

# Aggregate Optimization Chart

**PLANT #:** **P-101**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	920	5.63	2.62	30.0
IA	71-47	Presque Isle	950	5.81	2.62	30.9
2NS	75-051	Mid-Michigan	1200	7.23	2.66	39.1
<b>Total Wt</b>			<b>3070</b>	<b>18.67</b>		<b>100.0</b>

<---- Verify this number is 100%



**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	45.0	100.0	100.0	83.5	16.0	16.5
3/4"	9.5	100.0	100.0	72.9	10.6	27.1
1/2"	3.6	82.9	100.0	65.8	7.1	34.2
3/8"	3.0	59.4	100.0	58.4	7.5	41.6
#4	2.5	14.9	98.5	43.9	14.5	56.1
#8	2.3	5.0	80.9	33.9	10.0	66.1
#16	2.2	3.1	64.1	26.7	7.2	73.3
#30	2.1	2.8	48.6	20.5	6.2	79.5
#50	2.0	2.6	24.3	10.9	9.6	89.1
#100	1.8	2.4	4.8	3.2	7.7	96.8
LBW	1.4	1.8	0.6	1.2	1.9	98.8

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

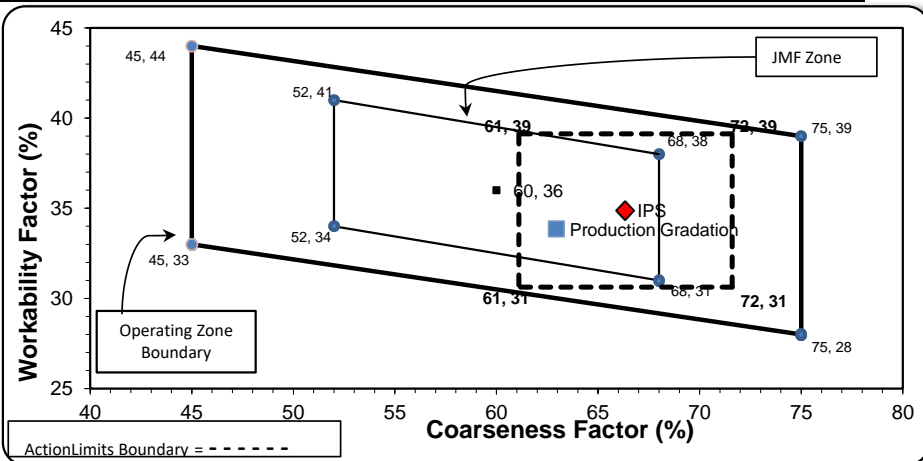
Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>63</b>	<b>Workability Factor:</b>	<b>34</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>66</b>
<b>Workability Factor:</b>	<b>35</b>

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-102**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	58-003	Stoneco	1420	8.46	2.69	45.5
IA	58-003	Stoneco	500	2.98	2.69	16.0
2NS	63-114	Highland	1200	7.26	2.65	38.5
<b>Total Wt</b>			<b>3120</b>	<b>18.70</b>		<b>100.0</b>

<----- Verify this number is 100%



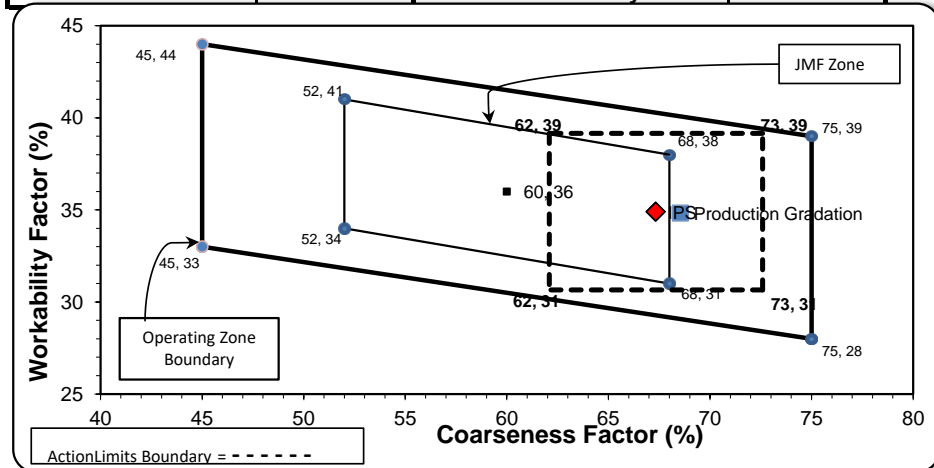
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	64.7	100.0	100.0	83.9	16.1	16.1
3/4"	57.8	100.0	100.0	80.8	3.1	19.2
1/2"	19.8	86.4	100.0	61.3	19.5	38.7
3/8"	9.6	78.0	100.0	55.3	6.0	44.7
#4	2.5	27.1	99.2	43.6	11.7	56.4
#8	1.6	7.8	85.4	34.8	8.8	65.2
#16	1.2	2.7	69.0	27.5	7.3	72.5
#30	1.0	2.0	48.9	19.6	7.9	80.4
#50	0.8	1.7	17.8	7.5	12.1	92.5
#100	0.8	1.7	3.4	1.9	5.5	98.1
LBW	0.7	1.5	0.3	0.7	1.3	99.3

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>69</b>	<b>Workability Factor:</b>	<b>35</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>67</b>		
<b>Workability Factor:</b>	<b>35</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-12**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	920	5.63	2.62	30.0
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
<b>Total Wt</b>			<b>3070</b>	<b>18.69</b>		<b>100.0</b>

<----- Verify this number is 100%



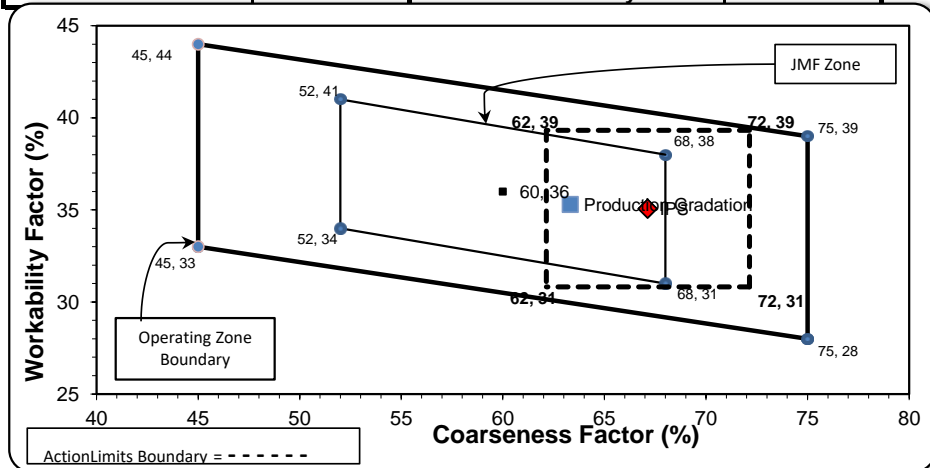
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 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	45.0	100.0	100.0	83.5	16.0	16.5
3/4"	9.5	100.0	100.0	72.9	10.6	27.1
1/2"	3.6	82.9	100.0	66.1	6.8	33.9
3/8"	3.0	59.4	100.0	59.0	7.1	41.0
#4	2.5	14.9	98.0	45.0	14.0	55.0
#8	2.3	5.0	81.4	35.3	9.7	64.7
#16	2.2	3.1	64.9	28.0	7.3	72.0
#30	2.1	2.8	48.5	21.2	6.8	78.8
#50	2.0	2.6	22.9	10.7	10.5	89.3
#100	1.8	2.4	3.5	2.7	8.0	97.3
LBW	1.4	1.8	0.5	1.2	1.5	98.8

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>63</b>	<b>Workability Factor:</b>	<b>35</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>67</b>		
<b>Workability Factor:</b>	<b>35</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-20**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	920	5.63	2.62	30.0
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
<b>Total Wt</b>			<b>3070</b>	<b>18.70</b>		<b>100.0</b>

<----- Verify this number is 100%



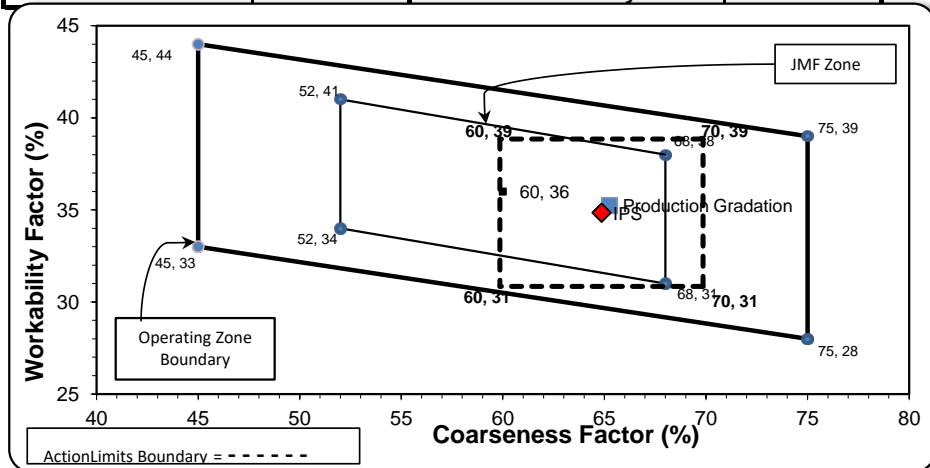
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 30701 W. 10 Mile Rd.  
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 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.1	100.0	100.0	99.1	0.9	0.9
1"	39.7	100.0	100.0	81.3	17.8	18.7
3/4"	12.0	99.1	100.0	72.5	8.8	27.5
1/2"	2.5	82.3	100.0	64.5	8.0	35.5
3/8"	1.9	60.3	100.0	57.7	6.8	42.3
#4	1.6	14.6	97.4	42.9	14.8	57.1
#8	1.4	5.8	84.6	35.2	7.7	64.8
#16	1.3	3.6	69.4	28.6	6.6	71.4
#30	1.2	2.9	48.5	20.2	8.4	79.8
#50	1.2	2.6	17.1	7.8	12.4	92.2
#100	1.1	2.4	2.1	1.9	6.0	98.1
LBW	0.9	2.1	0.4	1.1	0.8	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **65**      **Workability Factor:** **35**



Initial Production Sample (IPS)

**Coarseness Factor:** **65**  
**Workability Factor:** **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.1	0.9	0.9
1"	80.8	18.2	19.2
3/4"	71.3	9.6	28.7
1/2"	64.0	7.3	36.0
3/8"	57.7	6.2	42.3
#4	42.8	15.0	57.2
#8	34.8	7.9	65.2
#16	28.4	6.4	71.6
#30	20.2	8.2	79.8
#50	7.6	12.6	92.4
#100	1.6	6.0	98.4
LBW	1.0	0.6	99.0

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-32**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	920	5.63	2.62	30.0
2NS	95-013	Smelter Bay	1200	7.26	2.65	39.1
<b>Total Wt</b>			<b>3070</b>	<b>18.70</b>		<b>100.0</b>

<----- Verify this number is 100%



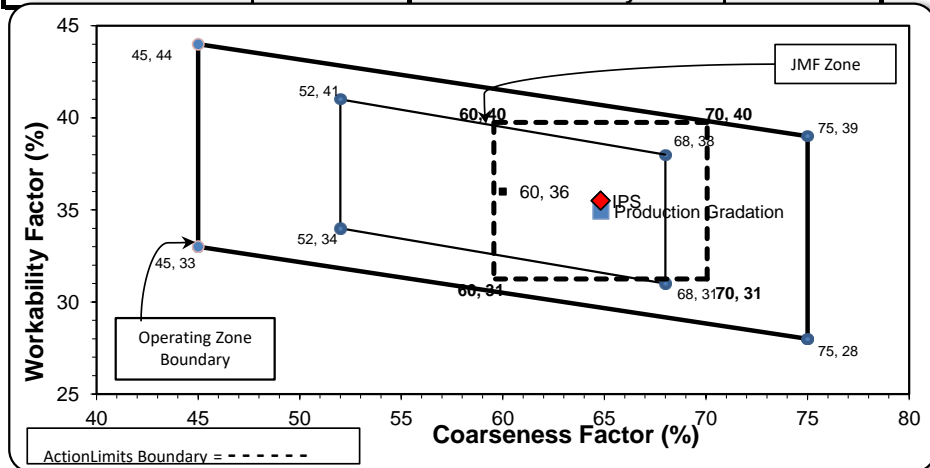
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	45.0	100.0	100.0	83.0	16.5	17.0
3/4"	9.5	100.0	100.0	72.0	11.0	28.0
1/2"	3.6	82.9	100.0	65.0	7.0	35.0
3/8"	3.0	59.4	100.0	57.8	7.2	42.2
#4	2.5	14.9	96.4	42.9	14.9	57.1
#8	2.3	5.0	83.7	34.9	8.0	65.1
#16	2.2	3.1	67.6	28.0	6.9	72.0
#30	2.1	2.8	45.8	19.4	8.6	80.6
#50	2.0	2.6	22.5	10.2	9.2	89.8
#100	1.8	2.4	7.1	4.1	6.1	95.9
LBW	1.4	1.8	1.6	1.6	2.5	98.4

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **65**      **Workability Factor:** **35**



Initial Production Sample (IPS)

**Coarseness Factor:** **65**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-36**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
<b>Total Wt</b>			<b>3070</b>	<b>18.70</b>		<b>100.0</b>

<----- Verify this number is 100%



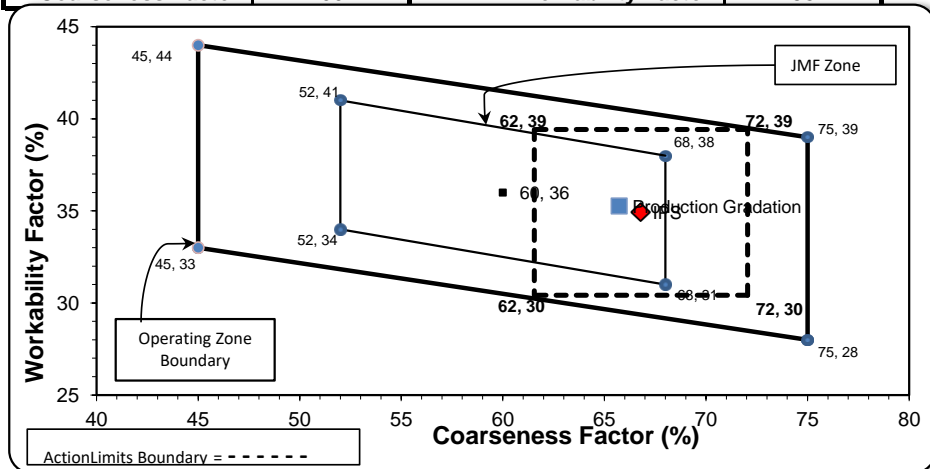
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	45.0	100.0	100.0	82.6	16.8	17.4
3/4"	9.5	100.0	100.0	71.4	11.2	28.6
1/2"	3.6	82.9	100.0	64.5	6.9	35.5
3/8"	3.0	59.4	100.0	57.4	7.1	42.6
#4	2.5	14.9	97.4	43.2	14.2	56.8
#8	2.3	5.0	84.6	35.3	8.0	64.7
#16	2.2	3.1	69.4	28.7	6.5	71.3
#30	2.1	2.8	48.5	20.4	8.3	79.6
#50	2.0	2.6	17.1	8.1	12.4	91.9
#100	1.8	2.4	2.1	2.1	6.0	97.9
LBW	1.4	1.8	0.4	1.1	1.0	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>66</b>	<b>Workability Factor:</b>	<b>35</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>67</b>		
<b>Workability Factor:</b>	<b>35</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.1	12.9	27.9
1/2"	64.5	7.6	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-39**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	970	5.93	2.62	31.6
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	44-051	Krake Willis Rd	1200	7.26	2.65	39.1
<b>Total Wt</b>			<b>3070</b>	<b>18.70</b>		<b>100.0</b>

<----- Verify this number is 100%



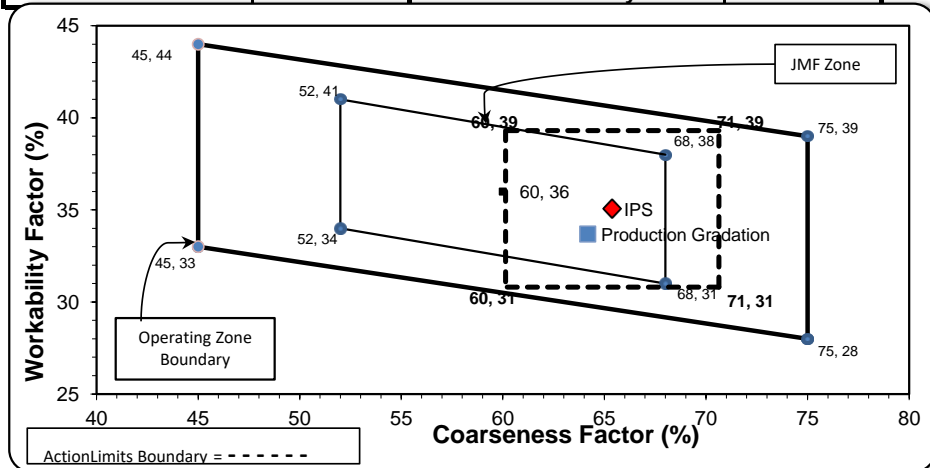
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	45.0	100.0	100.0	82.6	16.8	17.4
3/4"	9.5	100.0	100.0	71.4	11.2	28.6
1/2"	3.6	82.9	100.0	64.5	6.9	35.5
3/8"	3.0	59.4	100.0	57.4	7.1	42.6
#4	2.5	14.9	95.6	42.5	14.9	57.5
#8	2.3	5.0	80.6	33.7	8.8	66.3
#16	2.2	3.1	64.8	26.9	6.8	73.1
#30	2.1	2.8	50.2	21.1	5.8	78.9
#50	2.0	2.6	26.3	11.7	9.4	88.3
#100	1.8	2.4	7.8	4.3	7.4	95.7
LBW	1.4	1.8	0.9	1.3	3.0	98.7

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>64</b>	<b>Workability Factor:</b>	<b>34</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>65</b>		
<b>Workability Factor:</b>	<b>35</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-02**

Sample Date: 9/28/20

Concrete Grade: **P1M**

Contractor: \_\_\_\_\_

Dates Test Represents: 9/29/2020 through 10/5/2020

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
CA	71-47	Presque Isle	920	5.63	2.62	30.0
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
<b>Total Wt</b>			<b>3070</b>	<b>18.69</b>		<b>100.0</b>

<----- Verify this number is 100%



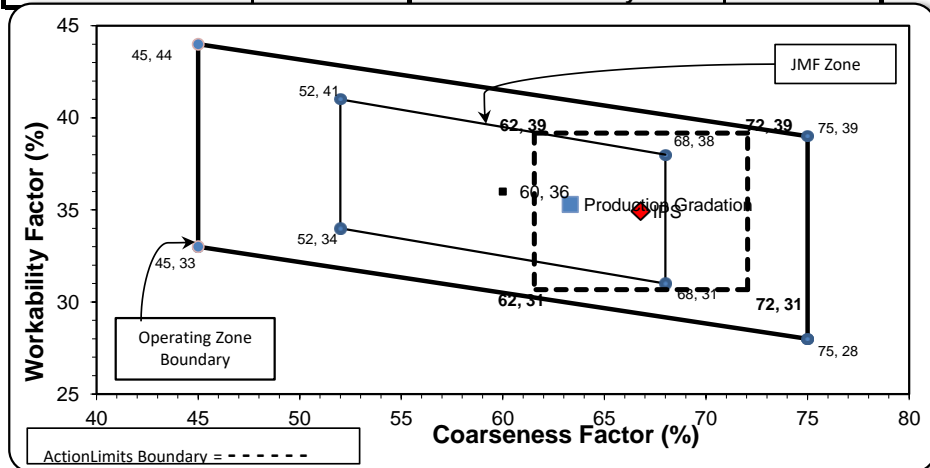
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.3	100.0	100.0	99.5	0.5	0.5
1"	45.0	100.0	100.0	83.5	16.0	16.5
3/4"	9.5	100.0	100.0	72.9	10.6	27.1
1/2"	3.6	82.9	100.0	66.1	6.8	33.9
3/8"	3.0	59.4	100.0	59.0	7.1	41.0
#4	2.5	14.9	98.0	45.0	14.0	55.0
#8	2.3	5.0	81.4	35.3	9.7	64.7
#16	2.2	3.1	64.9	28.0	7.3	72.0
#30	2.1	2.8	48.5	21.2	6.8	78.8
#50	2.0	2.6	22.9	10.7	10.5	89.3
#100	1.8	2.4	3.5	2.7	8.0	97.3
LBW	1.4	1.8	0.5	1.2	1.5	98.8

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>63</b>	<b>Workability Factor:</b>	<b>35</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>67</b>
<b>Workability Factor:</b>	<b>35</b>

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:  
 SM, LLC Technical Service

Approved By: