

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-101**

Sample Date: **6/8/20**

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: **6/9/2020** through **6/15/2020**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1660	10.15	2.62	57.0
26A	71-47	Presque Isle	100	0.61	2.62	3.4
2NS	75-051	Mid-Michigan	1150	6.93	2.66	39.5
Total Wt			2910	17.69		100.0

<---- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.1	100.0	100.0	98.9	1.1	1.1
3/4"	80.9	100.0	100.0	89.1	9.8	10.9
1/2"	46.7	97.4	100.0	69.5	19.6	30.5
3/8"	30.4	85.6	100.0	59.8	9.7	40.2
#4	6.8	21.4	97.4	43.1	16.7	56.9
#8	2.4	5.4	79.0	32.8	10.3	67.2
#16	1.7	2.6	63.1	26.0	6.8	74.0
#30	1.6	2.0	46.6	19.4	6.6	80.6
#50	1.5	1.9	24.8	10.7	8.7	89.3
#100	1.4	1.8	6.5	3.4	7.3	96.6
LBW	1.3	1.6	1.4	1.3	2.1	98.7

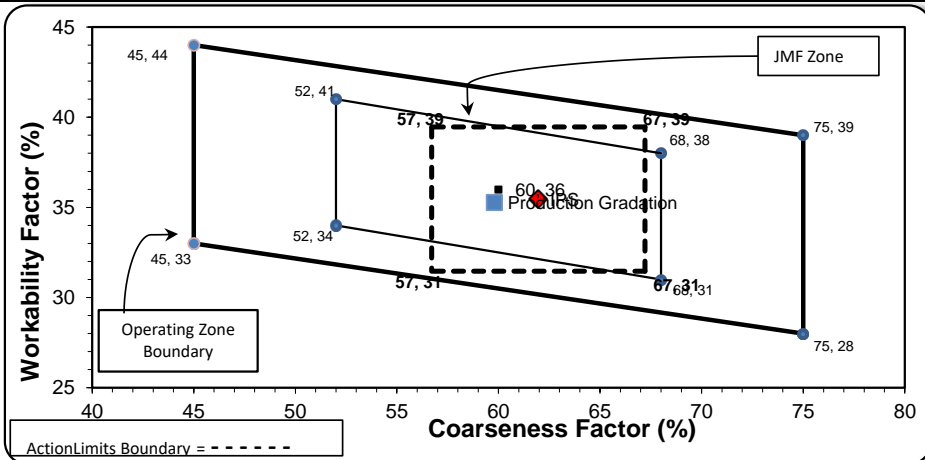
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	33	Adjusted WF	35.3
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Coarseness Factor:	62
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	70.5	24.5	29.5
3/8"	60.0	10.5	40.0
#4	44.4	15.6	55.6
#8	35.5	9.0	64.5
#16	28.5	7.0	71.5
#30	21.5	7.0	78.5
#50	10.2	11.3	89.8
#100	3.1	7.1	96.9
LBW	1.3	1.8	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 6/8/20 Concrete Grade: DM
 Dates Test Represents: 6/9/2020 through 6/15/2020

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	305	1.82	2.69	10.3
2NS	63-114	Highland	1150	6.95	2.65	38.9
Total Wt			2955	17.71		100.0

<----- Verify this number is 100%



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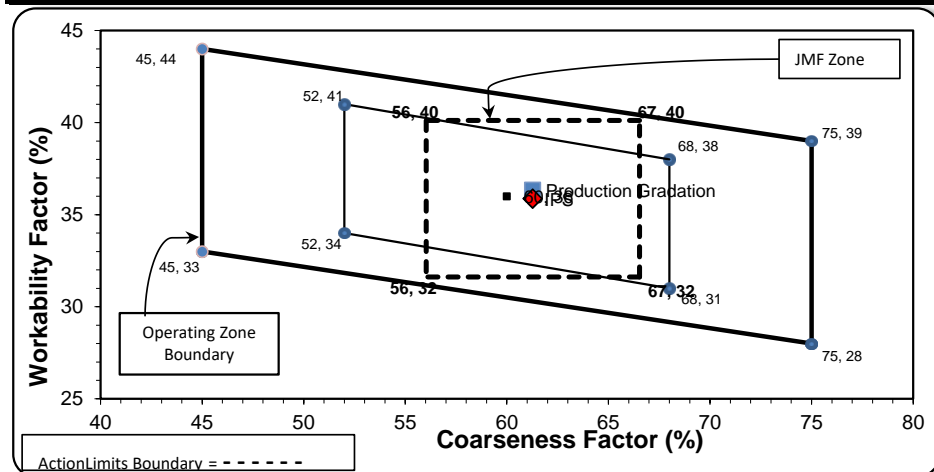
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.4	100.0	100.0	93.6	6.4	6.4
1/2"	49.2	99.4	100.0	74.2	19.5	25.8
3/8"	23.4	84.0	100.0	59.5	14.7	40.5
#4	3.9	6.0	99.0	41.1	18.3	58.9
#8	1.6	2.9	84.1	33.8	7.3	66.2
#16	1.1	2.2	66.7	26.7	7.1	73.3
#30	0.8	2.0	46.8	18.8	7.9	81.2
#50	0.6	1.9	17.1	7.2	11.7	92.8
#100	0.5	1.7	2.9	1.6	5.6	98.4
LBW	0.5	1.5	0.3	0.5	1.0	99.5

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	34	Adjusted WF	36.3
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-12**

Sample Date: 6/8/20 Concrete Grade: **DM**
 Dates Test Represents: 6/9/2020 through 6/15/2020

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1505	9.21	2.62	51.8
26A	71-47	Presque Isle	250	1.53	2.62	8.6
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	98.9	1.1	1.1
3/4"	75.2	100.0	100.0	87.2	11.7	12.8
1/2"	34.9	96.3	100.0	66.0	21.2	34.0
3/8"	17.1	83.9	100.0	55.7	10.3	44.3
#4	3.8	28.3	98.4	43.4	12.3	56.6
#8	2.6	9.8	79.8	33.8	9.6	66.2
#16	2.3	4.9	61.9	26.1	7.7	73.9
#30	2.1	3.9	46.2	19.7	6.4	80.3
#50	1.9	3.6	24.7	11.1	8.6	88.9
#100	1.8	3.3	5.3	3.3	7.8	96.7
LBW	1.3	2.3	0.5	1.1	2.2	98.9

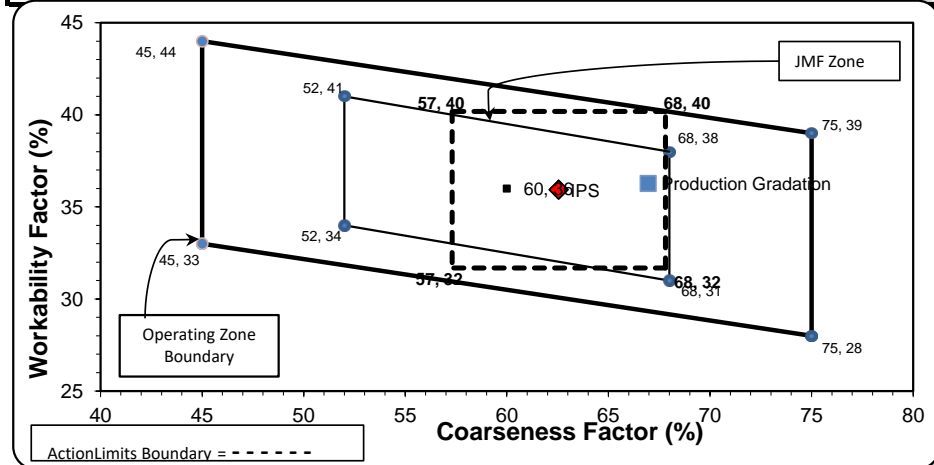
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	34	Adjusted WF	36.3
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

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 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 6/8/20 Concrete Grade: DM
 Dates Test Represents: 6/9/2020 through 6/15/2020

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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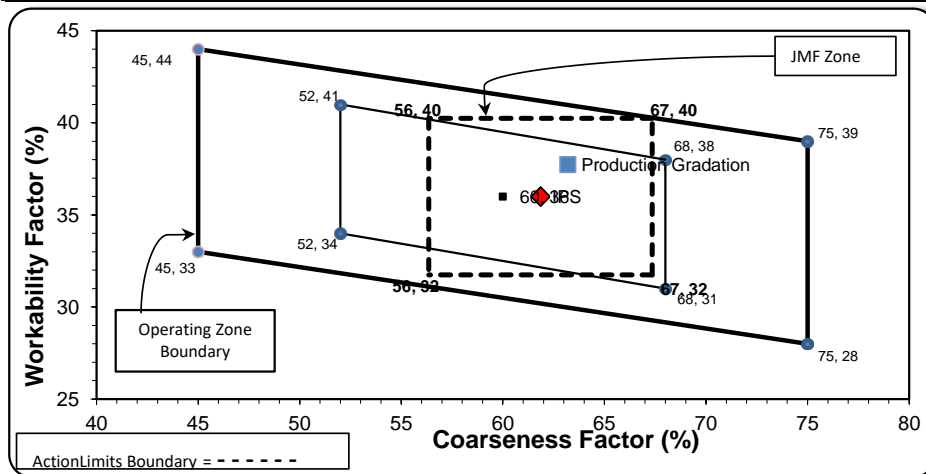
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.4	100.0	100.0	98.7	1.3	1.3
3/4"	81.9	100.0	100.0	90.9	7.8	9.1
1/2"	42.0	96.3	100.0	70.6	20.4	29.4
3/8"	21.6	83.9	100.0	59.1	11.5	40.9
#4	4.3	28.3	96.1	43.1	16.0	56.9
#8	2.5	9.8	83.3	35.2	7.9	64.8
#16	2.1	4.9	69.3	29.0	6.2	71.0
#30	2.0	3.9	46.8	19.9	9.1	80.1
#50	1.9	3.6	18.5	8.6	11.3	91.4
#100	1.7	3.3	4.5	3.0	5.7	97.0
LBW	1.1	2.3	1.0	1.2	1.8	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	35	Adjusted WF	37.7
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Coarseness Factor:	62
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 6/8/20 Concrete Grade: **DM**
 Dates Test Represents: 6/9/2020 through 6/15/2020

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1555	9.26	2.69	52.6
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	81-093	Burmeister	1100	6.65	2.65	37.2
Total Wt			2955	17.70		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.4	100.0	100.0	93.4	6.6	6.6
1/2"	49.2	99.4	100.0	73.2	20.2	26.8
3/8"	23.4	84.0	100.0	58.1	15.1	41.9
#4	3.9	6.0	98.0	39.1	18.9	60.9
#8	1.6	2.9	89.6	34.5	4.7	65.5
#16	1.1	2.2	65.3	25.1	9.4	74.9
#30	0.8	2.0	45.8	17.7	7.4	82.3
#50	0.6	1.9	18.6	7.4	10.2	92.6
#100	0.5	1.7	3.7	1.8	5.6	98.2
LBW	0.5	1.5	1.0	0.8	1.0	99.2

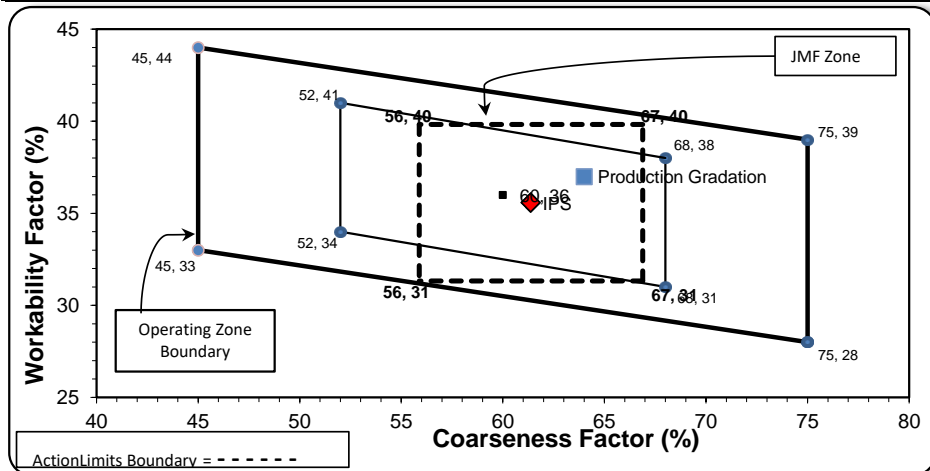
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	34	Adjusted WF	37.0
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 6/8/20 Concrete Grade: **DM**
 Dates Test Represents: 6/9/2020 through 6/15/2020

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	350	2.14	2.62	12.0
2NS	63-92	Grange Hall	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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 Farmington Hills, MI 48336

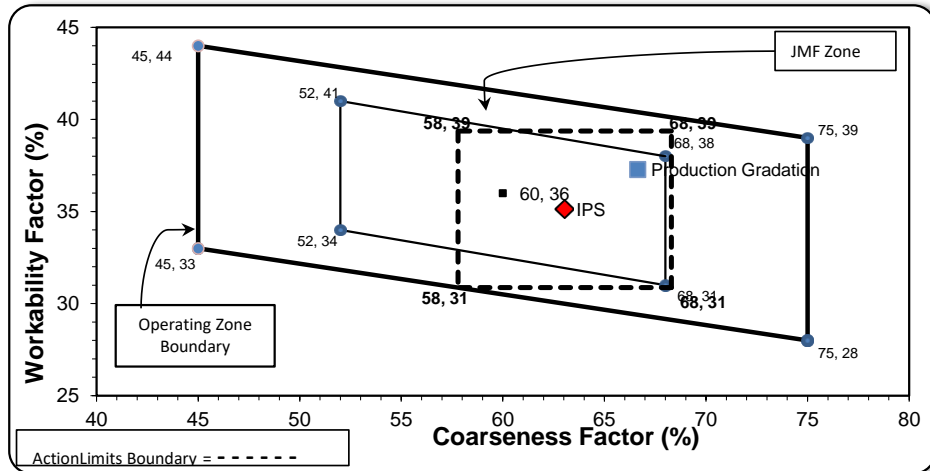
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	98.9	1.1	1.1
3/4"	75.2	100.0	100.0	87.6	11.3	12.4
1/2"	34.9	96.3	100.0	66.9	20.6	33.1
3/8"	17.1	83.9	100.0	56.5	10.4	43.5
#4	3.8	28.3	97.4	42.2	14.3	57.8
#8	2.6	9.8	85.3	34.8	7.4	65.2
#16	2.3	4.9	71.7	28.9	5.9	71.1
#30	2.1	3.9	52.1	21.2	7.6	78.8
#50	1.9	3.6	22.9	10.1	11.2	89.9
#100	1.8	3.3	2.5	2.2	7.8	97.8
LBW	1.3	2.3	0.5	1.1	1.1	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	67	Workability Factor:	35	Adjusted WF	37.3
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.1	0.9	0.9
3/4"	90.3	8.8	9.7
1/2"	69.2	21.1	30.8
3/8"	59.1	10.1	40.9
#4	41.8	17.3	58.2
#8	35.1	6.6	64.9
#16	28.5	6.6	71.5
#30	21.2	7.3	78.8
#50	8.7	12.5	91.3
#100	1.8	7.0	98.2
LBW	0.7	1.0	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 6/8/20 Concrete Grade: DM
 Dates Test Represents: 6/9/2020 through 6/15/2020

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1705	10.43	2.62	58.7
26A	71-47	Presque Isle	100	0.61	2.62	3.4
2NS	44-051	Krake Willis Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.1	100.0	100.0	98.9	1.1	1.1
3/4"	80.9	100.0	100.0	88.8	10.1	11.2
1/2"	46.7	97.4	100.0	68.6	20.2	31.4
3/8"	30.4	85.6	100.0	58.7	10.0	41.3
#4	6.8	21.4	95.2	40.8	17.9	59.2
#8	2.4	5.4	80.1	31.9	8.9	68.1
#16	1.7	2.6	64.3	25.4	6.5	74.6
#30	1.6	2.0	48.3	19.3	6.1	80.7
#50	1.5	1.9	22.8	9.6	9.7	90.4
#100	1.4	1.8	6.1	3.2	6.4	96.8
LBW	1.3	1.6	0.7	1.1	2.1	98.9

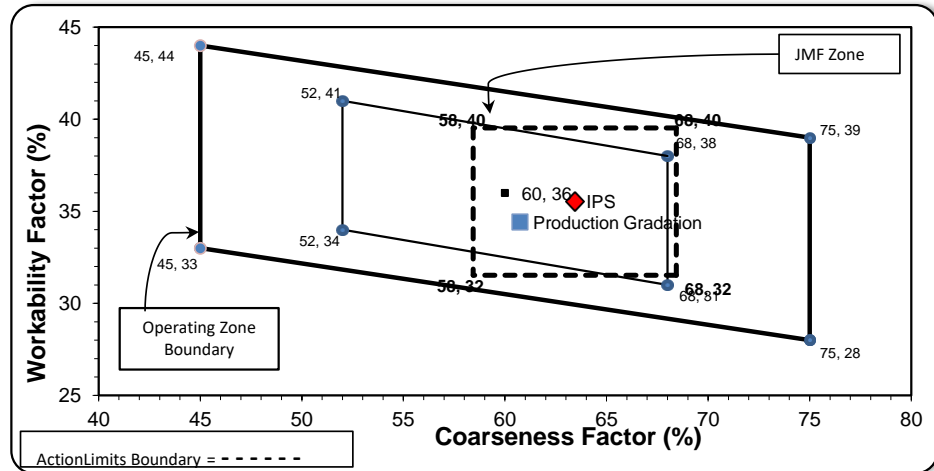
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	32	Adjusted WF	34.4
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.7	10.3	10.3
1/2"	70.3	19.4	29.7
3/8"	59.1	11.2	40.9
#4	42.8	16.3	57.2
#8	35.5	7.3	64.5
#16	29.0	6.5	71.0
#30	21.2	7.7	78.8
#50	9.8	11.5	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P-02

Sample Date: 6/8/20 Concrete Grade: **DM**
 Dates Test Represents: 6/9/2020 through 6/15/2020

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	98.9	1.1	1.1
3/4"	75.2	100.0	100.0	87.6	11.3	12.4
1/2"	34.9	96.3	100.0	67.0	20.6	33.0
3/8"	17.1	83.9	100.0	56.8	10.2	43.2
#4	3.8	28.3	98.4	43.8	13.0	56.2
#8	2.6	9.8	79.8	33.9	9.9	66.1
#16	2.3	4.9	61.9	26.2	7.7	73.8
#30	2.1	3.9	46.2	19.7	6.4	80.3
#50	1.9	3.6	24.7	11.1	8.6	88.9
#100	1.8	3.3	5.3	3.3	7.8	96.7
LBW	1.3	2.3	0.5	1.1	2.3	98.9

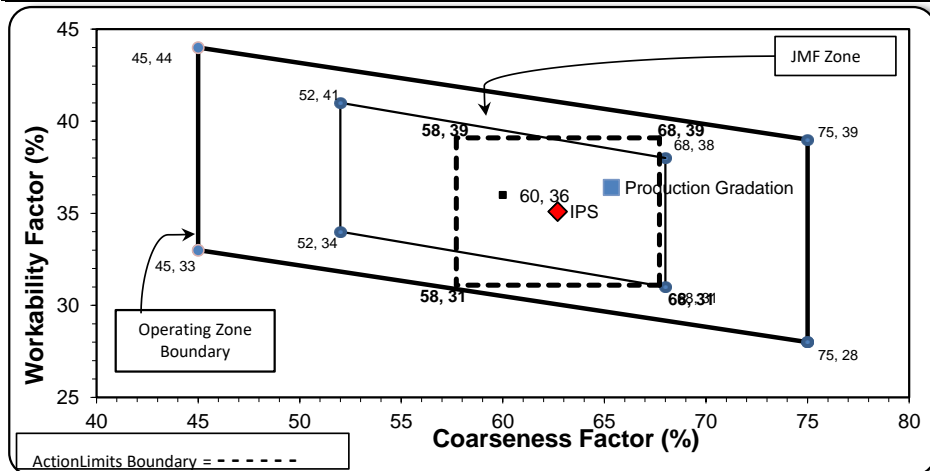
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	65	Workability Factor:	34	Adjusted WF	36.4
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

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 SM, LLC Technical Service

Approved By: