

Aggregate Optimization Chart

PLANT #: **P-101**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/28/2022 through 7/4/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	75-051	Mid Michigan	1200	7.23	2.66	39.1
Total Wt			3070	18.67		100.0

<---- Verify this number is 100%

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.3	100.0	100.0	99.1	0.9	0.9
1"	46.8	100.0	100.0	81.5	17.6	18.5
3/4"	12.0	98.3	100.0	68.9	12.6	31.1
1/2"	3.3	79.7	100.0	61.0	7.9	39.0
3/8"	2.3	56.3	100.0	54.6	6.4	45.4
#4	1.8	16.2	98.8	43.5	11.1	56.5
#8	1.7	6.3	83.4	34.8	8.6	65.2
#16	1.6	3.9	66.9	27.7	7.1	72.3
#30	1.6	3.3	49.8	20.9	6.8	79.1
#50	1.5	3.0	24.3	10.8	10.1	89.2
#100	1.4	2.8	6.5	3.8	7.0	96.2
LBW	1.2	2.6	0.9	1.4	2.3	98.6

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.



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Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

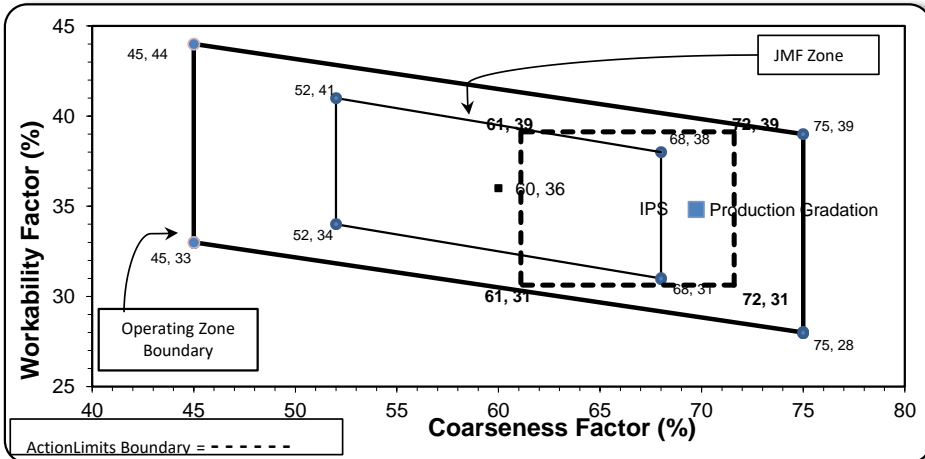
Coarseness Factor: **70** **Workability Factor:** **35**

Initial Production Sample (IPS)

Coarseness Factor: **66**

Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/28/2022 through 7/4/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



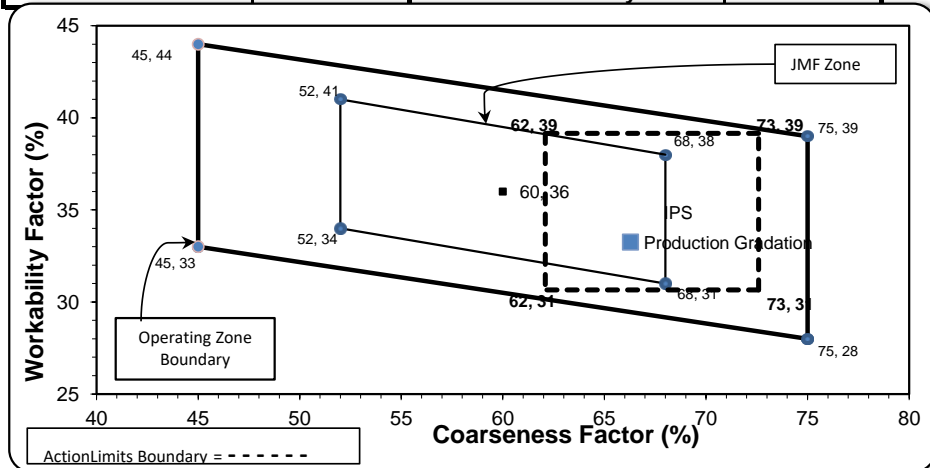
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	58.8	100.0	100.0	81.9	18.1	18.1
3/4"	32.8	100.0	100.0	70.5	11.4	29.5
1/2"	12.1	93.4	100.0	60.2	10.3	39.8
3/8"	7.6	79.2	100.0	55.8	4.5	44.2
#4	1.8	25.9	99.6	43.7	12.1	56.3
#8	1.3	6.9	81.8	33.2	10.4	66.8
#16	1.1	3.8	64.2	25.8	7.4	74.2
#30	1.0	2.6	46.7	18.9	7.0	81.1
#50	0.8	2.2	24.9	10.3	8.5	89.7
#100	0.8	2.1	8.1	3.8	6.5	96.2
LBW	0.6	2.6	1.6	1.3	2.5	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **66** **Workability Factor:** **33**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

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Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/28/2022 through 7/4/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



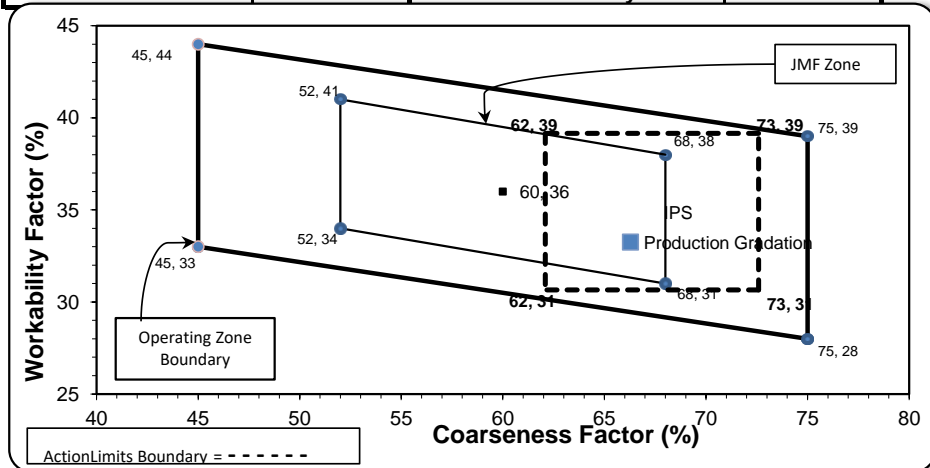
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	58.8	100.0	100.0	81.9	18.1	18.1
3/4"	32.8	100.0	100.0	70.5	11.4	29.5
1/2"	12.1	93.4	100.0	60.2	10.3	39.8
3/8"	7.6	79.2	100.0	55.8	4.5	44.2
#4	1.8	25.9	99.6	43.7	12.1	56.3
#8	1.3	6.9	81.8	33.2	10.4	66.8
#16	1.1	3.8	64.2	25.8	7.4	74.2
#30	1.0	2.6	46.7	18.9	7.0	81.1
#50	0.8	2.2	24.9	10.3	8.5	89.7
#100	0.8	2.1	8.1	3.8	6.5	96.2
LBW	0.6	2.6	1.6	1.3	2.5	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	66	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

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Aggregate Optimization Chart

PLANT #: **P-12**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



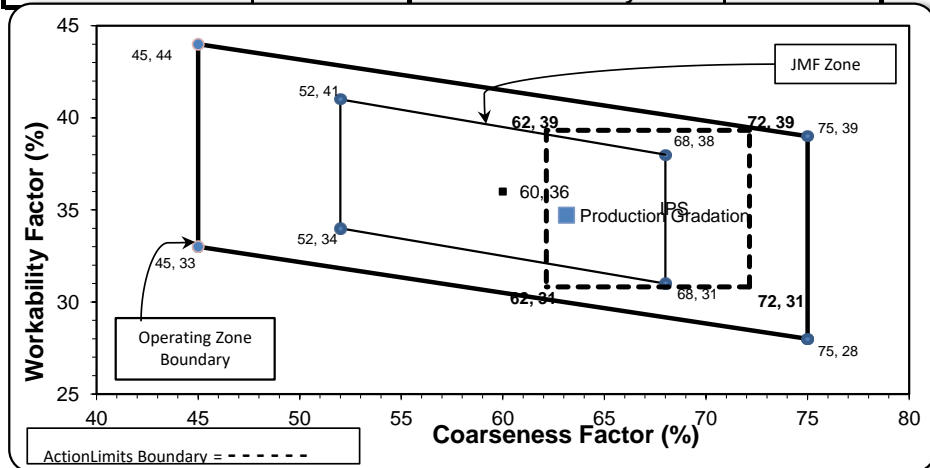
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	94.5	100.0	100.0	98.3	1.7	1.7
1"	41.3	100.0	100.0	81.5	16.8	18.5
3/4"	6.1	100.0	100.0	70.3	11.1	29.7
1/2"	1.0	84.7	100.0	64.5	5.8	35.5
3/8"	1.0	64.1	100.0	58.8	5.7	41.2
#4	0.9	18.8	96.8	44.9	13.9	55.1
#8	0.9	6.7	80.0	34.7	10.2	65.3
#16	0.9	4.1	63.2	27.2	7.6	72.8
#30	0.8	3.4	47.4	20.5	6.7	79.5
#50	0.8	3.0	26.3	11.8	8.7	88.2
#100	0.8	2.7	5.3	3.2	8.6	96.8
LBW	0.6	2.1	0.6	1.0	2.1	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **63** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:
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Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/28/2022 through 7/4/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	870	5.32	2.62	28.3
2NS	95-013	Smelter Bay	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



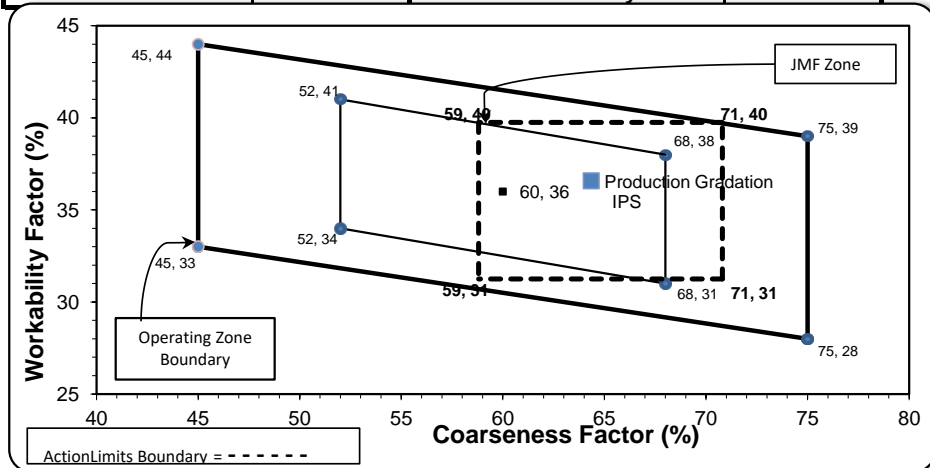
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	94.5	100.0	100.0	98.3	1.7	1.7
1"	41.3	100.0	100.0	81.8	16.5	18.2
3/4"	6.1	100.0	100.0	70.9	10.9	29.1
1/2"	1.0	84.7	100.0	65.0	5.9	35.0
3/8"	1.0	64.1	100.0	59.2	5.8	40.8
#4	0.9	18.8	96.7	45.0	14.2	55.0
#8	0.9	6.7	84.5	36.6	8.4	63.4
#16	0.9	4.1	69.5	29.7	6.8	70.3
#30	0.8	3.4	49.8	21.5	8.3	78.5
#50	0.8	3.0	24.3	11.0	10.5	89.0
#100	0.8	2.7	6.7	3.7	7.3	96.3
LBW	0.6	2.1	1.1	1.2	2.5	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **64** **Workability Factor:** **37**



Intial Production Sample (IPS)

Coarseness Factor: **65**
Workability Factor: **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/28/2022 through 7/4/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



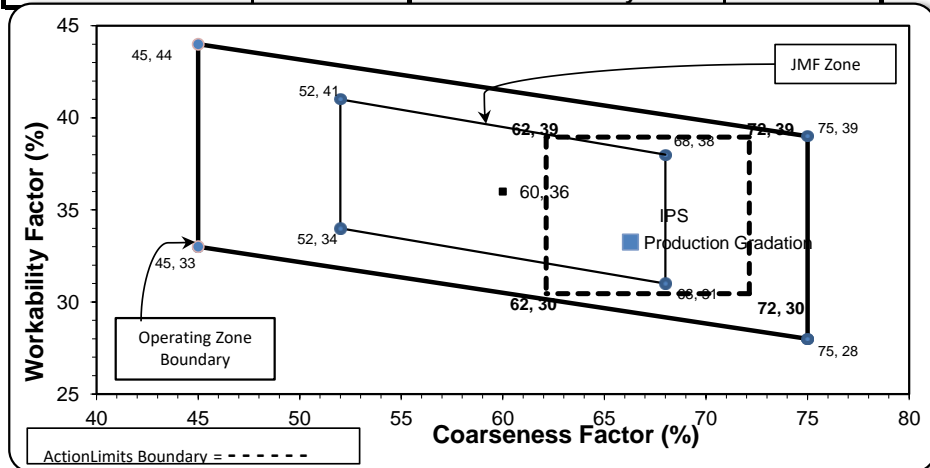
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	58.8	100.0	100.0	81.9	18.1	18.1
3/4"	32.8	100.0	100.0	70.5	11.4	29.5
1/2"	12.1	93.4	100.0	60.2	10.3	39.8
3/8"	7.6	79.2	100.0	55.8	4.5	44.2
#4	1.8	25.9	99.6	43.7	12.1	56.3
#8	1.3	6.9	81.8	33.2	10.4	66.8
#16	1.1	3.8	64.2	25.8	7.4	74.2
#30	1.0	2.6	46.7	18.9	7.0	81.1
#50	0.8	2.2	24.9	10.3	8.5	89.7
#100	0.8	2.1	8.1	3.8	6.5	96.2
LBW	0.6	2.6	1.6	1.3	2.5	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **66** **Workability Factor:** **33**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	900	5.50	2.62	29.3
IA	71-47	Presque Isle	970	5.93	2.62	31.6
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



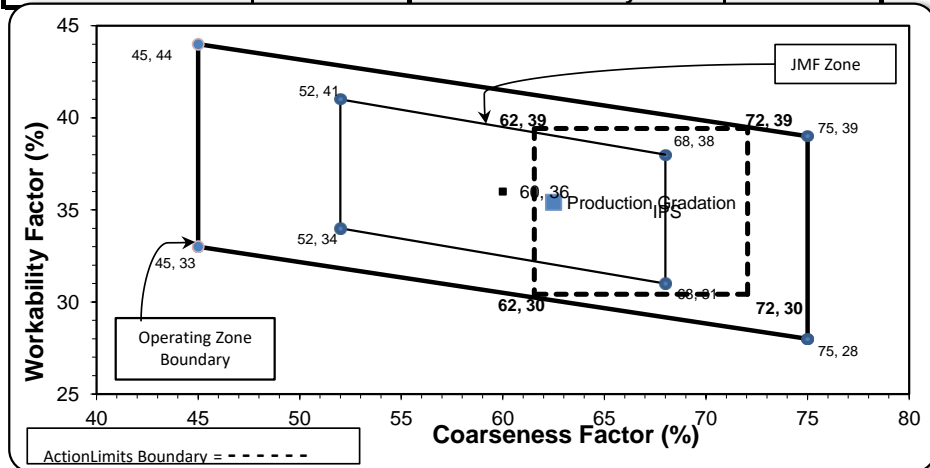
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	94.5	100.0	100.0	98.4	1.6	1.6
1"	41.3	100.0	100.0	82.8	15.6	17.2
3/4"	6.1	100.0	100.0	72.5	10.3	27.5
1/2"	1.0	84.7	100.0	66.1	6.3	33.9
3/8"	1.0	64.1	100.0	59.6	6.5	40.4
#4	0.9	18.8	97.9	44.5	15.2	55.5
#8	0.9	6.7	84.5	35.4	9.1	64.6
#16	0.9	4.1	70.5	29.1	6.3	70.9
#30	0.8	3.4	53.6	22.3	6.9	77.7
#50	0.8	3.0	26.7	11.6	10.6	88.4
#100	0.8	2.7	4.0	2.7	9.0	97.3
LBW	0.6	2.1	0.5	1.0	1.6	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	62	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.1	12.9	27.9
1/2"	64.5	7.6	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



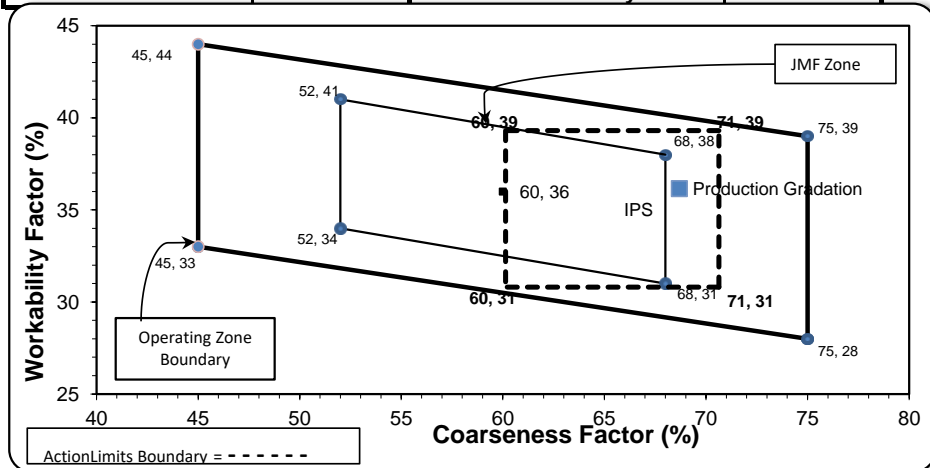
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.3	100.0	100.0	99.1	0.9	0.9
1"	46.8	100.0	100.0	82.3	16.8	17.7
3/4"	12.0	98.3	100.0	70.3	12.0	29.7
1/2"	3.3	79.7	100.0	62.6	7.7	37.4
3/8"	2.3	56.3	100.0	56.2	6.4	43.8
#4	1.8	16.2	97.2	44.4	11.8	55.6
#8	1.7	6.3	83.4	36.2	8.2	63.8
#16	1.6	3.9	68.0	29.2	6.9	70.8
#30	1.6	3.3	50.9	22.1	7.1	77.9
#50	1.5	3.0	26.4	12.0	10.1	88.0
#100	1.4	2.8	9.2	4.9	7.1	95.1
LBW	1.2	2.6	2.0	1.9	3.1	98.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	69	Workability Factor:	36
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Initial Production Sample (IPS)

Coarseness Factor:	65		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 6/27/22

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 6/28/2022 through 7/4/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	870	5.32	2.62	28.3
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



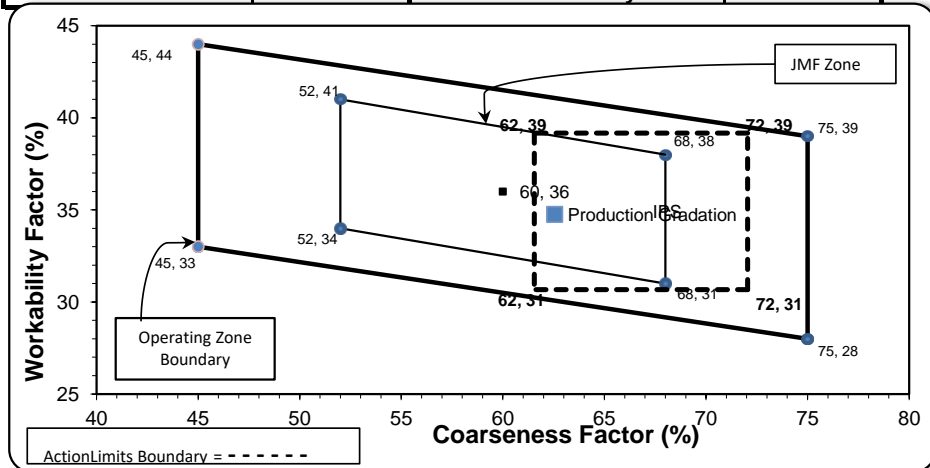
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	94.5	100.0	100.0	98.3	1.7	1.7
1"	41.3	100.0	100.0	81.8	16.5	18.2
3/4"	6.1	100.0	100.0	70.9	10.9	29.1
1/2"	1.0	84.7	100.0	65.0	5.9	35.0
3/8"	1.0	64.1	100.0	59.2	5.8	40.8
#4	0.9	18.8	96.8	45.0	14.2	55.0
#8	0.9	6.7	80.0	34.8	10.3	65.2
#16	0.9	4.1	63.2	27.2	7.6	72.8
#30	0.8	3.4	47.4	20.5	6.7	79.5
#50	0.8	3.0	26.3	11.8	8.7	88.2
#100	0.8	2.7	5.3	3.2	8.6	96.8
LBW	0.6	2.1	0.6	1.0	2.1	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	63	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By: