

Aggregate Optimization Chart

PLANT #: **P-101**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	75-051	Mid Michigan	1200	7.23	2.66	39.1
Total Wt			3070	18.67		100.0

<---- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.7	100.0	100.0	99.5	0.5	0.5
1"	47.5	100.0	100.0	81.7	17.8	18.3
3/4"	12.4	98.5	100.0	69.1	12.6	30.9
1/2"	3.0	83.2	100.0	61.8	7.3	38.2
3/8"	2.0	63.7	100.0	56.4	5.4	43.6
#4	1.6	17.3	97.7	43.3	13.1	56.7
#8	1.4	4.5	81.3	33.4	9.8	66.6
#16	1.4	2.7	65.7	26.9	6.6	73.1
#30	1.3	2.3	49.4	20.4	6.5	79.6
#50	1.2	2.1	26.5	11.3	9.0	88.7
#100	1.1	1.9	8.2	4.1	7.2	95.9
LBW	0.9	1.7	1.5	1.3	2.7	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

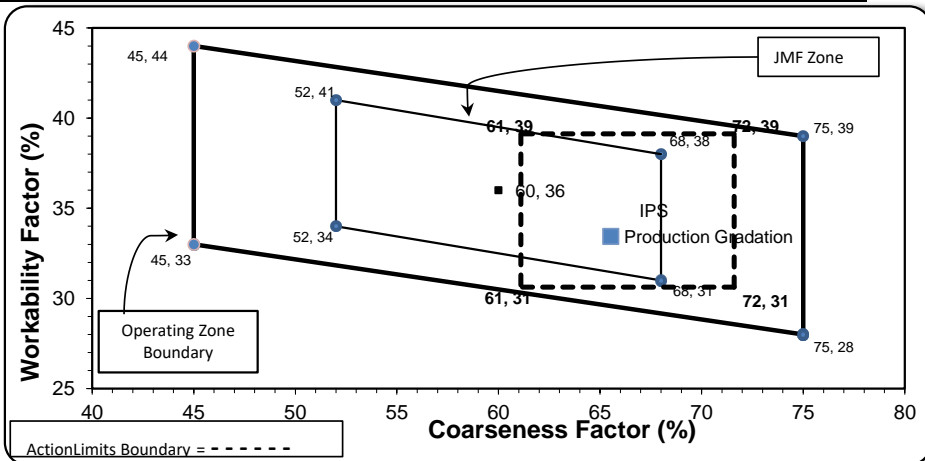
Coarseness Factor:	66	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	66
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Workability Factor:	35
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



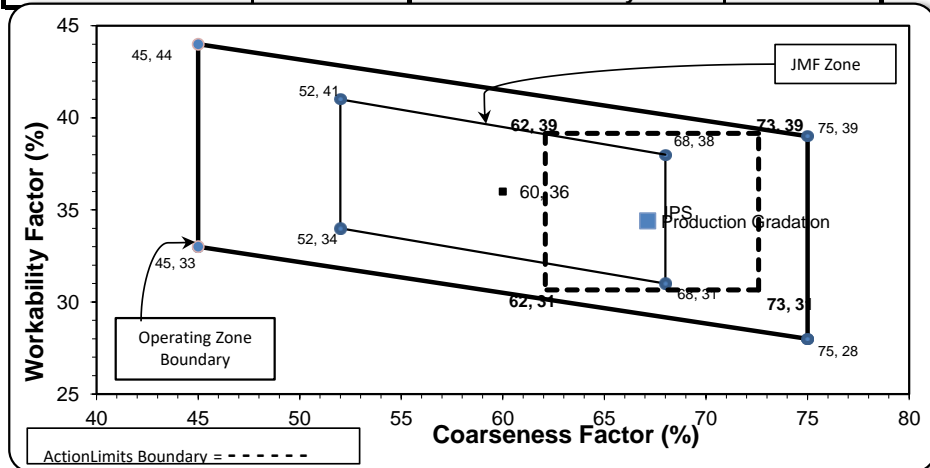
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	69.1	100.0	100.0	86.4	13.6	13.6
3/4"	54.5	100.0	100.0	80.0	6.4	20.0
1/2"	19.3	90.8	100.0	62.9	17.1	37.1
3/8"	11.0	71.9	100.0	56.0	7.0	44.0
#4	7.7	17.3	97.4	43.9	12.1	56.1
#8	4.0	3.0	83.5	34.4	9.5	65.6
#16	3.0	1.9	67.0	27.4	7.0	72.6
#30	2.7	1.6	49.7	20.6	6.8	79.4
#50	2.4	1.4	24.2	10.6	10.0	89.4
#100	2.3	1.4	6.9	3.9	6.7	96.1
LBW	2.1	1.1	1.8	1.8	2.1	98.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	67	Workability Factor:	34
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



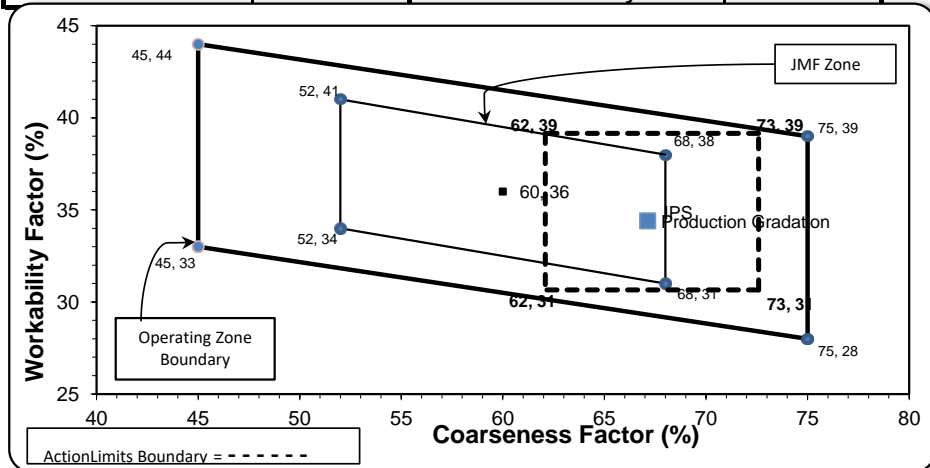
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	69.1	100.0	100.0	86.4	13.6	13.6
3/4"	54.5	100.0	100.0	80.0	6.4	20.0
1/2"	19.3	90.8	100.0	62.9	17.1	37.1
3/8"	11.0	71.9	100.0	56.0	7.0	44.0
#4	7.7	17.3	97.4	43.9	12.1	56.1
#8	4.0	3.0	83.5	34.4	9.5	65.6
#16	3.0	1.9	67.0	27.4	7.0	72.6
#30	2.7	1.6	49.7	20.6	6.8	79.4
#50	2.4	1.4	24.2	10.6	10.0	89.4
#100	2.3	1.4	6.9	3.9	6.7	96.1
LBW	2.1	1.1	1.8	1.8	2.1	98.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	67	Workability Factor:	34
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
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Aggregate Optimization Chart

PLANT #: **P-14**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1300	7.74	2.69	41.7
IA	58-003	Stoneco	620	3.69	2.69	19.9
2NS	19-55	Schlegel	1200	7.20	2.67	38.5
Total Wt			3120	18.64		100.0

<----- Verify this number is 100%

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	69.1	100.0	100.0	87.1	12.9	12.9
3/4"	54.5	100.0	100.0	81.0	6.1	19.0
1/2"	19.3	90.8	100.0	64.5	16.5	35.5
3/8"	11.0	71.9	100.0	57.3	7.2	42.7
#4	7.7	17.3	99.9	45.1	12.3	54.9
#8	4.0	3.0	90.1	36.9	8.2	63.1
#16	3.0	1.9	69.4	28.3	8.6	71.7
#30	2.7	1.6	44.5	18.6	9.8	81.4
#50	2.4	1.4	14.3	6.8	11.8	93.2
#100	2.3	1.4	2.7	2.3	4.5	97.7
LBW	2.1	1.1	0.2	1.2	1.1	98.8

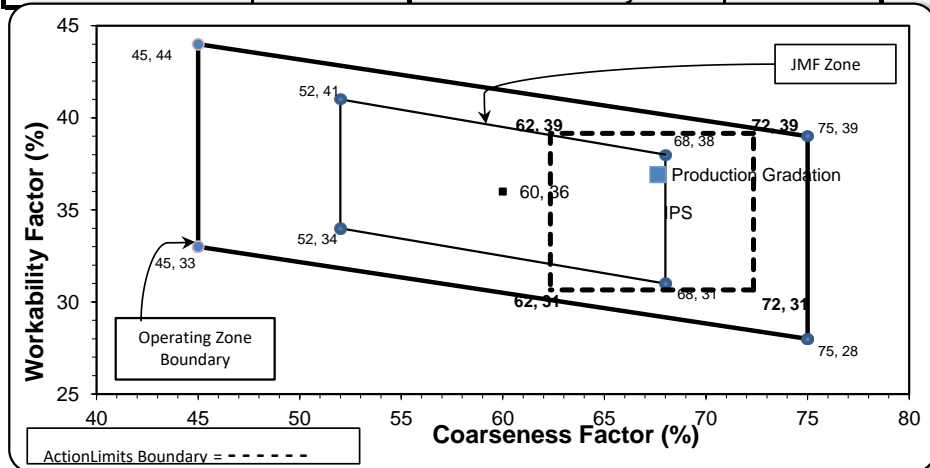


Builders Redi-Mix
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 Suite 500
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*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	68	Workability Factor:	37
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-12**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



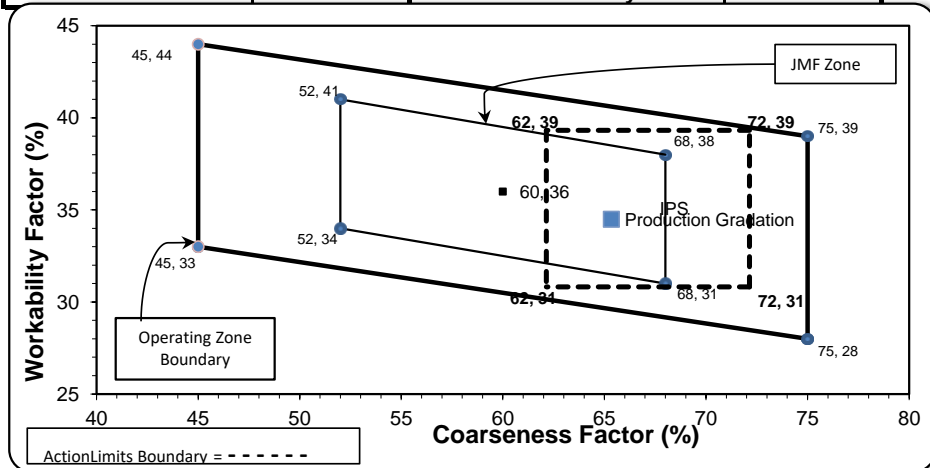
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	96.8	100.0	100.0	98.9	1.1	1.1
1"	44.4	100.0	100.0	81.5	17.4	18.5
3/4"	22.1	98.9	100.0	73.8	7.7	26.2
1/2"	11.4	78.2	100.0	64.9	8.9	35.1
3/8"	7.5	53.7	100.0	57.2	7.7	42.8
#4	3.3	9.9	96.3	42.9	14.3	57.1
#8	2.6	3.6	80.3	34.5	8.4	65.5
#16	2.4	2.6	64.9	27.9	6.6	72.1
#30	2.2	2.4	49.6	21.6	6.3	78.4
#50	2.1	2.2	25.9	11.8	9.7	88.2
#100	1.9	2.1	4.3	2.9	8.9	97.1
LBW	1.5	1.7	0.6	1.2	1.7	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **65** **Workability Factor:** **34**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 11

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	95-013	Smelter Bay	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	96.8	100.0	100.0	99.0	1.0	1.0
1"	44.4	100.0	100.0	82.4	16.6	17.6
3/4"	22.1	98.9	100.0	75.1	7.4	24.9
1/2"	11.4	78.2	100.0	66.0	9.1	34.0
3/8"	7.5	53.7	100.0	58.0	8.0	42.0
#4	3.3	9.9	95.2	42.5	15.4	57.5
#8	2.6	3.6	83.2	35.7	6.9	64.3
#16	2.4	2.6	68.0	29.2	6.5	70.8
#30	2.2	2.4	49.2	21.4	7.8	78.6
#50	2.1	2.2	23.7	10.9	10.5	89.1
#100	1.9	2.1	6.4	3.8	7.1	96.2
LBW	1.5	1.7	1.1	1.4	2.4	98.6

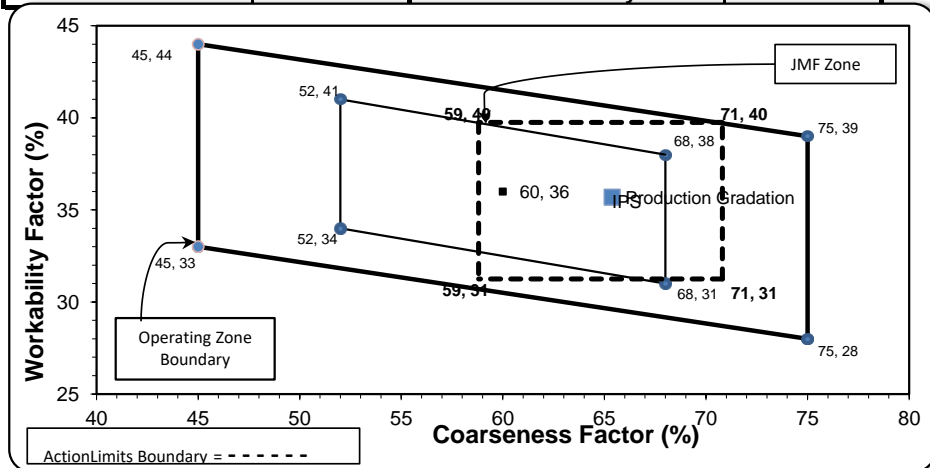
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 65 **Workability Factor:** 36



Initial Production Sample (IPS)

Coarseness Factor: <u>65</u>		Workability Factor: <u>36</u>	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	95-013	Smelter Bay	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



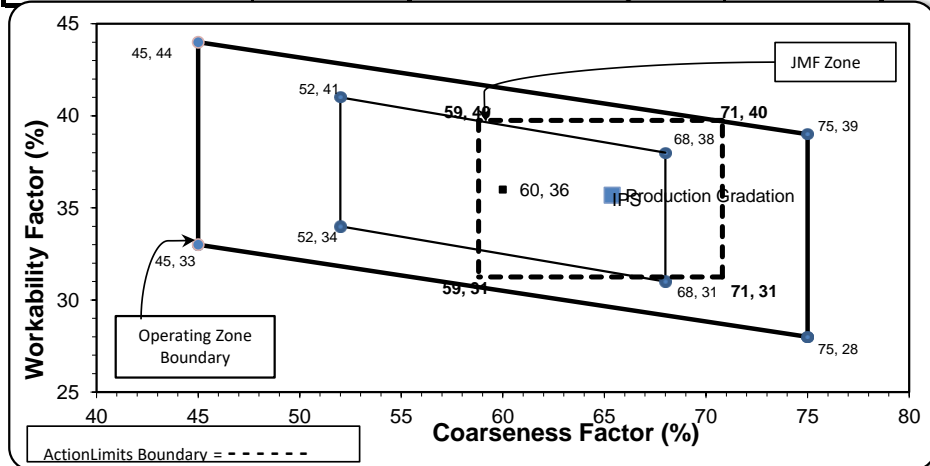
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	96.8	100.0	100.0	99.0	1.0	1.0
1"	44.4	100.0	100.0	82.4	16.6	17.6
3/4"	22.1	98.9	100.0	75.1	7.4	24.9
1/2"	11.4	78.2	100.0	66.0	9.1	34.0
3/8"	7.5	53.7	100.0	58.0	8.0	42.0
#4	3.3	9.9	95.2	42.5	15.4	57.5
#8	2.6	3.6	83.2	35.7	6.9	64.3
#16	2.4	2.6	68.0	29.2	6.5	70.8
#30	2.2	2.4	49.2	21.4	7.8	78.6
#50	2.1	2.2	23.7	10.9	10.5	89.1
#100	1.9	2.1	6.4	3.8	7.1	96.2
LBW	1.5	1.7	1.1	1.4	2.4	98.6

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 65 **Workability Factor:** 36



Initial Production Sample (IPS)

Coarseness Factor: 65		Workability Factor: 36	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



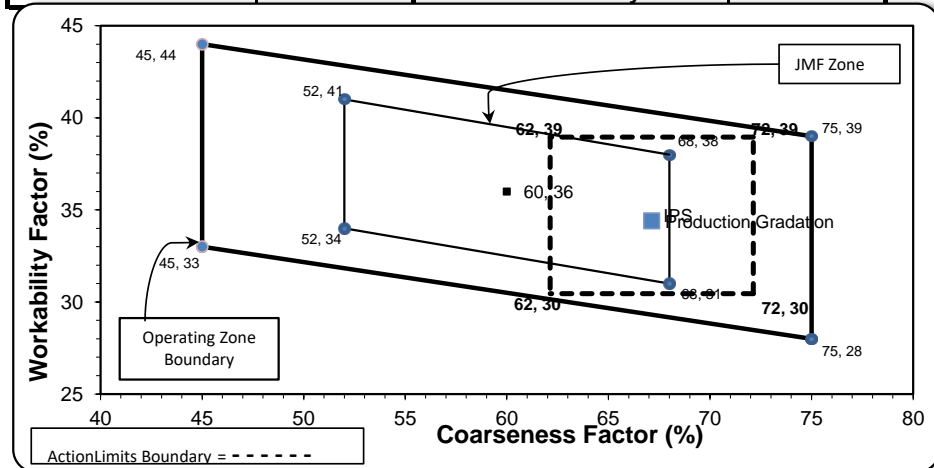
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	69.1	100.0	100.0	86.4	13.6	13.6
3/4"	54.5	100.0	100.0	80.0	6.4	20.0
1/2"	19.3	90.8	100.0	62.9	17.1	37.1
3/8"	11.0	71.9	100.0	56.0	7.0	44.0
#4	7.7	17.3	97.4	43.9	12.1	56.1
#8	4.0	3.0	83.5	34.4	9.5	65.6
#16	3.0	1.9	67.0	27.4	7.0	72.6
#30	2.7	1.6	49.7	20.6	6.8	79.4
#50	2.4	1.4	24.2	10.6	10.0	89.4
#100	2.3	1.4	6.9	3.9	6.7	96.1
LBW	2.1	1.1	1.8	1.8	2.1	98.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	67	Workability Factor:	34
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1000	6.12	2.62	32.6
IA	71-47	Presque Isle	870	5.32	2.62	28.3
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



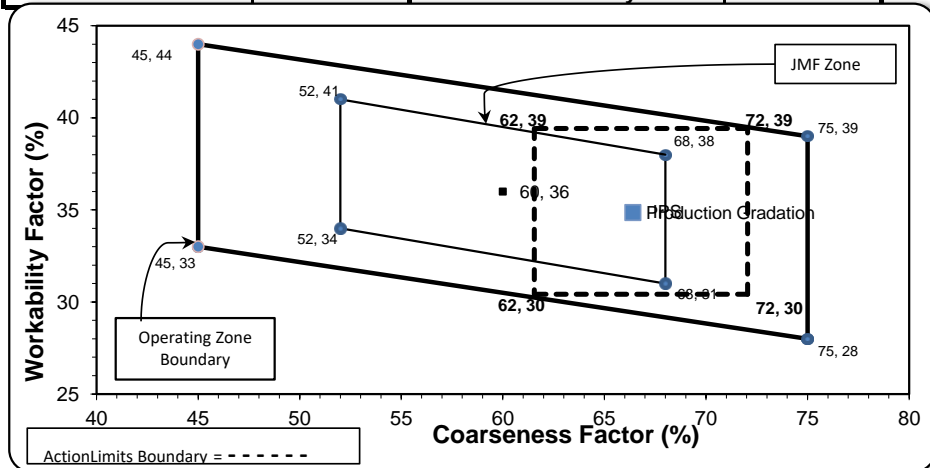
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	96.8	100.0	100.0	99.0	1.0	1.0
1"	44.4	100.0	100.0	81.9	17.1	18.1
3/4"	22.1	98.9	100.0	74.3	7.6	25.7
1/2"	11.4	78.2	100.0	65.0	9.4	35.0
3/8"	7.5	53.7	100.0	56.7	8.2	43.3
#4	3.3	9.9	97.6	42.0	14.7	58.0
#8	2.6	3.6	84.4	34.9	7.2	65.1
#16	2.4	2.6	70.5	29.1	5.8	70.9
#30	2.2	2.4	53.4	22.3	6.8	77.7
#50	2.1	2.2	24.4	10.8	11.4	89.2
#100	1.9	2.1	4.1	2.8	8.0	97.2
LBW	1.5	1.7	0.8	1.3	1.5	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	66	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.1	12.9	27.9
1/2"	64.5	7.6	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



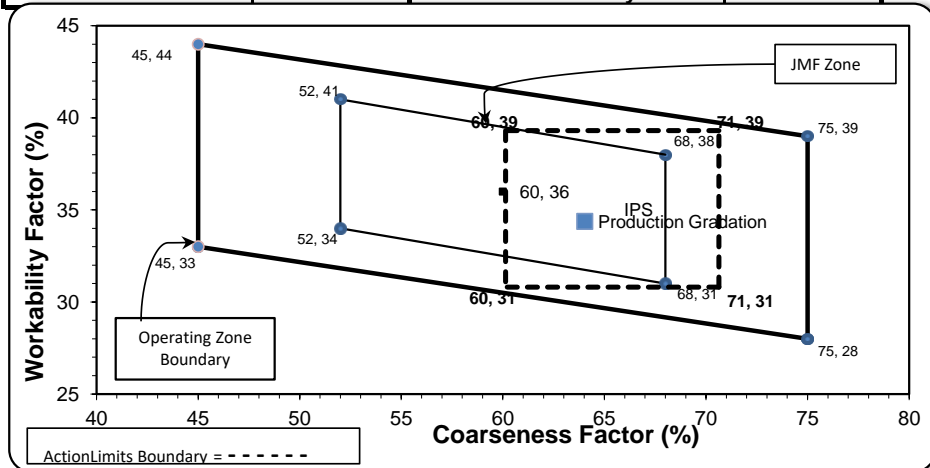
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.7	100.0	100.0	99.6	0.4	0.4
1"	47.5	100.0	100.0	82.6	17.0	17.4
3/4"	12.4	98.5	100.0	70.5	12.1	29.5
1/2"	3.0	83.2	100.0	63.4	7.1	36.6
3/8"	2.0	63.7	100.0	58.0	5.4	42.0
#4	1.6	17.3	96.2	44.2	13.8	55.8
#8	1.4	4.5	80.4	34.4	9.8	65.6
#16	1.4	2.7	65.2	27.7	6.7	72.3
#30	1.3	2.3	49.4	21.1	6.6	78.9
#50	1.2	2.1	24.3	10.8	10.3	89.2
#100	1.1	1.9	9.0	4.5	6.3	95.5
LBW	0.9	1.7	0.8	1.1	3.5	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	64	Workability Factor:	34
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Initial Production Sample (IPS)

Coarseness Factor:	65
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-O2**

Sample Date: 12/19/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 12/20/2022 through 12/26/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



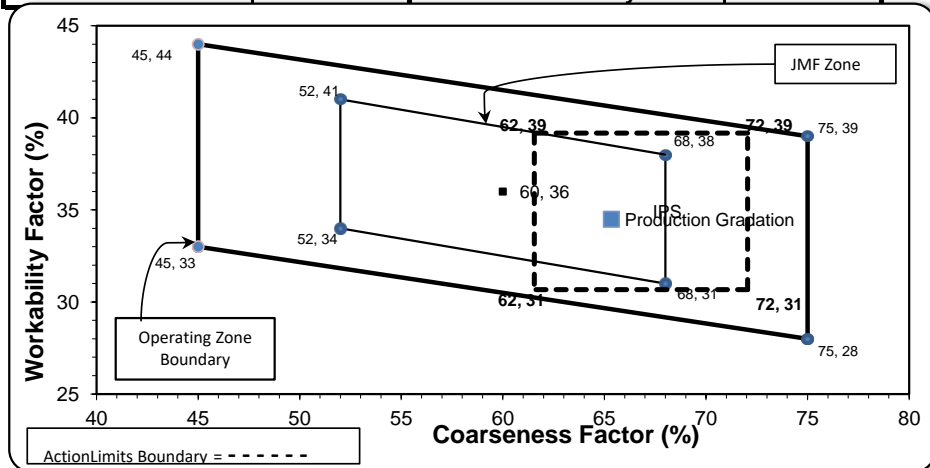
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 30701 W. 10 Mile Rd.
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 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	96.8	100.0	100.0	98.9	1.1	1.1
1"	44.4	100.0	100.0	81.5	17.4	18.5
3/4"	22.1	98.9	100.0	73.8	7.7	26.2
1/2"	11.4	78.2	100.0	64.9	8.9	35.1
3/8"	7.5	53.7	100.0	57.2	7.7	42.8
#4	3.3	9.9	96.3	42.9	14.3	57.1
#8	2.6	3.6	80.3	34.5	8.4	65.5
#16	2.4	2.6	64.9	27.9	6.6	72.1
#30	2.2	2.4	49.6	21.6	6.3	78.4
#50	2.1	2.2	25.9	11.8	9.7	88.2
#100	1.9	2.1	4.3	2.9	8.9	97.1
LBW	1.5	1.7	0.6	1.2	1.7	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 65 **Workability Factor:** 34



Initial Production Sample (IPS)

Coarseness Factor: 67
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By: