

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 4/3/23

Concrete Grade: **DM, 4500HP**

Dates Test Represents: 4/4/2023 through 4/10/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	88.1	100.0	100.0	93.9	6.1	6.1
1/2"	46.8	100.0	100.0	72.9	21.0	27.1
3/8"	24.3	89.6	100.0	60.5	12.5	39.5
#4	3.0	12.4	96.8	40.5	19.9	59.5
#8	1.3	3.4	82.4	33.1	7.4	66.9
#16	0.7	2.2	66.4	26.5	6.7	73.5
#30	0.6	1.8	48.8	19.5	7.0	80.5
#50	0.6	1.7	23.5	9.6	9.9	90.4
#100	0.6	1.6	6.5	3.0	6.6	97.0
LBW	0.8	1.4	1.3	1.1	1.9	98.9

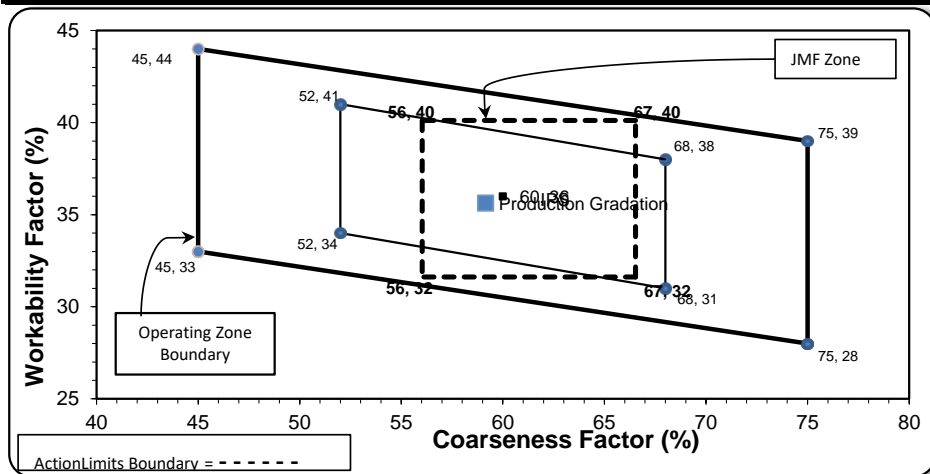
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	33	35.6	Coarseness Factor:	61
---------------------------	-----------	----------------------------	-----------	-------------	---------------------------	-----------

Workability Factor:	36
----------------------------	-----------



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 12

Sample Date: 4/3/23

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 4/4/2023 through 4/10/2023

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1555	9.51	2.62	53.5
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.9	100.0	100.0	98.9	1.1	1.1
3/4"	72.2	100.0	100.0	85.1	13.8	14.9
1/2"	32.1	95.3	100.0	63.3	21.8	36.7
3/8"	17.9	84.4	100.0	55.0	8.4	45.0
#4	2.6	17.3	97.1	41.0	14.0	59.0
#8	1.7	4.7	81.0	33.3	7.7	66.7
#16	1.5	2.4	65.8	27.0	6.3	73.0
#30	1.5	1.9	50.4	20.9	6.1	79.1
#50	1.4	1.8	26.0	11.2	9.7	88.8
#100	1.3	1.7	5.0	2.8	8.4	97.2
LBW	1.2	1.5	0.6	1.0	1.8	99.0

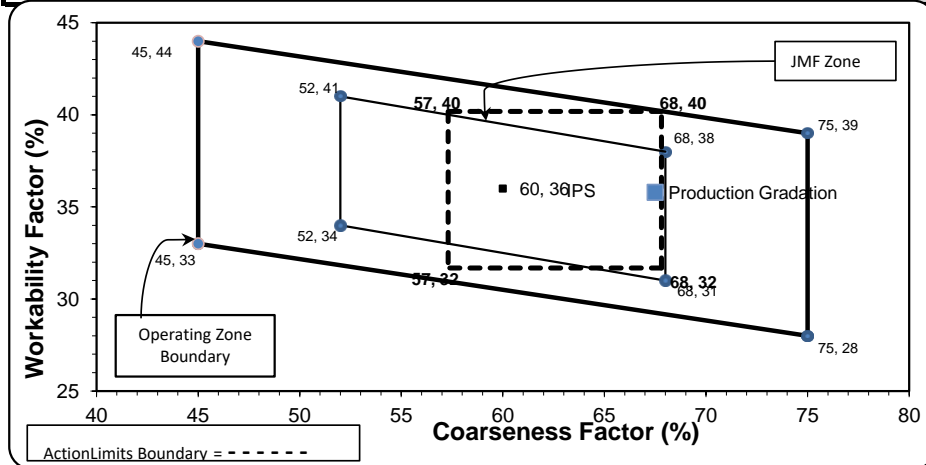
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	33	35.8	Coarseness Factor:	63
---------------------------	-----------	----------------------------	-----------	-------------	---------------------------	-----------

Workability Factor:	36
----------------------------	-----------



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By: