

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-101**

Sample Date: **6/14/21**

Concrete Grade: **DM**

Contractor: _____

Dates Test Represents: **6/15/2021** through **6/21/2021**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1560	9.54	2.62	53.6
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	75-051	Mid-Michigan	1150	6.93	2.66	39.5
Total Wt			2910	17.69		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.3	100.0	100.0	99.6	0.4	0.4
3/4"	85.5	100.0	100.0	92.2	7.4	7.8
1/2"	44.2	95.5	100.0	69.8	22.4	30.2
3/8"	25.4	86.7	100.0	59.1	10.7	40.9
#4	3.8	23.5	99.2	42.9	16.2	57.1
#8	2.1	5.1	82.4	34.0	8.8	66.0
#16	1.7	2.1	66.4	27.3	6.7	72.7
#30	1.7	1.5	50.2	20.9	6.4	79.1
#50	1.6	1.3	25.2	10.9	9.9	89.1
#100	1.6	1.3	6.3	3.4	7.5	96.6
LBW	1.5	1.2	0.8	1.2	2.2	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

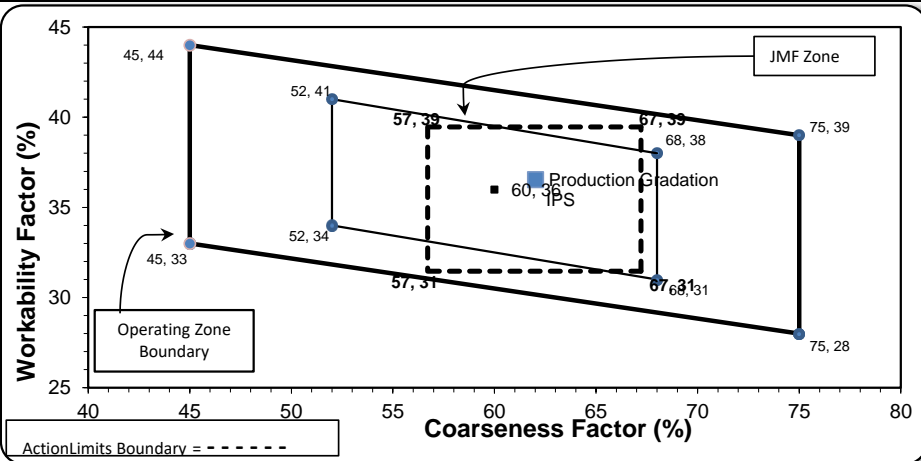
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	34	36.5
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Coarseness Factor:	62
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	70.5	24.5	29.5
3/8"	60.0	10.5	40.0
#4	44.4	15.6	55.6
#8	35.5	9.0	64.5
#16	28.5	7.0	71.5
#30	21.5	7.0	78.5
#50	10.2	11.3	89.8
#100	3.1	7.1	96.9
LBW	1.3	1.8	98.7



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-20**

Sample Date: 6/14/21 Concrete Grade: **DM**
 Dates Test Represents: 6/15/2021 through 6/21/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1605	9.82	2.62	55.2
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	63-92	Grange Hall	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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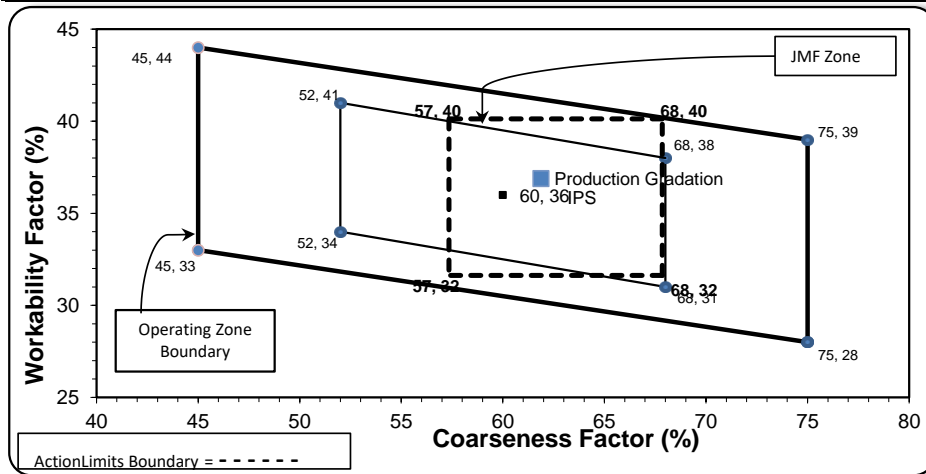
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.1	100.0	100.0	99.5	0.5	0.5
3/4"	83.3	100.0	100.0	90.8	8.7	9.2
1/2"	48.4	96.9	100.0	71.3	19.5	28.7
3/8"	27.9	88.9	100.0	59.4	11.9	40.6
#4	6.7	25.8	98.1	42.6	16.8	57.4
#8	2.9	6.0	85.5	34.4	8.2	65.6
#16	2.4	2.8	71.0	28.4	6.0	71.6
#30	2.2	2.4	50.8	20.6	7.8	79.4
#50	2.1	2.2	22.4	9.8	10.8	90.2
#100	2.0	2.0	2.4	2.2	7.6	97.8
LBW	1.8	1.8	0.5	1.3	0.8	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	34	Adjusted WF	36.9
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.2	10.8	10.8
1/2"	68.4	20.8	31.6
3/8"	59.9	8.6	40.1
#4	43.0	16.9	57.0
#8	35.9	7.1	64.1
#16	29.0	6.8	71.0
#30	21.3	7.7	78.7
#50	9.9	11.4	90.1
#100	2.4	7.5	97.6
LBW	1.2	1.2	98.8

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Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 6/14/21 Concrete Grade: **DM**
 Dates Test Represents: 6/15/2021 through 6/21/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	95-013	Smelter Bay	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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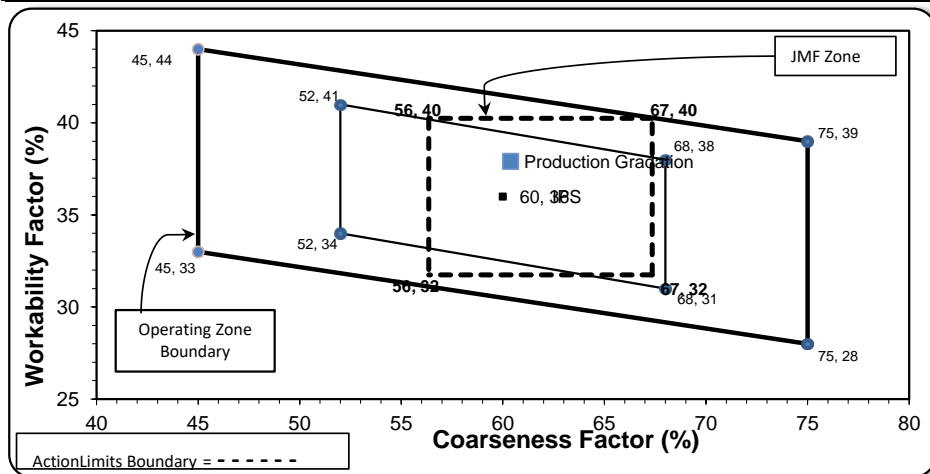
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.7	100.0	100.0	99.9	0.1	0.1
3/4"	86.4	100.0	100.0	93.2	6.6	6.8
1/2"	47.8	97.5	100.0	73.7	19.5	26.3
3/8"	24.1	89.4	100.0	61.0	12.7	39.0
#4	3.8	27.5	96.4	42.9	18.1	57.1
#8	2.7	9.3	83.6	35.4	7.5	64.6
#16	2.2	4.7	66.5	27.9	7.5	72.1
#30	2.1	3.3	45.8	19.5	8.4	80.5
#50	1.9	2.5	23.7	10.6	8.9	89.4
#100	1.8	2.1	8.1	4.3	6.3	95.7
LBW	1.4	1.7	1.1	1.3	3.0	98.7

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	60	Workability Factor:	35	Adjusted WF	37.9
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Coarseness Factor:	62
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

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Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 6/14/21 Concrete Grade: DM
 Dates Test Represents: 6/15/2021 through 6/21/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1520	9.06	2.69	51.4
26A	58-003	Stoneco	335	2.00	2.69	11.3
2NS	81-093	Burmeister	1100	6.65	2.65	37.2
Total Wt			2955	17.70		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.1	100.0	100.0	99.5	0.5	0.5
3/4"	76.8	100.0	100.0	88.1	11.5	11.9
1/2"	39.9	99.4	100.0	69.0	19.0	31.0
3/8"	17.6	89.2	100.0	56.4	12.6	43.6
#4	3.1	6.6	97.4	38.6	17.8	61.4
#8	1.5	1.4	89.0	34.1	4.5	65.9
#16	1.3	1.0	69.6	26.7	7.4	73.3
#30	1.1	0.9	49.6	19.1	7.6	80.9
#50	1.0	0.8	18.1	7.3	11.8	92.7
#100	0.9	0.8	4.0	2.0	5.3	98.0
LBW	0.8	0.5	0.8	0.8	1.3	99.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

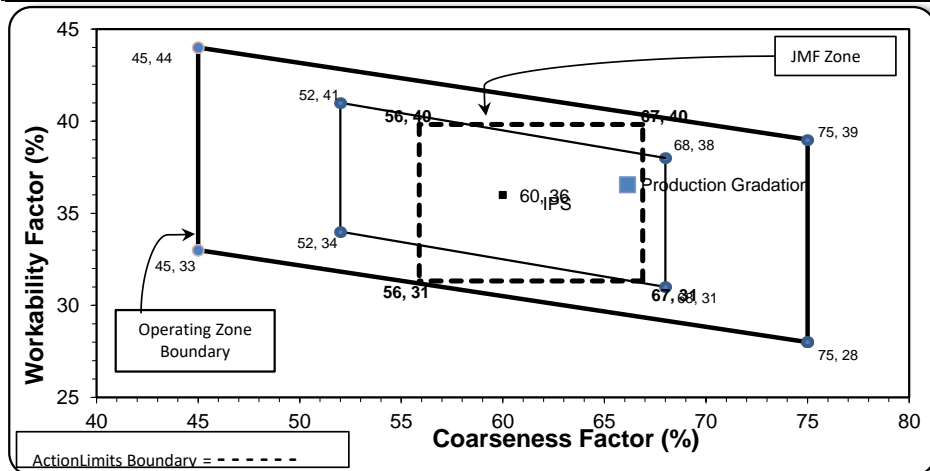


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Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	34	Adjusted WF	36.6
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
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Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 6/14/21 Concrete Grade: DM
 Dates Test Represents: 6/15/2021 through 6/21/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1405	8.59	2.62	48.4
26A	71-47	Presque Isle	400	2.45	2.62	13.8
2NS	63-92	Grange Hall	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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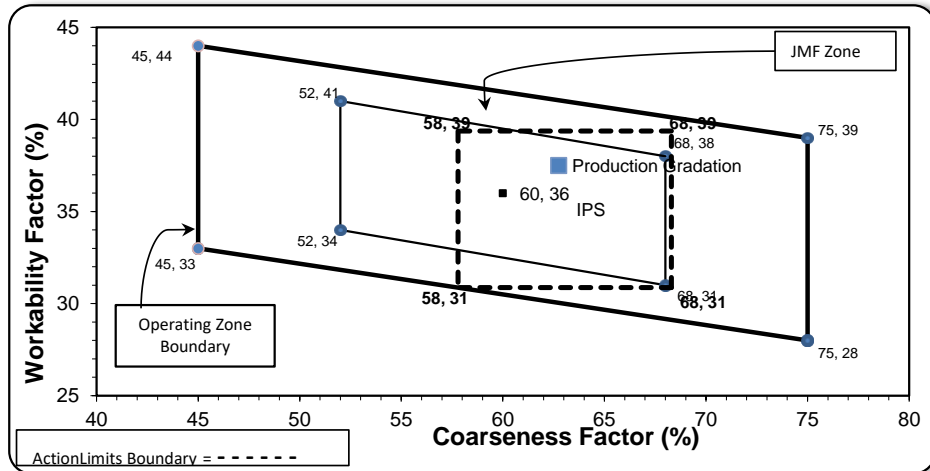
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.1	100.0	100.0	99.1	0.9	0.9
3/4"	79.1	100.0	100.0	89.9	9.2	10.1
1/2"	37.0	97.5	100.0	69.2	20.7	30.8
3/8"	18.7	89.4	100.0	59.2	10.0	40.8
#4	4.6	27.5	98.1	43.2	16.1	56.8
#8	2.8	9.3	85.5	35.0	8.1	65.0
#16	2.4	4.7	71.0	28.7	6.3	71.3
#30	2.2	3.3	50.8	20.8	7.9	79.2
#50	2.0	2.5	22.4	9.8	11.0	90.2
#100	1.9	2.1	2.4	2.1	7.7	97.9
LBW	1.6	1.7	0.5	1.2	0.9	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	35	Adjusted WF	37.5
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.1	0.9	0.9
3/4"	90.3	8.8	9.7
1/2"	69.2	21.1	30.8
3/8"	59.1	10.1	40.9
#4	41.8	17.3	58.2
#8	35.1	6.6	64.9
#16	28.5	6.6	71.5
#30	21.2	7.3	78.8
#50	8.7	12.5	91.3
#100	1.8	7.0	98.2
LBW	0.7	1.0	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 6/14/21 Concrete Grade: DM
 Dates Test Represents: 6/15/2021 through 6/21/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1605	9.82	2.62	55.2
26A	71-47	Presque Isle	200	1.22	2.62	6.9
2NS	44-051	Krake Willis Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.3	100.0	100.0	99.6	0.4	0.4
3/4"	85.5	100.0	100.0	92.0	7.6	8.0
1/2"	44.2	95.5	100.0	68.9	23.1	31.1
3/8"	25.4	86.7	100.0	57.9	11.0	42.1
#4	3.8	23.5	97.5	40.6	17.2	59.4
#8	2.1	5.1	80.6	32.0	8.6	68.0
#16	1.7	2.1	64.0	25.3	6.7	74.7
#30	1.7	1.5	47.7	19.1	6.2	80.9
#50	1.6	1.3	24.3	10.2	8.9	89.8
#100	1.6	1.3	7.4	3.8	6.4	96.2
LBW	1.5	1.2	1.2	1.4	2.4	98.6

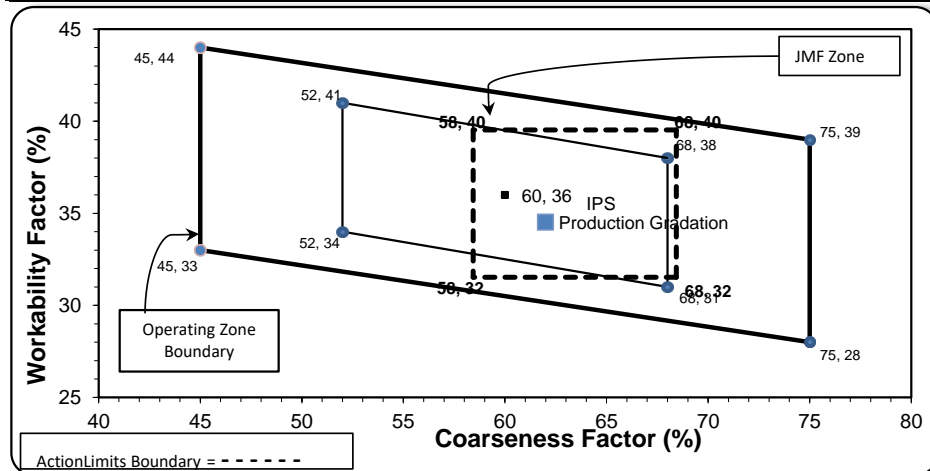
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	62	Workability Factor:	32	Adjusted WF	34.5
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Coarseness Factor:	63
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.7	10.3	10.3
1/2"	70.3	19.4	29.7
3/8"	59.1	11.2	40.9
#4	42.8	16.3	57.2
#8	35.5	7.3	64.5
#16	29.0	6.5	71.0
#30	21.2	7.7	78.8
#50	9.8	11.5	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P-02

Contractor: _____

Sample Date: 6/14/21

Concrete Grade: DM

Dates Test Represents: 6/15/2021 through 6/21/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	355	2.17	2.62	12.2
2NS	63-115	Ray Rd	1100	6.65	2.65	37.9
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.1	100.0	100.0	99.1	0.9	0.9
3/4"	79.1	100.0	100.0	89.6	9.5	10.4
1/2"	37.0	97.5	100.0	68.2	21.3	31.8
3/8"	18.7	89.4	100.0	58.1	10.1	41.9
#4	4.6	27.5	96.9	42.3	15.8	57.7
#8	2.8	9.3	81.7	33.5	8.9	66.5
#16	2.4	4.7	66.8	27.1	6.4	72.9
#30	2.2	3.3	49.8	20.4	6.7	79.6
#50	2.0	2.5	24.9	10.7	9.6	89.3
#100	1.9	2.1	5.6	3.3	7.4	96.7
LBW	1.6	1.7	0.8	1.3	2.0	98.7

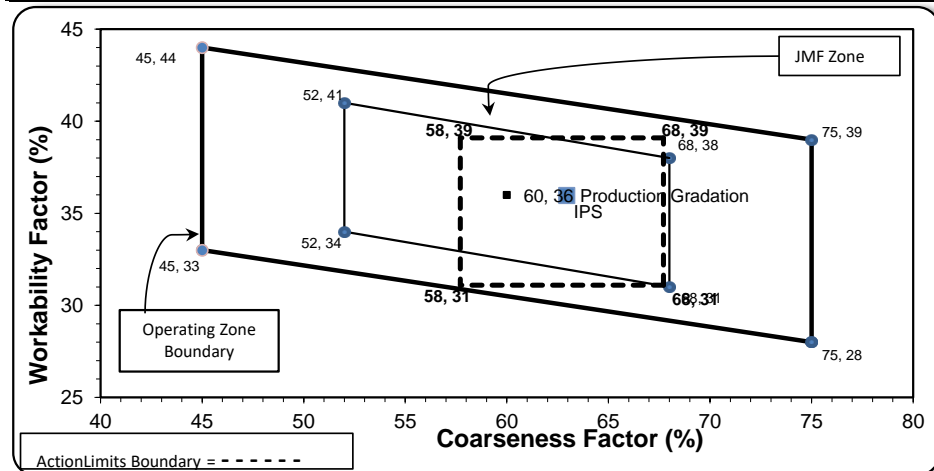
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	33	Adjusted WF	36.0
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Coarseness Factor:	63
Workability Factor:	35



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By: