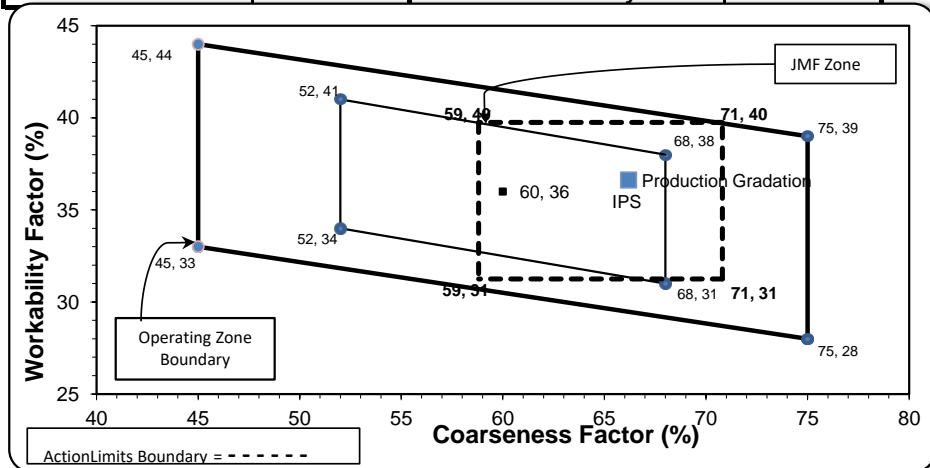
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	44.4	100.0	100.0	82.4	17.0	17.6
3/4"	15.8	97.4	100.0	72.7	9.8	27.3
1/2"	4.3	76.7	100.0	63.3	9.4	36.7
3/8"	3.0	59.2	100.0	58.1	5.3	41.9
#4	2.6	16.2	96.5	44.6	13.5	55.4
#8	2.5	5.3	84.4	36.6	8.0	63.4
#16	2.4	3.7	69.2	30.0	6.7	70.0
#30	2.4	3.3	49.3	21.7	8.2	78.3
#50	2.3	3.1	23.7	11.2	10.5	88.8
#100	2.2	2.9	7.0	4.3	6.9	95.7
LBW	1.7	2.5	1.4	1.8	2.5	98.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 66 **Workability Factor:** 37



Initial Production Sample (IPS)

Coarseness Factor: 65
Workability Factor: 36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: **6/5/23**

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: **6/6/2023** through **6/12/2023**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	95-013	Smelter Bay	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



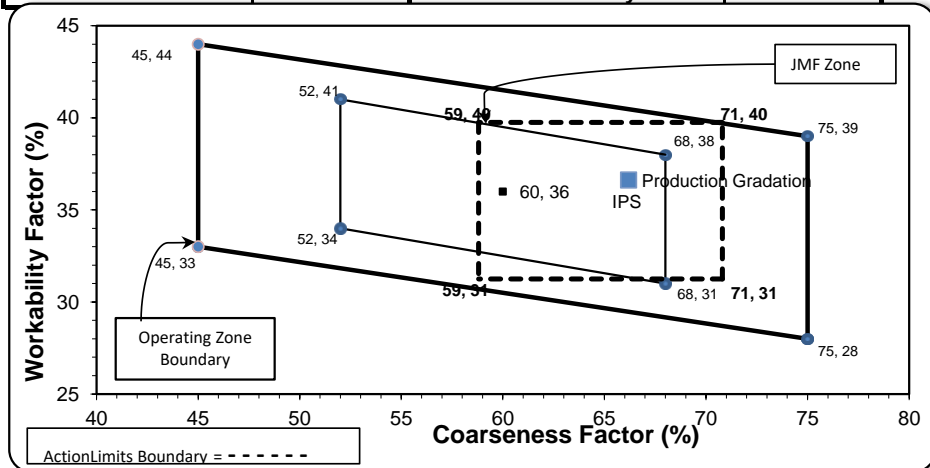
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	44.4	100.0	100.0	82.4	17.0	17.6
3/4"	15.8	97.4	100.0	72.7	9.8	27.3
1/2"	4.3	76.7	100.0	63.3	9.4	36.7
3/8"	3.0	59.2	100.0	58.1	5.3	41.9
#4	2.6	16.2	96.5	44.6	13.5	55.4
#8	2.5	5.3	84.4	36.6	8.0	63.4
#16	2.4	3.7	69.2	30.0	6.7	70.0
#30	2.4	3.3	49.3	21.7	8.2	78.3
#50	2.3	3.1	23.7	11.2	10.5	88.8
#100	2.2	2.9	7.0	4.3	6.9	95.7
LBW	1.7	2.5	1.4	1.8	2.5	98.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 66 **Workability Factor: 37**



Initial Production Sample (IPS)

Coarseness Factor: 65
Workability Factor: 36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: **6/5/23**

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: **6/6/2023** through **6/12/2023**

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



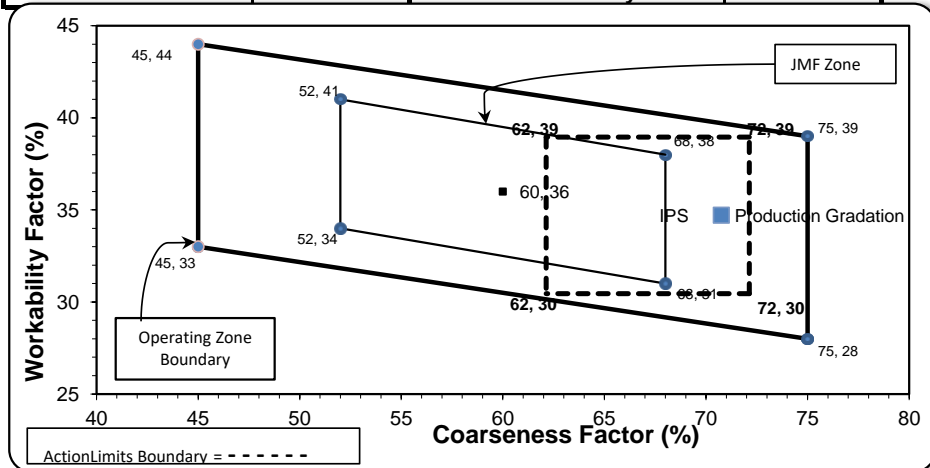
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	67.8	100.0	100.0	85.9	14.1	14.1
3/4"	49.6	100.0	100.0	77.9	8.0	22.1
1/2"	17.8	92.4	100.0	62.6	15.3	37.4
3/8"	3.4	78.6	100.0	53.8	8.8	46.2
#4	1.6	17.2	99.2	41.9	11.9	58.1
#8	1.2	5.0	86.6	34.7	7.2	65.3
#16	1.1	3.7	70.9	28.4	6.3	71.6
#30	1.0	1.8	52.3	20.9	7.5	79.1
#50	1.0	1.6	27.2	11.2	9.7	88.8
#100	1.0	1.6	8.1	3.8	7.3	96.2
LBW	0.8	1.2	1.3	1.1	2.8	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **71** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: **6/5/23**

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: **6/6/2023** through **6/12/2023**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



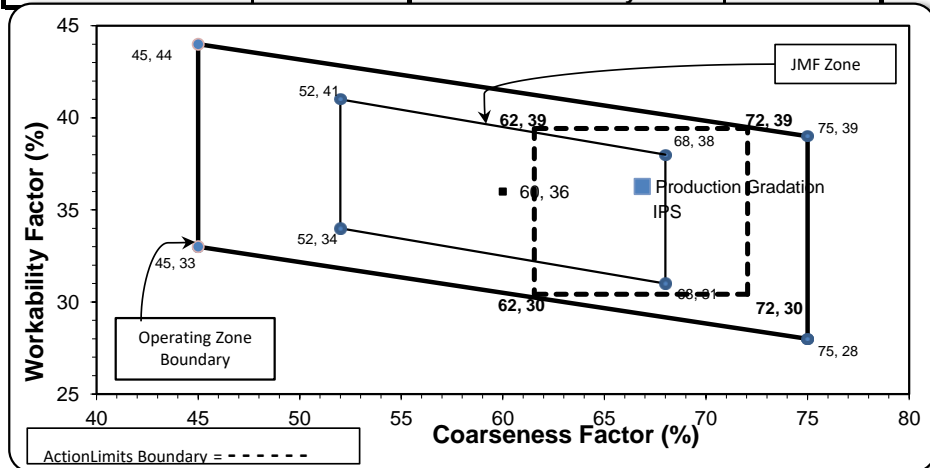
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	44.4	100.0	100.0	82.4	17.0	17.6
3/4"	15.8	97.4	100.0	72.6	9.8	27.4
1/2"	4.3	76.7	100.0	62.9	9.7	37.1
3/8"	3.0	59.2	100.0	57.4	5.5	42.6
#4	2.6	16.2	98.3	44.0	13.4	56.0
#8	2.5	5.3	86.8	36.3	7.7	63.7
#16	2.4	3.7	70.9	29.6	6.7	70.4
#30	2.4	3.3	47.2	20.2	9.4	79.8
#50	2.3	3.1	18.8	9.0	11.2	91.0
#100	2.2	2.9	3.2	2.8	6.2	97.2
LBW	1.7	2.5	0.7	1.5	1.3	98.5

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **67** **Workability Factor:** **36**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.1	12.9	27.9
1/2"	64.5	7.6	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: **6/5/23**

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: **6/6/2023** through **6/12/2023**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



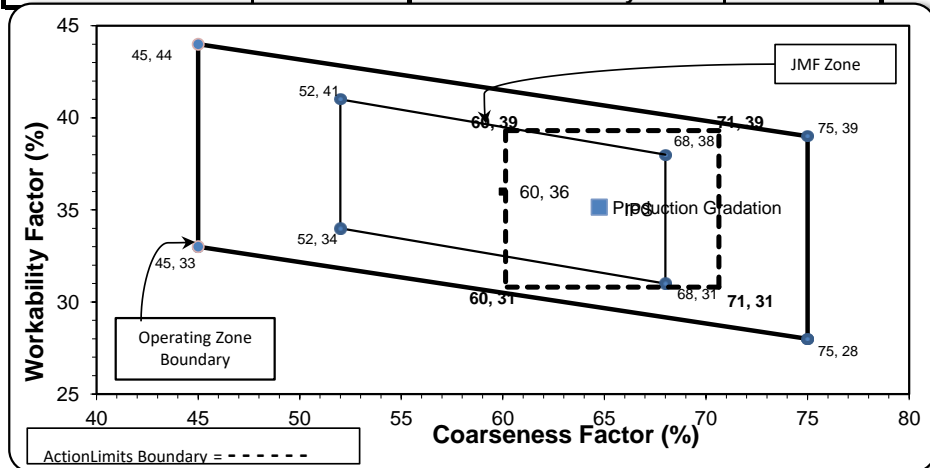
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 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	41.0	100.0	100.0	80.4	19.6	19.6
3/4"	9.0	98.5	100.0	69.4	11.0	30.6
1/2"	2.5	83.2	100.0	63.2	6.1	36.8
3/8"	2.1	63.7	100.0	58.0	5.2	42.0
#4	1.9	17.3	95.7	44.1	13.9	55.9
#8	1.9	4.5	81.9	35.2	9.0	64.8
#16	1.8	2.7	66.9	28.5	6.6	71.5
#30	1.8	2.3	50.2	21.6	6.9	78.4
#50	1.7	2.1	25.0	11.3	10.3	88.7
#100	1.5	1.9	7.5	4.0	7.2	96.0
LBW	1.4	1.7	1.3	1.4	2.6	98.6

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **65** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: 65		Workability Factor: 35	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: **6/5/23**

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: **6/6/2023** through **6/12/2023**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



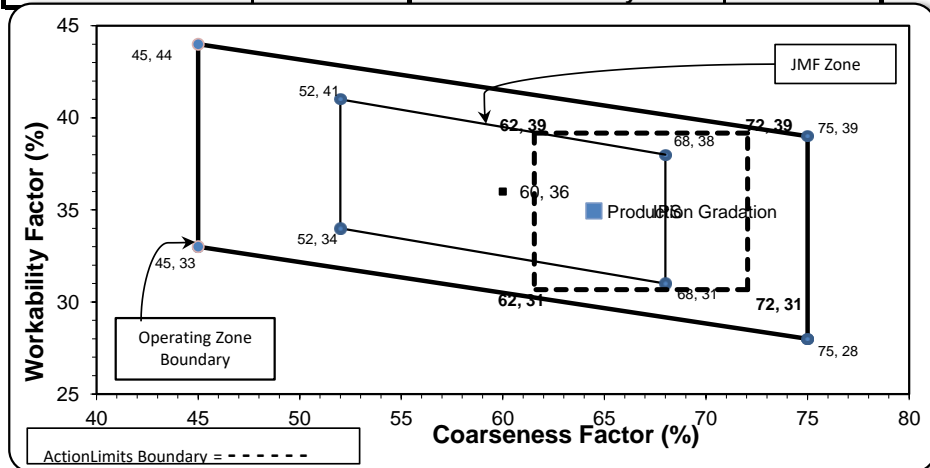
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	44.4	100.0	100.0	82.4	17.0	17.6
3/4"	15.8	97.4	100.0	72.7	9.8	27.3
1/2"	4.3	76.7	100.0	63.3	9.4	36.7
3/8"	3.0	59.2	100.0	58.1	5.3	41.9
#4	2.6	16.2	96.7	44.7	13.4	55.3
#8	2.5	5.3	80.3	35.0	9.7	65.0
#16	2.4	3.7	64.5	28.0	6.9	72.0
#30	2.4	3.3	48.4	21.4	6.7	78.6
#50	2.3	3.1	24.9	11.7	9.7	88.3
#100	2.2	2.9	4.4	3.3	8.4	96.7
LBW	1.7	2.5	0.6	1.5	1.8	98.5

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	64	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By: