

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 12/28/20

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: 12/29/2020 through 1/4/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1555	9.51	2.62	53.5
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.3	100.0	100.0	99.1	0.9	0.9
3/4"	81.4	100.0	100.0	90.0	9.0	10.0
1/2"	45.3	98.1	100.0	70.6	19.5	29.4
3/8"	23.3	90.5	100.0	58.3	12.3	41.7
#4	6.9	19.9	96.1	43.1	15.2	56.9
#8	3.5	4.8	83.3	35.2	7.9	64.8
#16	2.6	2.8	66.9	28.1	7.1	71.9
#30	2.3	2.5	42.9	18.4	9.7	81.6
#50	2.1	2.4	22.1	10.0	8.3	90.0
#100	2.0	2.2	6.4	3.8	6.3	96.2
LBW	1.7	1.6	1.0	1.4	2.3	98.6

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.



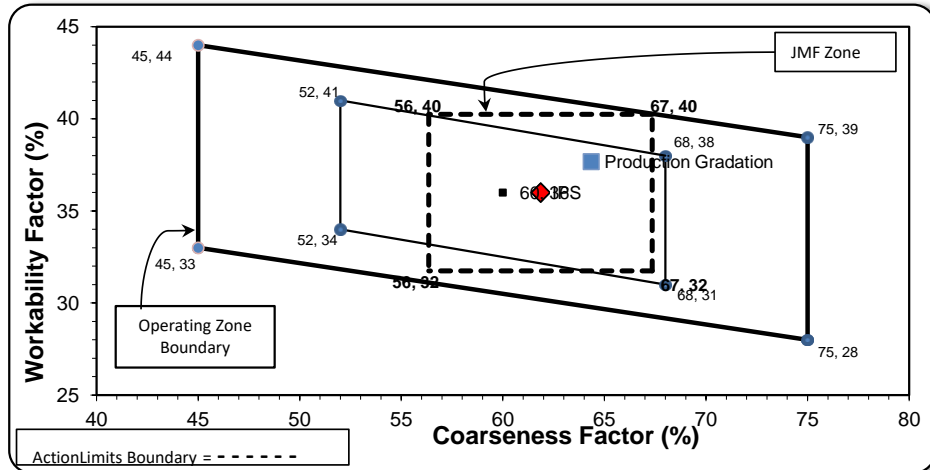
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	35	37.7	Coarseness Factor:	62
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 12/28/20

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: 12/29/2020 through 1/4/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1655	10.12	2.62	57.0
26A	71-47	Presque Isle	100	0.61	2.62	3.4
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.6	100.0	100.0	99.2	0.8	0.8
3/4"	82.3	100.0	100.0	89.9	9.3	10.1
1/2"	49.3	98.1	100.0	71.1	18.9	28.9
3/8"	29.0	90.5	100.0	59.2	11.8	40.8
#4	6.1	19.9	95.6	42.0	17.2	58.0
#8	2.9	4.8	77.0	32.3	9.7	67.7
#16	2.4	2.8	59.7	25.1	7.2	74.9
#30	2.1	2.5	43.9	18.7	6.4	81.3
#50	1.9	2.4	20.5	9.3	9.4	90.7
#100	1.8	2.2	4.4	2.8	6.4	97.2
LBW	1.4	1.6	0.8	1.2	1.7	98.8

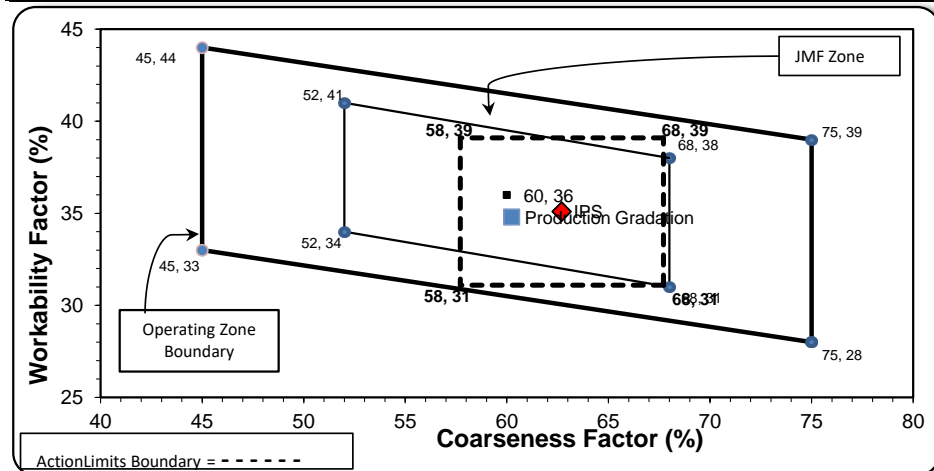
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	32	Adjusted WF	34.8
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By: