

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 3/15/21 Concrete Grade: **S2M**

Dates Test Represents: 3/16/2021 through 3/22/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1420	8.69	2.62	46.6
26A	71-47	Presque Isle	400	2.45	2.62	13.1
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3
Total Wt			3050	18.57		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.0	100.0	100.0	99.5	0.5	0.5
3/4"	73.4	100.0	100.0	87.6	11.9	12.4
1/2"	35.3	98.8	100.0	69.7	17.9	30.3
3/8"	18.0	89.6	100.0	60.5	9.3	39.5
#4	4.2	21.7	97.0	43.9	16.5	56.1
#8	2.6	5.9	84.8	36.2	7.7	63.8
#16	2.2	2.7	68.9	29.2	7.0	70.8
#30	2.0	2.0	43.7	18.8	10.3	81.2
#50	1.8	1.8	18.7	8.6	10.2	91.4
#100	1.6	1.6	3.6	2.4	6.2	97.6
LBW	1.3	1.5	0.7	1.1	1.3	98.9

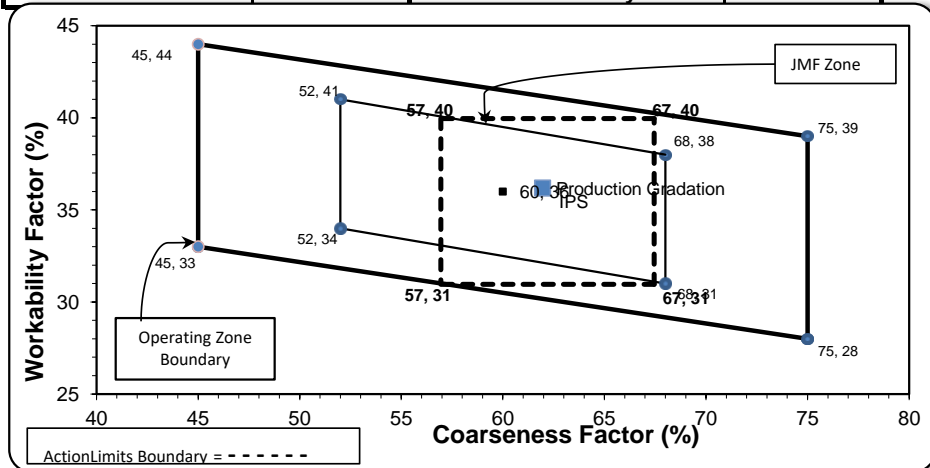
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **62** **Workability Factor:** **36**



Initial Production Sample (IPS)

Coarseness Factor: **62**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	94.0	6.0	6.0
1/2"	70.2	23.7	29.8
3/8"	59.9	10.4	40.1
#4	42.7	17.2	57.3
#8	35.5	7.2	64.5
#16	28.4	7.0	71.6
#30	19.2	9.2	80.8
#50	8.9	10.3	91.1
#100	3.1	5.9	96.9
LBW	1.4	1.7	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 3/15/21 Concrete Grade: **S2M**

Dates Test Represents: 3/16/2021 through 3/22/2021

Contractor: _____

MDOT No.: _____



Superior Materials, LLC
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Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	47.5
26A	71-47	Presque Isle	300	1.83	2.62	9.8
2NS	63-115	Ray Rd	1300	7.86	2.65	42.6
Total Wt			3050	18.57		100.0

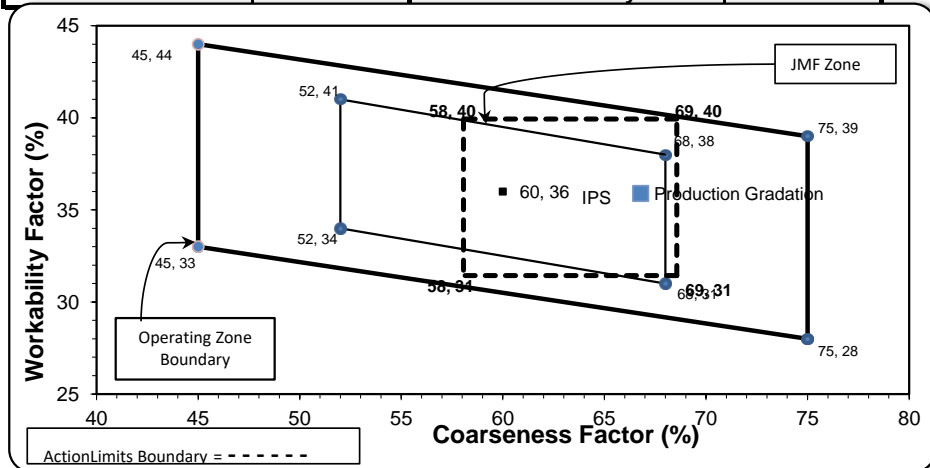
<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.7	100.0	100.0	98.9	1.1	1.1
3/4"	65.4	100.0	100.0	83.6	15.4	16.4
1/2"	31.7	98.8	100.0	67.4	16.1	32.6
3/8"	12.1	89.6	100.0	57.2	10.2	42.8
#4	3.3	21.7	97.2	45.1	12.1	54.9
#8	2.2	5.9	80.4	35.9	9.2	64.1
#16	2.0	2.7	63.3	28.2	7.7	71.8
#30	1.9	2.0	47.4	21.3	6.9	78.7
#50	1.8	1.8	22.4	10.6	10.7	89.4
#100	1.7	1.6	4.0	2.7	7.9	97.3
LBW	1.2	1.5	0.6	1.0	1.7	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	67	Workability Factor:	36
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Initial Production Sample (IPS)

Coarseness Factor:	63
Workability Factor:	36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.6	4.4	4.4
1/2"	73.1	22.6	26.9
3/8"	59.3	13.8	40.7
#4	42.8	16.5	57.2
#8	35.7	7.1	64.3
#16	28.9	6.8	71.1
#30	20.7	8.2	79.3
#50	9.9	10.8	90.1
#100	2.1	7.8	97.9
LBW	0.9	1.2	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By: