

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-101**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1560	9.54	2.62	53.6
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	75-051	Mid Michigan	1150	6.93	2.66	39.5
Total Wt			2910	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	89.5	100.0	100.0	94.4	5.6	5.6
1/2"	50.6	98.3	100.0	73.4	21.0	26.6
3/8"	27.5	84.7	100.0	60.1	13.3	39.9
#4	4.6	23.7	98.8	43.1	16.9	56.9
#8	2.2	5.0	83.4	34.5	8.7	65.5
#16	1.7	3.0	66.9	27.6	6.9	72.4
#30	1.6	2.4	49.8	20.7	6.9	79.3
#50	1.5	2.2	24.3	10.6	10.1	89.4
#100	1.4	2.0	6.5	3.5	7.1	96.5
LBW	1.3	1.7	0.9	1.2	2.3	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

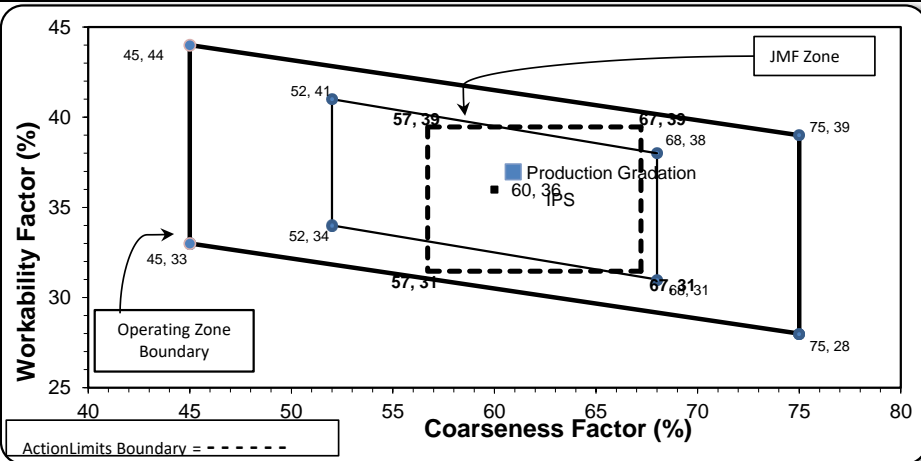
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	34	37.0
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Coarseness Factor:	62
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	70.5	24.5	29.5
3/8"	60.0	10.5	40.0
#4	44.4	15.6	55.6
#8	35.5	9.0	64.5
#16	28.5	7.0	71.5
#30	21.5	7.0	78.5
#50	10.2	11.3	89.8
#100	3.1	7.1	96.9
LBW	1.3	1.8	98.7



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1600	9.53	2.69	54.2
26A	58-003	Stoneco	200	1.19	2.69	6.8
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	84.5	100.0	100.0	91.6	8.4	8.4
1/2"	50.6	99.4	100.0	73.2	18.4	26.8
3/8"	28.7	87.9	100.0	60.5	12.7	39.5
#4	4.9	11.5	99.6	42.3	18.2	57.7
#8	1.6	3.7	81.8	33.0	9.3	67.0
#16	1.2	2.6	64.2	25.9	7.2	74.1
#30	1.1	2.1	46.7	18.9	6.9	81.1
#50	1.0	1.9	24.9	10.4	8.6	89.6
#100	1.0	1.8	8.1	3.8	6.6	96.2
LBW	0.8	1.6	1.6	1.2	2.7	98.8

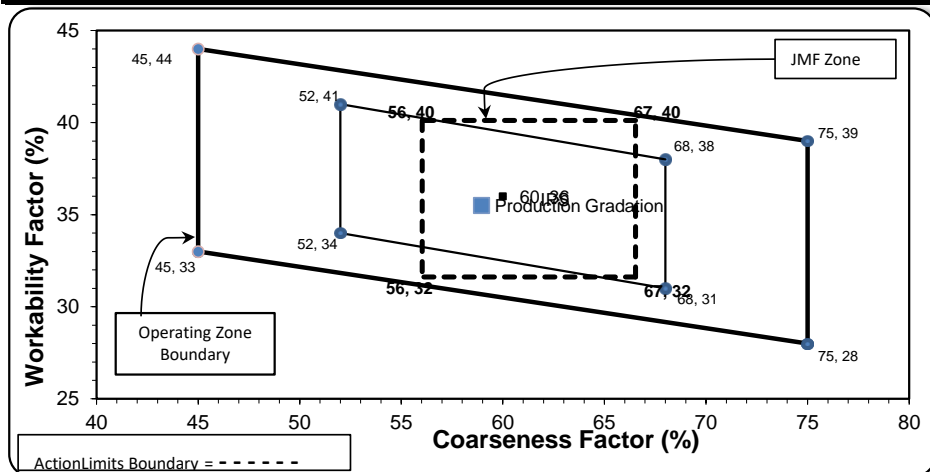
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	33	35.5	Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1600	9.53	2.69	54.2
26A	58-003	Stoneco	200	1.19	2.69	6.8
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	84.5	100.0	100.0	91.6	8.4	8.4
1/2"	50.6	99.4	100.0	73.2	18.4	26.8
3/8"	28.7	87.9	100.0	60.5	12.7	39.5
#4	4.9	11.5	99.6	42.3	18.2	57.7
#8	1.6	3.7	81.8	33.0	9.3	67.0
#16	1.2	2.6	64.2	25.9	7.2	74.1
#30	1.1	2.1	46.7	18.9	6.9	81.1
#50	1.0	1.9	24.9	10.4	8.6	89.6
#100	1.0	1.8	8.1	3.8	6.6	96.2
LBW	0.8	1.6	1.6	1.2	2.7	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.



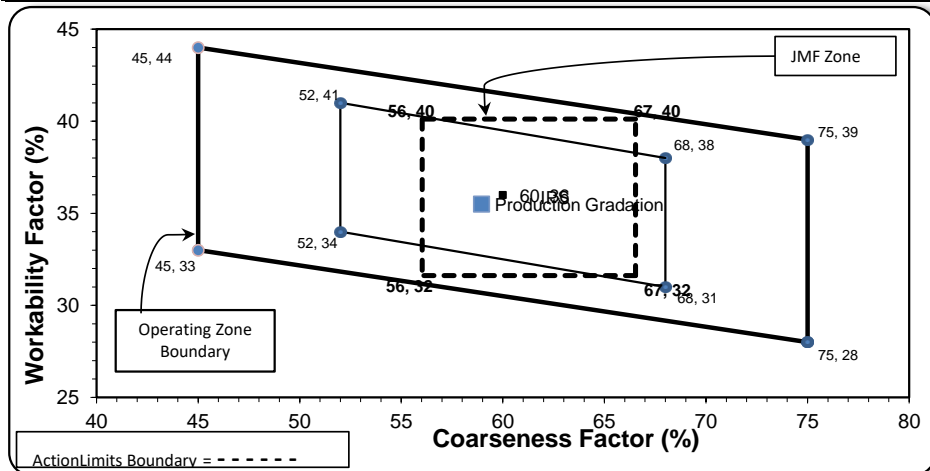
Superior Materials, LLC
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 Suite 500
 Farmington Hills, MI 48336

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	33	35.5	Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved BY:

Aggregate Optimization Chart

PLANT #: **P-12**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.3	100.0	100.0	99.1	0.9	0.9
3/4"	74.8	100.0	100.0	87.4	11.8	12.6
1/2"	30.8	97.3	100.0	65.1	22.3	34.9
3/8"	14.1	87.9	100.0	55.7	9.3	44.3
#4	2.9	32.9	96.8	43.2	12.6	56.8
#8	2.1	10.1	80.0	33.8	9.4	66.2
#16	1.9	4.3	63.2	26.4	7.3	73.6
#30	1.8	3.0	47.4	20.0	6.4	80.0
#50	1.7	2.6	26.3	11.5	8.4	88.5
#100	1.7	2.4	5.3	3.2	8.3	96.8
LBW	1.4	1.7	0.6	1.1	2.1	98.9

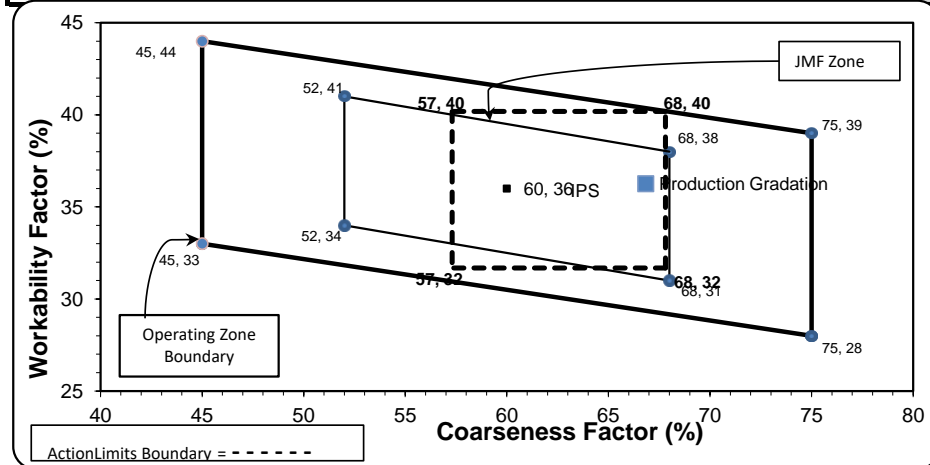
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	34	36.3	Coarseness Factor:	63
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1305	7.98	2.62	44.9
26A	71-47	Presque Isle	450	2.75	2.62	15.5
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	96.5	100.0	100.0	98.4	1.6	1.6
3/4"	76.8	100.0	100.0	89.6	8.8	10.4
1/2"	34.6	97.3	100.0	70.2	19.4	29.8
3/8"	15.4	87.9	100.0	60.1	10.1	39.9
#4	3.2	32.9	96.7	44.8	15.3	55.2
#8	2.0	10.1	84.5	35.9	8.9	64.1
#16	1.8	4.3	69.5	29.0	6.9	71.0
#30	1.7	3.0	49.8	20.9	8.0	79.1
#50	1.6	2.6	24.3	10.7	10.2	89.3
#100	1.5	2.4	6.7	3.7	7.0	96.3
LBW	1.1	1.7	1.1	1.2	2.5	98.8

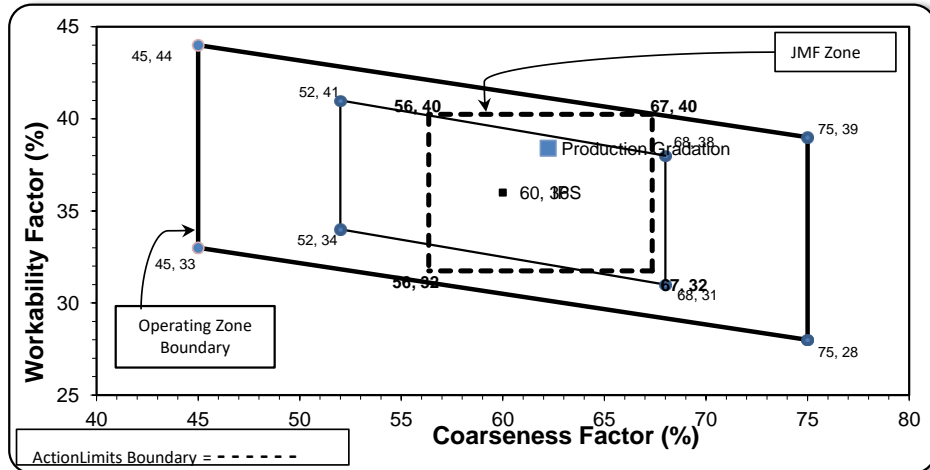
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	36	38.4
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Coarseness Factor:	62
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1600	9.53	2.69	54.2
26A	58-003	Stoneco	200	1.19	2.69	6.8
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	84.5	100.0	100.0	91.6	8.4	8.4
1/2"	50.6	99.4	100.0	73.2	18.4	26.8
3/8"	28.7	87.9	100.0	60.5	12.7	39.5
#4	4.9	11.5	99.6	42.3	18.2	57.7
#8	1.6	3.7	81.8	33.0	9.3	67.0
#16	1.2	2.6	64.2	25.9	7.2	74.1
#30	1.1	2.1	46.7	18.9	6.9	81.1
#50	1.0	1.9	24.9	10.4	8.6	89.6
#100	1.0	1.8	8.1	3.8	6.6	96.2
LBW	0.8	1.6	1.6	1.2	2.7	98.8

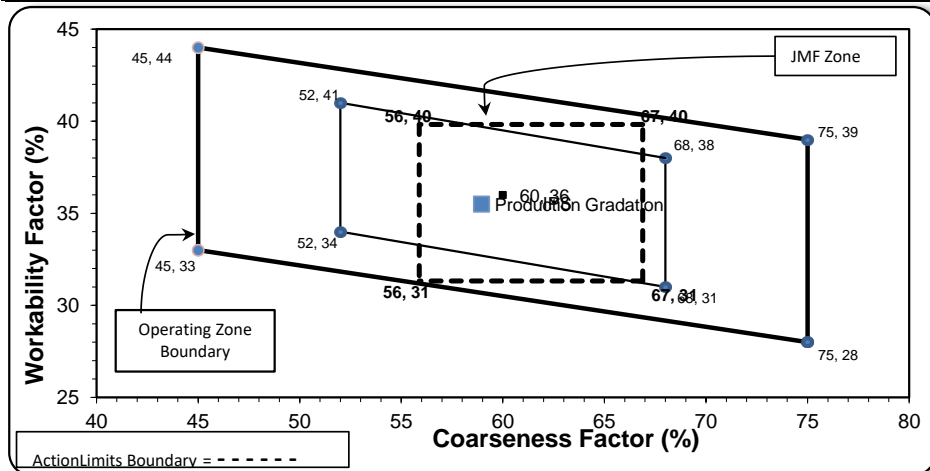
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	33	Adjusted WF	35.5
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	355	2.17	2.62	12.2
2NS	63-92	Grange Hall	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.3	100.0	100.0	99.2	0.8	0.8
3/4"	74.8	100.0	100.0	87.4	11.7	12.6
1/2"	30.8	97.3	100.0	65.1	22.3	34.9
3/8"	14.1	87.9	100.0	55.6	9.5	44.4
#4	2.9	32.9	97.9	42.5	13.1	57.5
#8	2.1	10.1	84.5	34.3	8.3	65.7
#16	1.9	4.3	70.5	28.2	6.1	71.8
#30	1.8	3.0	53.6	21.6	6.6	78.4
#50	1.7	2.6	26.7	11.3	10.3	88.7
#100	1.7	2.4	4.0	2.7	8.6	97.3
LBW	1.4	1.7	0.5	1.1	1.6	98.9

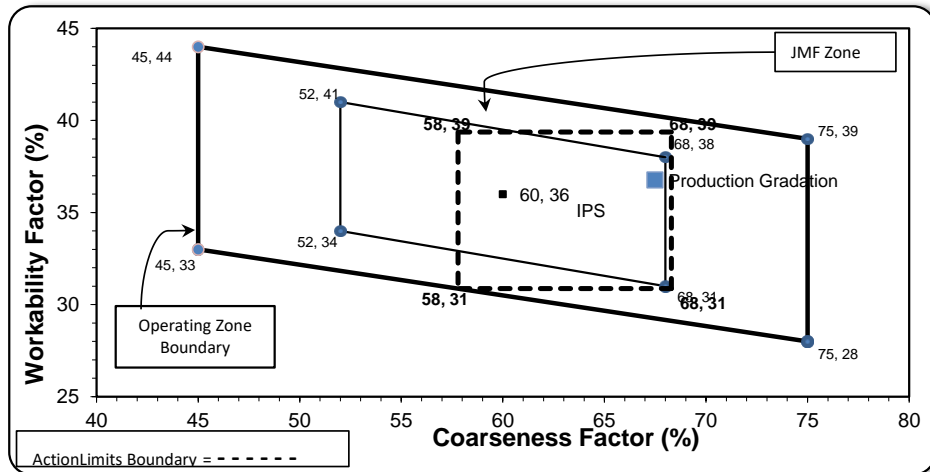
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	34	Adjusted WF	36.8
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.1	0.9	0.9
3/4"	90.3	8.8	9.7
1/2"	69.2	21.1	30.8
3/8"	59.1	10.1	40.9
#4	41.8	17.3	58.2
#8	35.1	6.6	64.9
#16	28.5	6.6	71.5
#30	21.2	7.3	78.8
#50	8.7	12.5	91.3
#100	1.8	7.0	98.2
LBW	0.7	1.0	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1605	9.82	2.62	55.2
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	44-051	Krake Willis Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	89.5	100.0	100.0	94.2	5.8	5.8
1/2"	50.6	98.3	100.0	72.6	21.6	27.4
3/8"	27.5	84.7	100.0	58.9	13.7	41.1
#4	4.6	23.7	97.2	41.0	17.9	59.0
#8	2.2	5.0	83.4	33.1	7.8	66.9
#16	1.7	3.0	68.0	26.9	6.2	73.1
#30	1.6	2.4	50.9	20.3	6.6	79.7
#50	1.5	2.2	26.4	11.0	9.3	89.0
#100	1.4	2.0	9.2	4.4	6.6	95.6
LBW	1.3	1.7	2.0	1.6	2.8	98.4

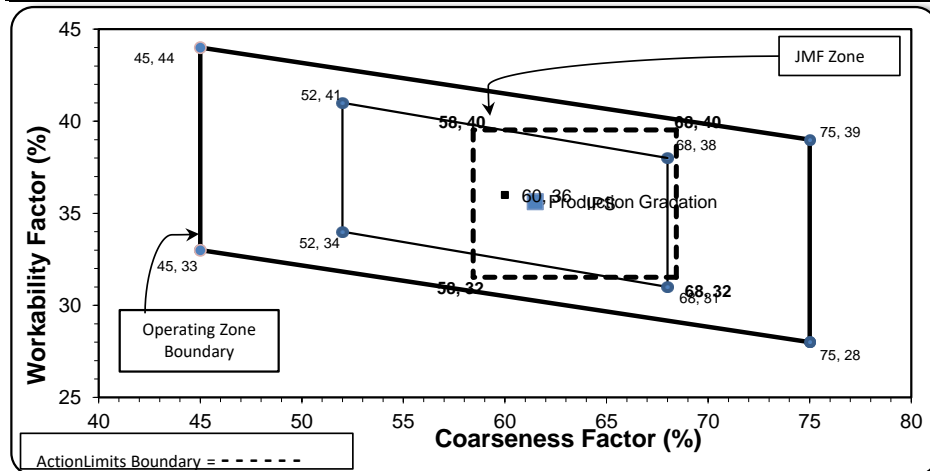
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	33	Adjusted WF	35.6
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.7	10.3	10.3
1/2"	70.3	19.4	29.7
3/8"	59.1	11.2	40.9
#4	42.8	16.3	57.2
#8	35.5	7.3	64.5
#16	29.0	6.5	71.0
#30	21.2	7.7	78.8
#50	9.8	11.5	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 6/27/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 6/28/2022 through 7/4/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.3	100.0	100.0	99.1	0.9	0.9
3/4"	74.8	100.0	100.0	87.4	11.8	12.6
1/2"	30.8	97.3	100.0	65.1	22.3	34.9
3/8"	14.1	87.9	100.0	55.7	9.3	44.3
#4	2.9	32.9	96.8	43.2	12.6	56.8
#8	2.1	10.1	80.0	33.8	9.4	66.2
#16	1.9	4.3	63.2	26.4	7.3	73.6
#30	1.8	3.0	47.4	20.0	6.4	80.0
#50	1.7	2.6	26.3	11.5	8.4	88.5
#100	1.7	2.4	5.3	3.2	8.3	96.8
LBW	1.4	1.7	0.6	1.1	2.1	98.9

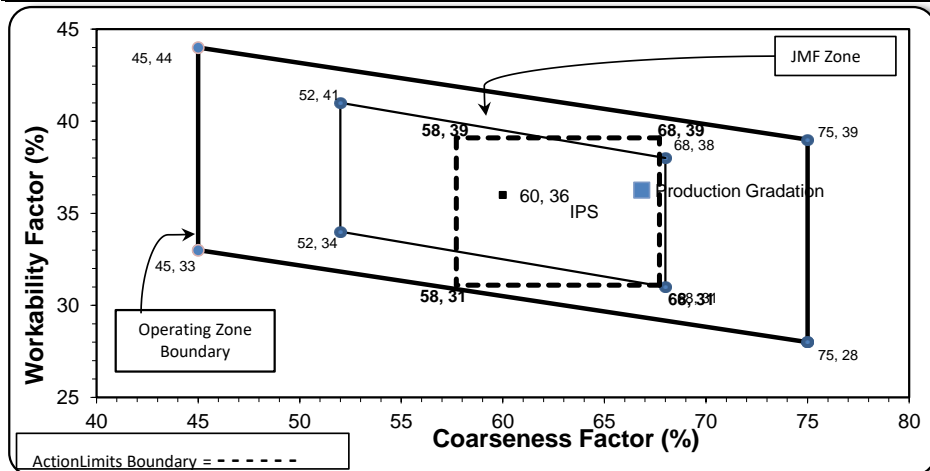
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	34	Adjusted WF	36.3
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By: