

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-101**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/3/2022 through 5/9/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1460	8.93	2.62	50.2
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	75-051	Mid Michigan	1150	6.93	2.66	39.5
Total Wt			2910	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.2	100.0	100.0	99.6	0.4	0.4
3/4"	85.6	100.0	100.0	92.8	6.8	7.2
1/2"	42.8	96.4	100.0	70.9	21.8	29.1
3/8"	21.8	85.6	100.0	59.3	11.6	40.7
#4	2.9	18.0	98.5	42.2	17.0	57.8
#8	1.6	4.9	83.3	34.2	8.0	65.8
#16	1.4	2.5	68.3	28.0	6.3	72.0
#30	1.3	2.2	53.3	21.9	6.0	78.1
#50	1.3	2.0	29.2	12.4	9.5	87.6
#100	1.3	1.8	7.3	3.7	8.7	96.3
LBW	1.2	1.6	0.6	1.0	2.7	99.0

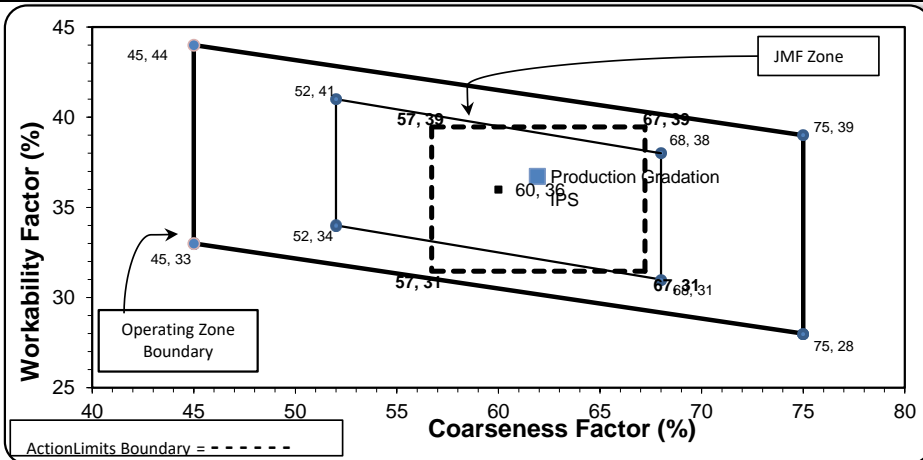
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	34	Adjusted WF	36.7
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Coarseness Factor:	62
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	70.5	24.5	29.5
3/8"	60.0	10.5	40.0
#4	44.4	15.6	55.6
#8	35.5	9.0	64.5
#16	28.5	7.0	71.5
#30	21.5	7.0	78.5
#50	10.2	11.3	89.8
#100	3.1	7.1	96.9
LBW	1.3	1.8	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Dates Test Represents: 5/3/2022 through 5/9/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1525	9.09	2.69	51.6
26A	58-003	Stoneco	280	1.67	2.69	9.5
2NS	81-019	Pleasant Lake	1150	6.95	2.65	38.9
Total Wt			2955	17.71		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.9	100.0	100.0	92.7	7.3	7.3
1/2"	48.7	99.8	100.0	73.5	19.2	26.5
3/8"	25.8	89.6	100.0	60.7	12.8	39.3
#4	5.4	11.7	98.5	42.2	18.5	57.8
#8	1.6	3.9	83.5	33.7	8.5	66.3
#16	1.2	2.7	67.7	27.2	6.5	72.8
#30	1.0	2.3	51.4	20.7	6.5	79.3
#50	1.0	2.1	27.5	11.4	9.3	88.6
#100	0.8	2.0	7.6	3.6	7.9	96.4
LBW	0.6	1.9	0.9	0.8	2.7	99.2

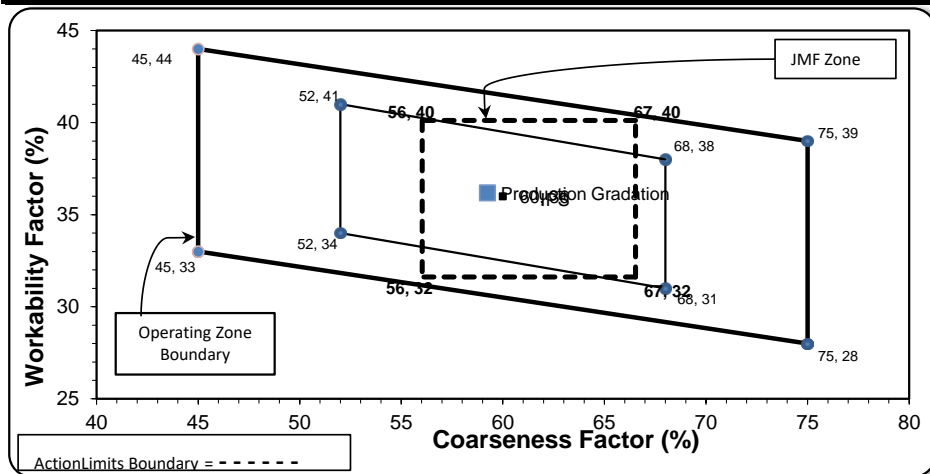
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	59	Workability Factor:	34	36.2	Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Dates Test Represents: 5/3/2022 through 5/9/2022

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1600	9.53	2.69	54.1
26A	58-003	Stoneco	205	1.22	2.69	6.9
2NS	81-019	Pleasant Lake	1150	6.95	2.65	38.9
Total Wt			2955	17.71		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.9	100.0	100.0	92.4	7.6	7.6
1/2"	48.7	99.8	100.0	72.2	20.2	27.8
3/8"	25.8	89.6	100.0	59.1	13.1	40.9
#4	5.4	11.7	98.5	42.1	17.0	57.9
#8	1.6	3.9	83.5	33.6	8.4	66.4
#16	1.2	2.7	67.7	27.2	6.4	72.8
#30	1.0	2.3	51.4	20.7	6.5	79.3
#50	1.0	2.1	27.5	11.4	9.3	88.6
#100	0.8	2.0	7.6	3.5	7.9	96.5
LBW	0.6	1.9	0.9	0.8	2.7	99.2

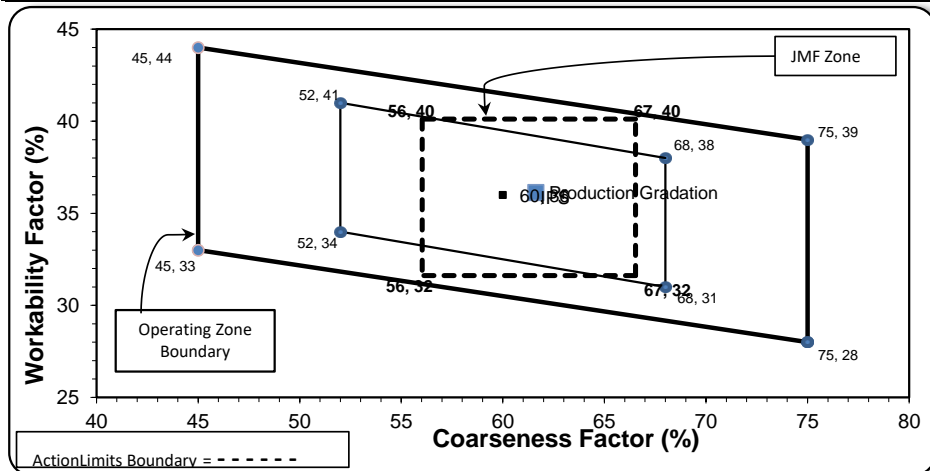
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	34	36.1
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved BY:

Aggregate Optimization Chart

PLANT #: **P-12**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/3/2022 through 5/9/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1400	8.56	2.62	48.2
26A	71-47	Presque Isle	355	2.17	2.62	12.2
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.5	100.0	100.0	99.8	0.2	0.2
3/4"	83.8	100.0	100.0	92.2	7.6	7.8
1/2"	37.4	93.6	100.0	69.0	23.1	31.0
3/8"	17.5	80.6	100.0	57.9	11.2	42.1
#4	3.2	23.5	96.4	42.6	15.3	57.4
#8	2.4	7.5	78.0	33.0	9.6	67.0
#16	2.1	3.5	61.3	25.7	7.2	74.3
#30	2.0	2.6	45.7	19.4	6.3	80.6
#50	2.0	2.4	23.8	10.7	8.7	89.3
#100	1.9	2.3	4.5	3.0	7.7	97.0
LBW	1.5	2.0	0.9	1.3	1.7	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.



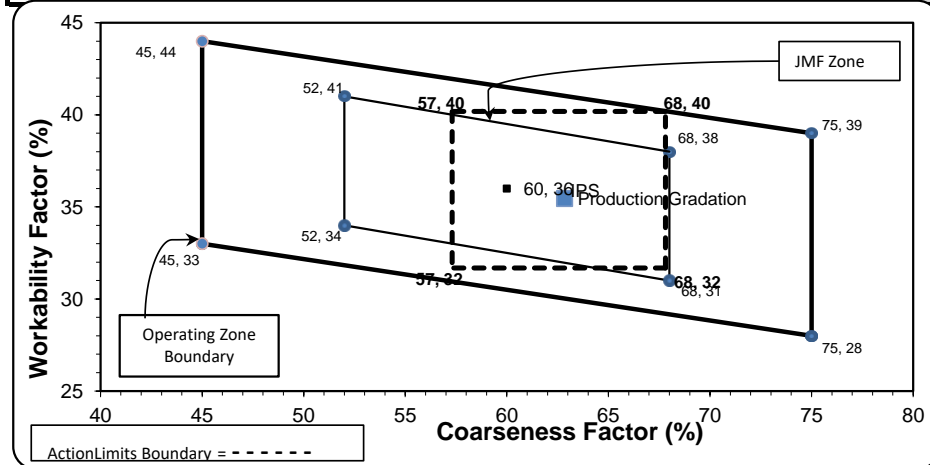
Superior Materials, LLC
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 Suite 500
 Farmington Hills, MI 48336

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	33	Adjusted WF	35.5
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/3/2022 through 5/9/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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 30701 W. 10 Mile Rd.
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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.7	100.0	100.0	99.3	0.7	0.7
3/4"	85.9	100.0	100.0	92.9	6.4	7.1
1/2"	49.1	93.6	100.0	73.8	19.1	26.2
3/8"	26.0	80.6	100.0	60.9	12.9	39.1
#4	5.1	23.5	95.5	42.8	18.1	57.2
#8	2.9	7.5	82.9	35.0	7.7	65.0
#16	2.5	3.5	68.2	28.6	6.4	71.4
#30	2.4	2.6	49.6	21.1	7.5	78.9
#50	2.3	2.4	24.2	11.0	10.1	89.0
#100	2.2	2.3	7.1	4.2	6.8	95.8
LBW	1.9	2.0	1.6	1.8	2.4	98.2

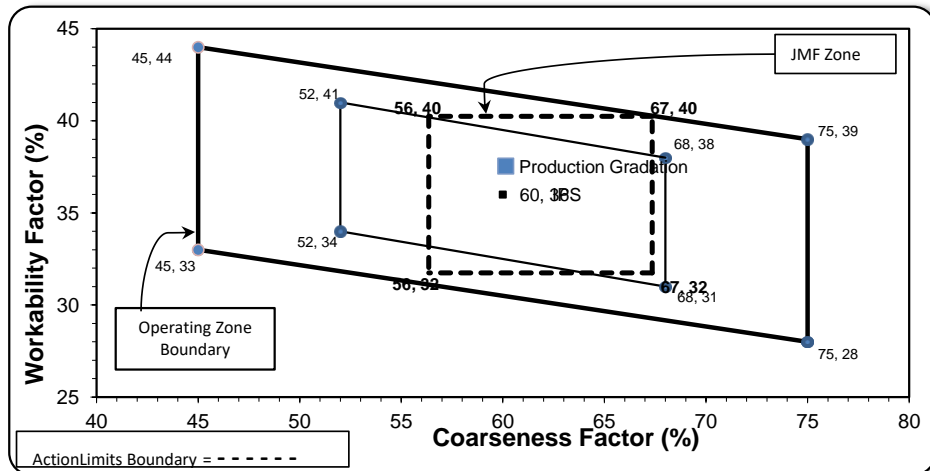
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	35	37.5
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Coarseness Factor:	62
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/3/2022 through 5/9/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1600	9.53	2.69	54.1
26A	58-003	Stoneco	205	1.22	2.69	6.9
2NS	81-019	Pleasant Lake	1150	6.95	2.65	38.9
Total Wt			2955	17.71		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	85.9	100.0	100.0	92.4	7.6	7.6
1/2"	48.7	99.8	100.0	72.2	20.2	27.8
3/8"	25.8	89.6	100.0	59.1	13.1	40.9
#4	5.4	11.7	98.5	42.1	17.0	57.9
#8	1.6	3.9	83.5	33.6	8.4	66.4
#16	1.2	2.7	67.7	27.2	6.4	72.8
#30	1.0	2.3	51.4	20.7	6.5	79.3
#50	1.0	2.1	27.5	11.4	9.3	88.6
#100	0.8	2.0	7.6	3.5	7.9	96.5
LBW	0.6	1.9	0.9	0.8	2.7	99.2

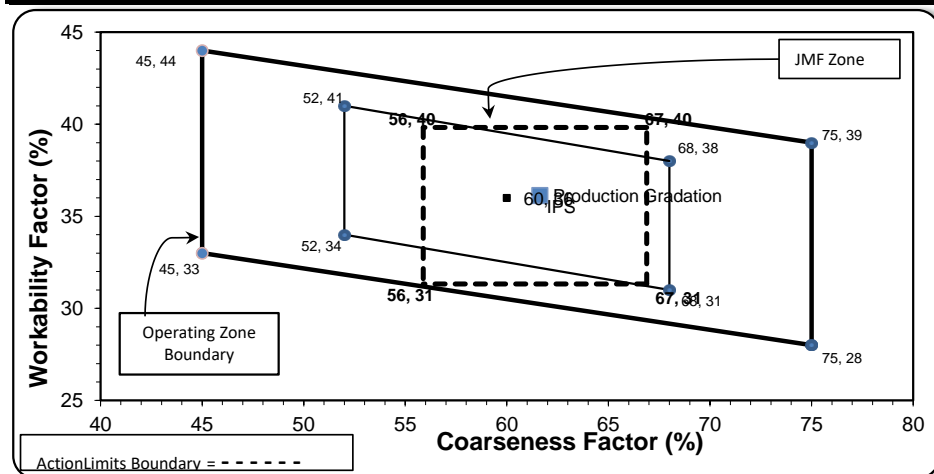
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	34	36.1
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/3/2022 through 5/9/2022

MDOT No.: _____



Superior Materials, LLC
30701 W. 10 Mile Rd.
Suite 500
Farmington Hills, MI 48336

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1400	8.56	2.62	48.2
26A	71-47	Presque Isle	405	2.48	2.62	13.9
2NS	63-92	Grange Hall	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.5	100.0	100.0	99.8	0.2	0.2
3/4"	83.8	100.0	100.0	92.2	7.6	7.8
1/2"	37.4	93.6	100.0	68.9	23.3	31.1
3/8"	17.5	80.6	100.0	57.5	11.4	42.5
#4	3.2	23.5	97.3	41.7	15.9	58.3
#8	2.4	7.5	82.6	33.5	8.2	66.5
#16	2.1	3.5	66.8	26.8	6.7	73.2
#30	2.0	2.6	48.6	19.7	7.1	80.3
#50	2.0	2.4	22.6	9.9	9.9	90.1
#100	1.9	2.3	3.2	2.4	7.4	97.6
LBW	1.5	2.0	0.4	1.2	1.3	98.8

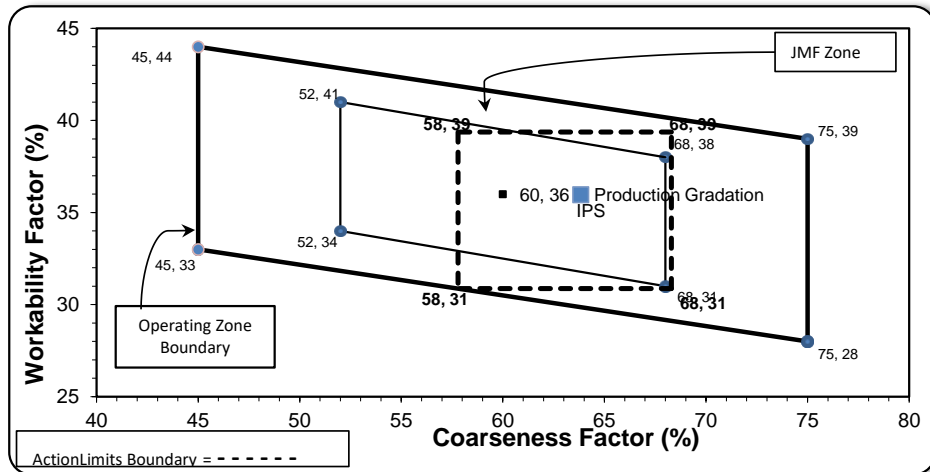
*Maximum % Retained must be above the 3/8" sieve.
*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	33	36.0
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.1	0.9	0.9
3/4"	90.3	8.8	9.7
1/2"	69.2	21.1	30.8
3/8"	59.1	10.1	40.9
#4	41.8	17.3	58.2
#8	35.1	6.6	64.9
#16	28.5	6.6	71.5
#30	21.2	7.3	78.8
#50	8.7	12.5	91.3
#100	1.8	7.0	98.2
LBW	0.7	1.0	99.3

PREPARED BY:
SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/3/2022 through 5/9/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1505	9.21	2.62	51.8
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	44-051	Krake Willis Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.2	100.0	100.0	99.6	0.4	0.4
3/4"	85.6	100.0	100.0	92.5	7.0	7.5
1/2"	42.8	96.4	100.0	70.0	22.5	30.0
3/8"	21.8	85.6	100.0	58.0	12.0	42.0
#4	2.9	18.0	96.4	39.9	18.1	60.1
#8	1.6	4.9	78.2	30.9	8.9	69.1
#16	1.4	2.5	62.2	24.5	6.4	75.5
#30	1.3	2.2	46.2	18.4	6.1	81.6
#50	1.3	2.0	25.1	10.4	8.0	89.6
#100	1.3	1.8	8.4	4.0	6.3	96.0
LBW	1.2	1.6	1.0	1.2	2.9	98.8

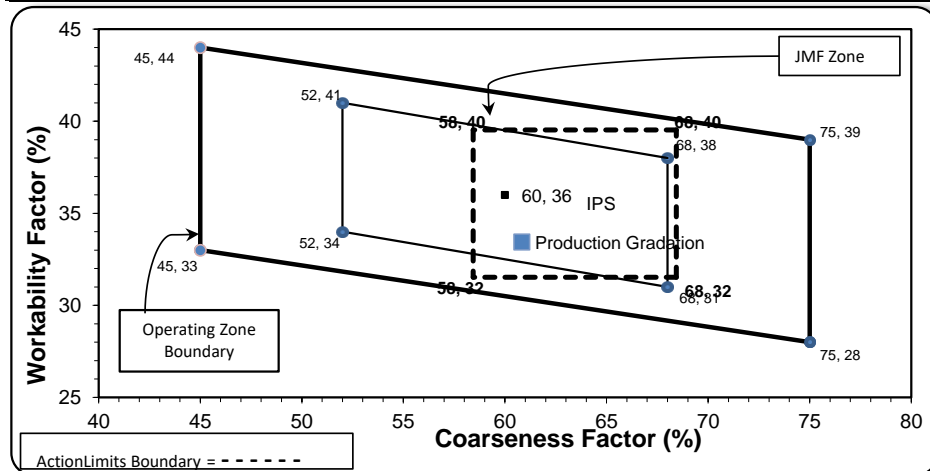
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	31	33.4
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.7	10.3	10.3
1/2"	70.3	19.4	29.7
3/8"	59.1	11.2	40.9
#4	42.8	16.3	57.2
#8	35.5	7.3	64.5
#16	29.0	6.5	71.0
#30	21.2	7.7	78.8
#50	9.8	11.5	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 5/2/22

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 5/3/2022 through 5/9/2022

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1400	8.56	2.62	48.2
26A	71-47	Presque Isle	355	2.17	2.62	12.2
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.5	100.0	100.0	99.8	0.2	0.2
3/4"	83.8	100.0	100.0	92.2	7.6	7.8
1/2"	37.4	93.6	100.0	69.0	23.1	31.0
3/8"	17.5	80.6	100.0	57.9	11.2	42.1
#4	3.2	23.5	96.4	42.6	15.3	57.4
#8	2.4	7.5	78.0	33.0	9.6	67.0
#16	2.1	3.5	61.3	25.7	7.2	74.3
#30	2.0	2.6	45.7	19.4	6.3	80.6
#50	2.0	2.4	23.8	10.7	8.7	89.3
#100	1.9	2.3	4.5	3.0	7.7	97.0
LBW	1.5	2.0	0.9	1.3	1.7	98.7

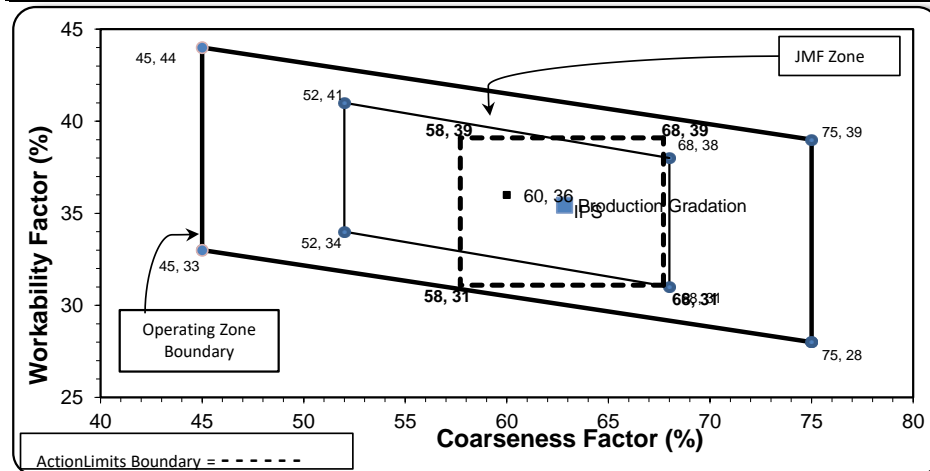
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	33	Adjusted WF	35.5
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By: