

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 3/6/23

Concrete Grade: **DM, 4500HP**

Dates Test Represents: 3/7/2023 through 3/13/2023

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1405	8.59	2.62	48.4
26A	71-47	Presque Isle	350	2.14	2.62	12.0
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.2	100.0	100.0	98.6	1.4	1.4
3/4"	79.9	100.0	100.0	90.3	8.4	9.7
1/2"	38.2	97.0	100.0	69.7	20.5	30.3
3/8"	19.8	87.0	100.0	59.6	10.1	40.4
#4	2.7	22.4	96.3	42.1	17.5	57.9
#8	1.6	5.4	83.6	34.5	7.6	65.5
#16	1.5	2.4	67.9	27.9	6.6	72.1
#30	1.4	2.0	48.6	20.2	7.7	79.8
#50	1.4	1.8	23.4	10.2	10.0	89.8
#100	1.3	1.7	6.8	3.5	6.6	96.5
LBW	1.2	1.5	1.4	1.3	2.2	98.7

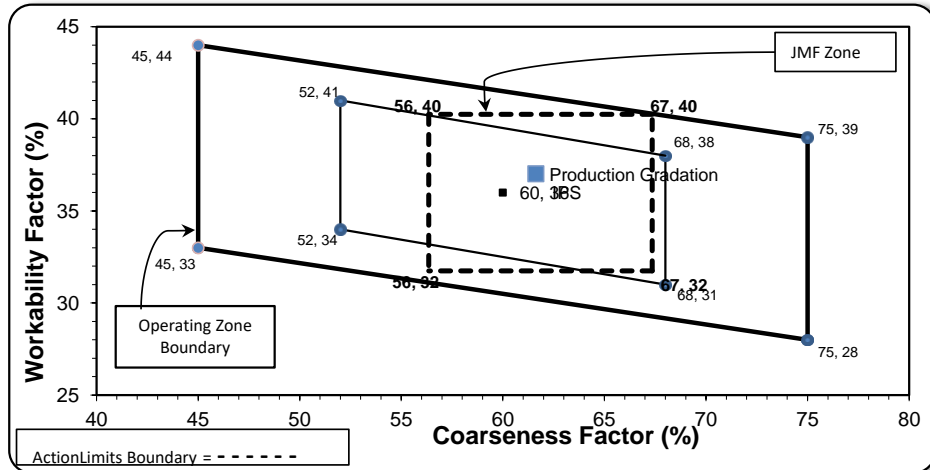
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	35	37.0
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Coarseness Factor:	62
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By: