

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-101**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	50.0
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	75-051	Mid Michigan	1150	6.93	2.66	39.7
Total Wt			2900	17.63		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.0	100.0	100.0	99.5	0.5	0.5
3/4"	83.3	100.0	100.0	91.7	7.8	8.3
1/2"	38.8	96.8	100.0	69.1	22.6	30.9
3/8"	21.9	87.1	100.0	59.6	9.5	40.4
#4	3.6	21.3	97.1	42.5	17.1	57.5
#8	1.7	5.3	82.2	34.0	8.5	66.0
#16	1.5	3.0	66.8	27.6	6.4	72.5
#30	1.5	2.6	50.2	20.9	6.6	79.1
#50	1.4	2.4	24.1	10.5	10.4	89.5
#100	1.4	2.3	6.5	3.5	7.0	96.5
LBW	1.2	2.1	0.9	1.2	2.3	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

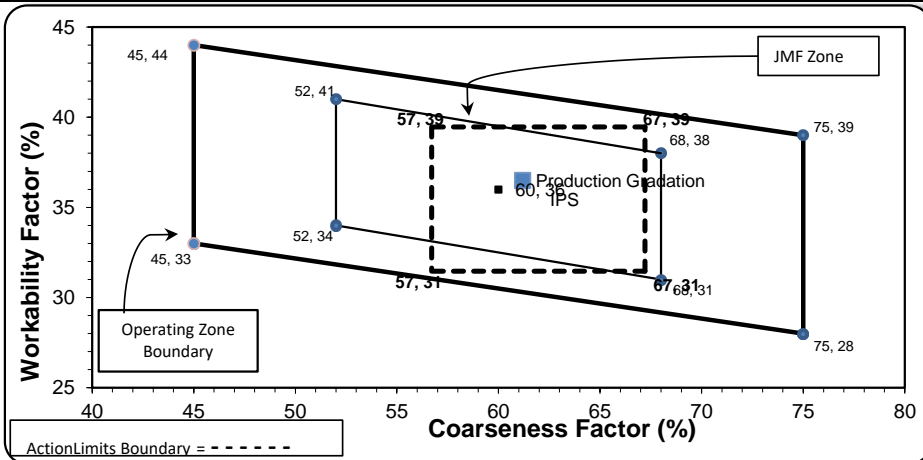
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	34	Adjusted WF	36.5
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Coarseness Factor:	62
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	70.5	24.5	29.5
3/8"	60.0	10.5	40.0
#4	44.4	15.6	55.6
#8	35.5	9.0	64.5
#16	28.5	7.0	71.5
#30	21.5	7.0	78.5
#50	10.2	11.3	89.8
#100	3.1	7.1	96.9
LBW	1.3	1.8	98.7



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1550	9.23	2.69	52.5
26A	58-003	Stoneco	250	1.49	2.69	8.5
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	88.1	100.0	100.0	93.7	6.3	6.3
1/2"	42.0	97.8	100.0	69.3	24.4	30.7
3/8"	18.9	87.8	100.0	56.4	13.0	43.6
#4	1.7	9.8	98.7	40.2	16.2	59.8
#8	1.0	3.0	84.8	33.8	6.4	66.2
#16	0.9	2.2	67.7	27.1	6.8	72.9
#30	0.8	1.9	48.1	19.3	7.7	80.7
#50	0.7	1.8	22.9	9.4	9.9	90.6
#100	0.6	1.8	6.0	2.8	6.6	97.2
LBW	0.5	1.5	1.4	0.9	1.9	99.1

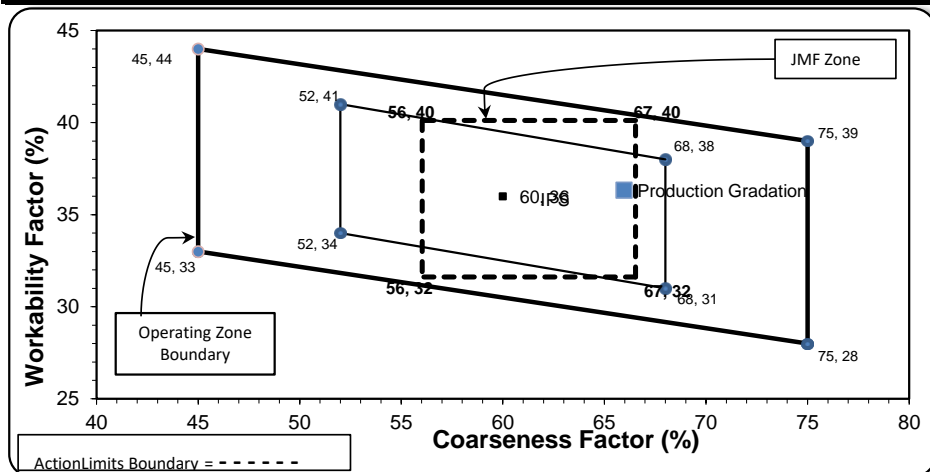
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	34	36.3	Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1550	9.23	2.69	52.5
26A	58-003	Stoneco	250	1.49	2.69	8.5
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	88.1	100.0	100.0	93.7	6.3	6.3
1/2"	42.0	97.8	100.0	69.3	24.4	30.7
3/8"	18.9	87.8	100.0	56.4	13.0	43.6
#4	1.7	9.8	98.7	40.2	16.2	59.8
#8	1.0	3.0	84.8	33.8	6.4	66.2
#16	0.9	2.2	67.7	27.1	6.8	72.9
#30	0.8	1.9	48.1	19.3	7.7	80.7
#50	0.7	1.8	22.9	9.4	9.9	90.6
#100	0.6	1.8	6.0	2.8	6.6	97.2
LBW	0.5	1.5	1.4	0.9	1.9	99.1

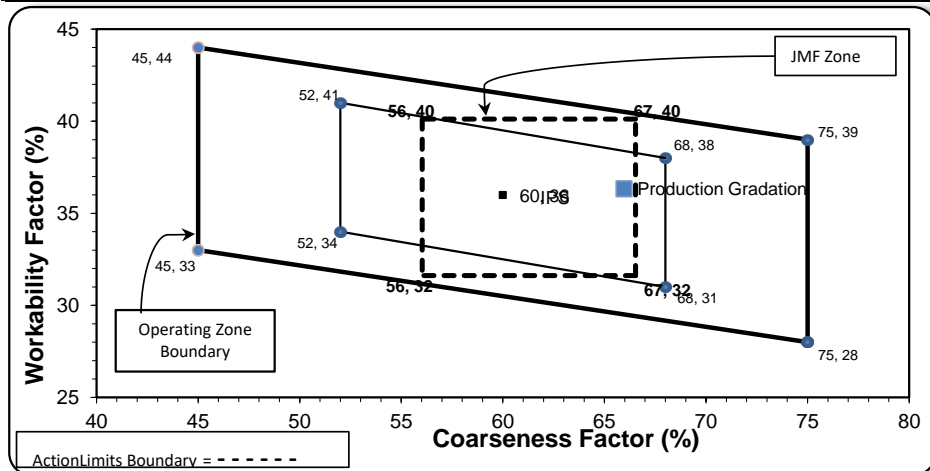
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	34	36.3	Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved BY:

Aggregate Optimization Chart

PLANT #: 14

Contractor: _____

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1560	9.29	2.69	52.7
26A	58-003	Stoneco	300	1.79	2.69	10.1
2NS	19-04	Schlegel	1100	6.60	2.67	37.2
Total Wt			2960	17.68		100.0

<----- Verify this number is 100%



Builders Redi-Mix
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	88.1	100.0	100.0	93.7	6.3	6.3
1/2"	42.0	97.8	100.0	69.2	24.5	30.8
3/8"	18.9	87.8	100.0	56.0	13.2	44.0
#4	1.7	9.8	99.9	39.0	17.0	61.0
#8	1.0	3.0	90.1	34.3	4.7	65.7
#16	0.9	2.2	69.4	26.5	7.8	73.5
#30	0.8	1.9	44.5	17.2	9.3	82.8
#50	0.7	1.8	14.3	5.9	11.3	94.1
#100	0.6	1.8	2.7	1.5	4.4	98.5
LBW	0.5	1.5	0.2	0.5	1.0	99.5

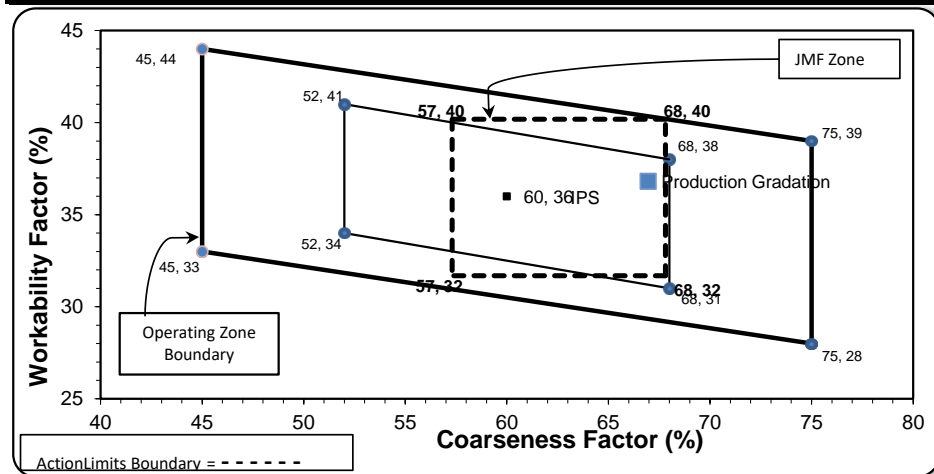
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	34	36.8	Coarseness Factor:	63
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 12

Sample Date: 5/1/23

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1605	9.82	2.62	55.2
26A	71-47	Presque Isle	150	0.92	2.62	5.2
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.7	100.0	100.0	98.7	1.3	1.3
3/4"	85.7	100.0	100.0	92.1	6.6	7.9
1/2"	49.0	90.2	100.0	71.3	20.8	28.7
3/8"	32.3	78.4	100.0	61.5	9.8	38.5
#4	8.3	15.9	96.8	43.7	17.8	56.3
#8	3.6	4.5	80.1	33.9	9.8	66.1
#16	2.8	2.1	64.6	27.2	6.7	72.8
#30	2.6	1.6	49.2	21.0	6.2	79.0
#50	2.4	1.5	25.9	11.7	9.3	88.3
#100	2.3	1.4	4.3	3.0	8.6	97.0
LBW	1.8	1.2	0.6	1.3	1.8	98.7

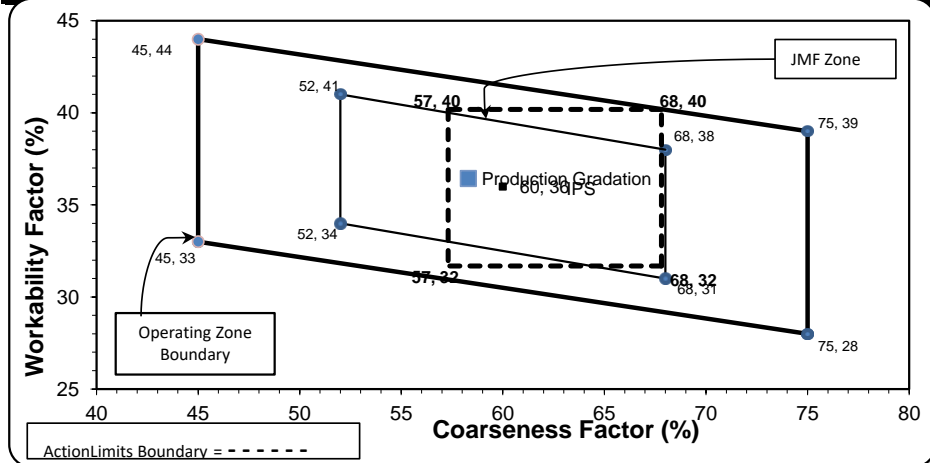
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor: 58	Workability Factor: 34	Adjusted WF 36.4	Coarseness Factor: 63
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Workability Factor: 36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: p11

Contractor: _____

Sample Date: 5/1/23

Concrete Grade: DM, 4500HP

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1405	8.59	2.62	48.4
26A	71-47	Presque Isle	350	2.14	2.62	12.0
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

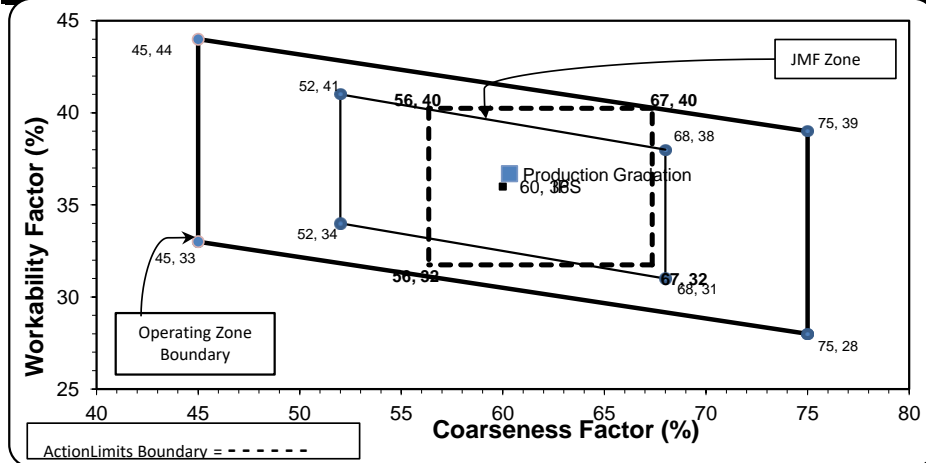
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	84.8	100.0	100.0	92.6	7.4	7.4
1/2"	40.0	90.2	100.0	69.8	22.8	30.2
3/8"	23.3	78.4	100.0	60.3	9.5	39.7
#4	2.7	15.9	96.1	41.3	19.0	58.7
#8	1.4	4.5	83.3	34.2	7.1	65.8
#16	1.2	2.1	68.2	27.8	6.4	72.2
#30	1.1	1.6	49.4	20.3	7.6	79.7
#50	1.1	1.5	23.7	10.1	10.2	89.9
#100	1.1	1.4	6.5	3.3	6.8	96.7
LBW	0.8	1.2	1.3	1.0	2.2	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor: **60** Workability Factor: **34** **36.7** Coarseness Factor: **62**



Workability Factor: **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1405	8.59	2.62	48.4
26A	71-47	Presque Isle	350	2.14	2.62	12.0
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	84.8	100.0	100.0	92.6	7.4	7.4
1/2"	40.0	90.2	100.0	69.8	22.8	30.2
3/8"	23.3	78.4	100.0	60.3	9.5	39.7
#4	2.7	15.9	96.1	41.3	19.0	58.7
#8	1.4	4.5	83.3	34.2	7.1	65.8
#16	1.2	2.1	68.2	27.8	6.4	72.2
#30	1.1	1.6	49.4	20.3	7.6	79.7
#50	1.1	1.5	23.7	10.1	10.2	89.9
#100	1.1	1.4	6.5	3.3	6.8	96.7
LBW	0.8	1.2	1.3	1.0	2.2	99.0

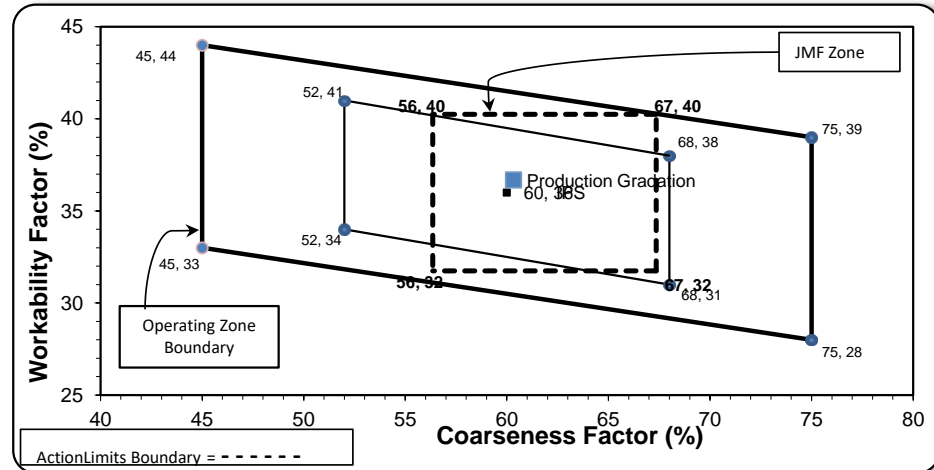
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	34	Adjusted WF	36.7
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Coarseness Factor:	62
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1550	9.23	2.69	52.5
26A	58-003	Stoneco	250	1.49	2.69	8.5
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	88.1	100.0	100.0	93.7	6.3	6.3
1/2"	42.0	97.8	100.0	69.3	24.4	30.7
3/8"	18.9	87.8	100.0	56.4	13.0	43.6
#4	1.7	9.8	98.7	40.2	16.2	59.8
#8	1.0	3.0	84.8	33.8	6.4	66.2
#16	0.9	2.2	67.7	27.1	6.8	72.9
#30	0.8	1.9	48.1	19.3	7.7	80.7
#50	0.7	1.8	22.9	9.4	9.9	90.6
#100	0.6	1.8	6.0	2.8	6.6	97.2
LBW	0.5	1.5	1.4	0.9	1.9	99.1

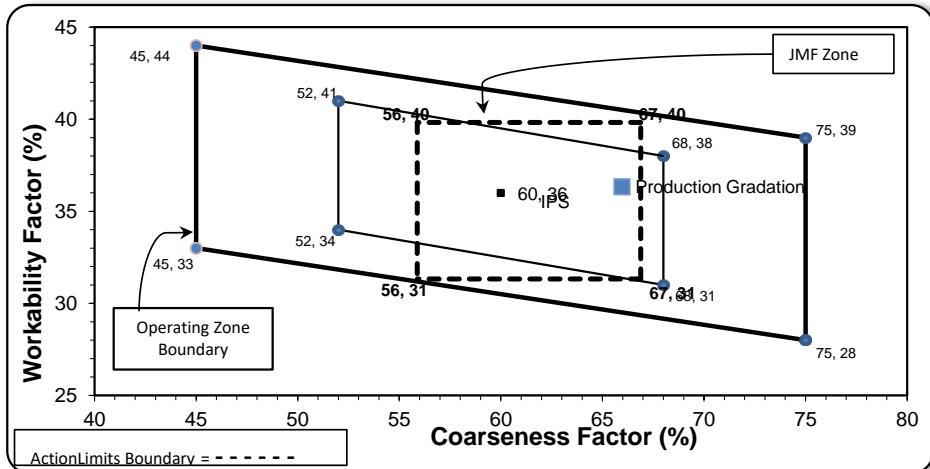
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	34	36.3
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1555	9.51	2.62	53.5
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	63-92	Grange Hall	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.7	100.0	100.0	98.8	1.2	1.2
3/4"	85.7	100.0	100.0	92.3	6.4	7.7
1/2"	49.0	90.2	100.0	72.0	20.3	28.0
3/8"	32.3	78.4	100.0	62.3	9.8	37.7
#4	8.3	15.9	97.7	44.2	18.1	55.8
#8	3.6	4.5	86.5	36.5	7.7	63.5
#16	2.8	2.1	72.3	30.3	6.2	69.7
#30	2.6	1.6	52.4	22.2	8.0	77.8
#50	2.4	1.5	20.9	9.7	12.6	90.3
#100	2.3	1.4	3.8	2.8	6.8	97.2
LBW	1.8	1.2	0.7	1.3	1.5	98.7

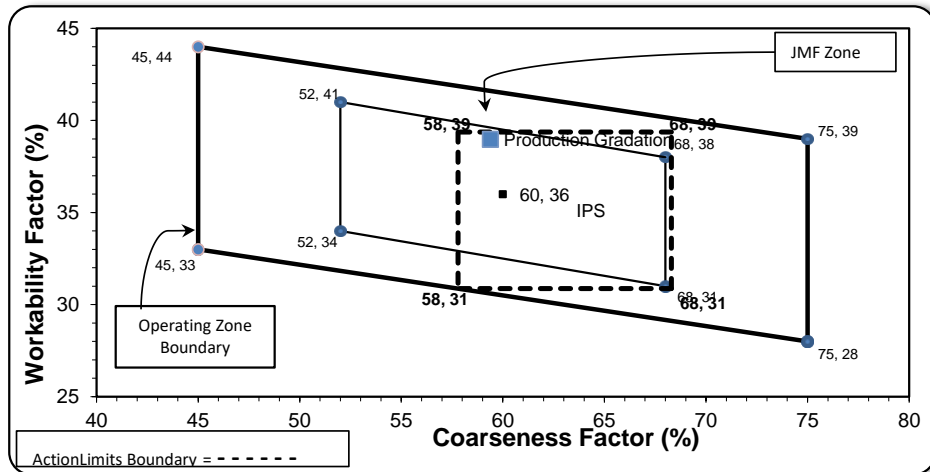
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	36	Adjusted WF	39.0
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.1	0.9	0.9
3/4"	90.3	8.8	9.7
1/2"	69.2	21.1	30.8
3/8"	59.1	10.1	40.9
#4	41.8	17.3	58.2
#8	35.1	6.6	64.9
#16	28.5	6.6	71.5
#30	21.2	7.3	78.8
#50	8.7	12.5	91.3
#100	1.8	7.0	98.2
LBW	0.7	1.0	99.3

PREPARED BY:
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Approved By:

Aggregate Optimization Chart

PLANT #: **P-38**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1550	9.23	2.69	52.5
26A	58-003	Stoneco	250	1.49	2.69	8.5
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	88.1	100.0	100.0	93.7	6.3	6.3
1/2"	42.0	97.8	100.0	69.3	24.4	30.7
3/8"	18.9	87.8	100.0	56.4	13.0	43.6
#4	1.7	9.8	98.7	40.2	16.2	59.8
#8	1.0	3.0	84.8	33.8	6.4	66.2
#16	0.9	2.2	67.7	27.1	6.8	72.9
#30	0.8	1.9	48.1	19.3	7.7	80.7
#50	0.7	1.8	22.9	9.4	9.9	90.6
#100	0.6	1.8	6.0	2.8	6.6	97.2
LBW	0.5	1.5	1.4	0.9	1.9	99.1

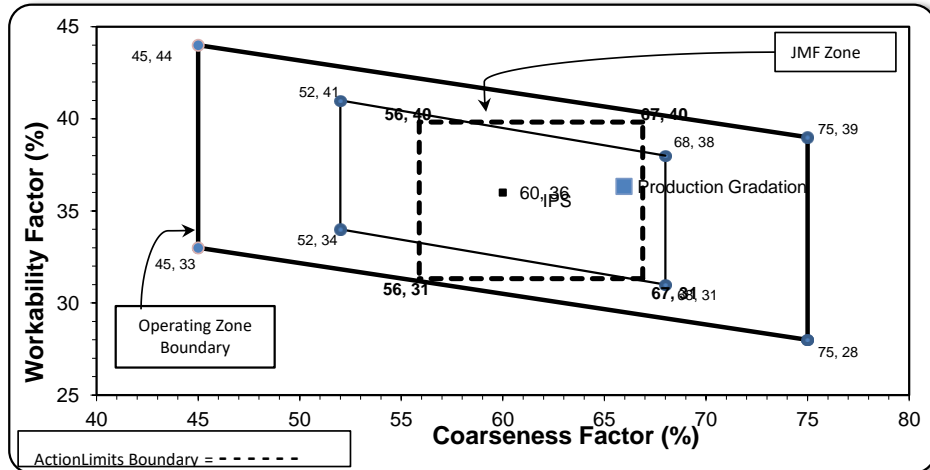
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	34	36.3	Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1555	9.51	2.62	53.5
26A	71-47	Presque Isle	250	1.53	2.62	8.6
2NS	44-051	Krake Willis Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.0	100.0	100.0	99.5	0.5	0.5
3/4"	83.3	100.0	100.0	91.1	8.4	8.9
1/2"	38.8	96.8	100.0	67.0	24.1	33.0
3/8"	21.9	87.1	100.0	57.1	9.9	42.9
#4	3.6	21.3	95.2	39.8	17.3	60.2
#8	1.7	5.3	81.6	32.3	7.5	67.7
#16	1.5	3.0	66.6	26.3	6.0	73.7
#30	1.5	2.6	50.4	20.1	6.2	79.9
#50	1.4	2.4	24.0	10.0	10.1	90.0
#100	1.4	2.3	6.8	3.5	6.5	96.5
LBW	1.2	2.1	1.1	1.2	2.3	98.8

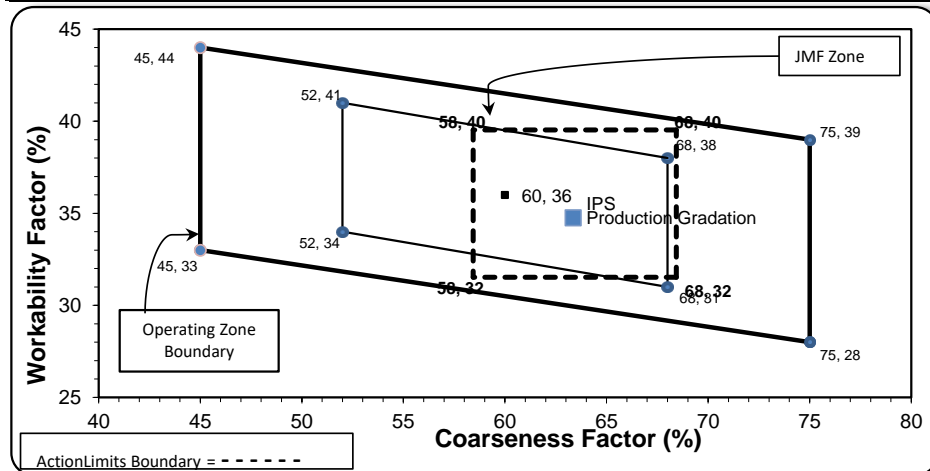
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	32	34.8
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.7	10.3	10.3
1/2"	70.3	19.4	29.7
3/8"	59.1	11.2	40.9
#4	42.8	16.3	57.2
#8	35.5	7.3	64.5
#16	29.0	6.5	71.0
#30	21.2	7.7	78.8
#50	9.8	11.5	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 5/1/23

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/2/2023 through 5/8/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1605	9.82	2.62	55.2
26A	71-47	Presque Isle	150	0.92	2.62	5.2
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.7	100.0	100.0	98.7	1.3	1.3
3/4"	85.7	100.0	100.0	92.1	6.6	7.9
1/2"	49.0	90.2	100.0	71.3	20.8	28.7
3/8"	32.3	78.4	100.0	61.5	9.8	38.5
#4	8.3	15.9	96.8	43.7	17.8	56.3
#8	3.6	4.5	80.1	33.9	9.8	66.1
#16	2.8	2.1	64.6	27.2	6.7	72.8
#30	2.6	1.6	49.2	21.0	6.2	79.0
#50	2.4	1.5	25.9	11.7	9.3	88.3
#100	2.3	1.4	4.3	3.0	8.6	97.0
LBW	1.8	1.2	0.6	1.3	1.8	98.7

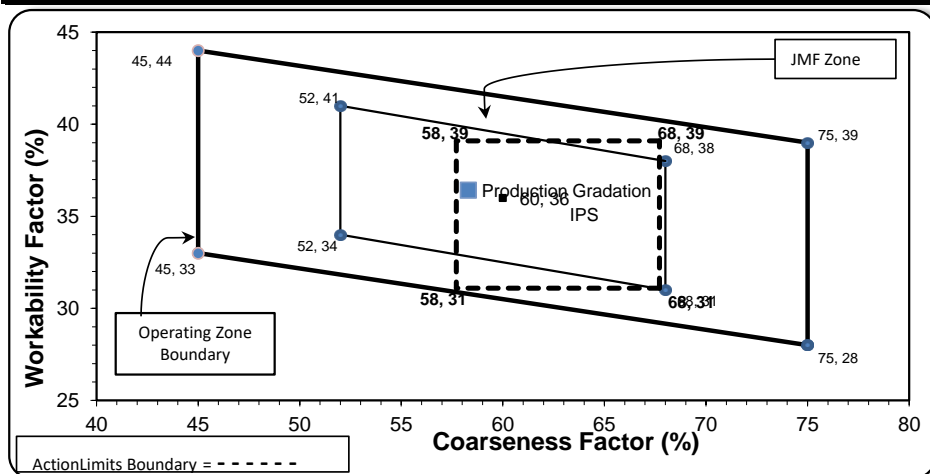
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	58	Workability Factor:	34	36.4	Coarseness Factor:	63
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Workability Factor:	35
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By: